



Colorflow® and Ball Valves

Industrial Flow Control, Check, Gauge Control

Catalog HY14-3300/US

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding







WARNING: Colorflow valves are not repairable

NARNING – USER RESPONSIBILITY

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- The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.
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SAFETY GUIDE

For safety information, see Safety Guide SG HY14-1000 at www.parker.com/safety or call 1-800-CParker.

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Cat HY14-3300-frtcvr.indd. dd



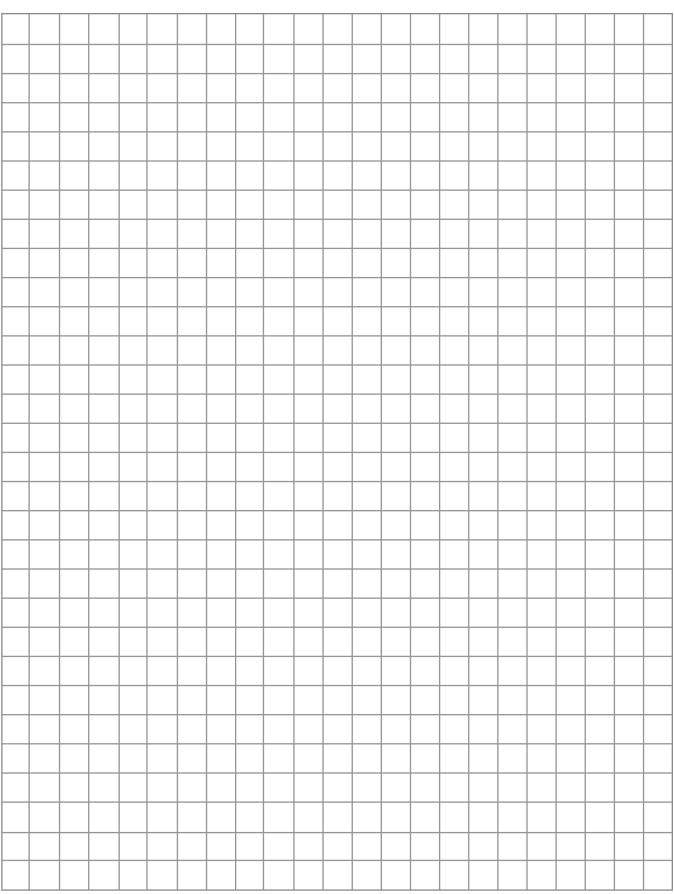
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Flow Control Valves Check Valves Gauge Control Valves

Colorflow® Valves



Flow Control Valves **Series F**

Technical Information



General Description

Series F flow control valves provide precise control of flow and shut-off in one direction, and automatically permit full flow in the opposite direction.

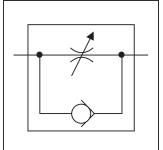
Operation

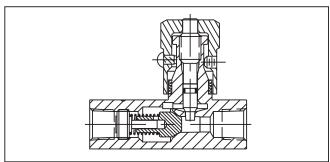
A two-step needle allows fine adjustment at low flow by using the first three turns of the adjusting knob. The next three turns open the valve to full flow, and also provide standard throttling adjustments.

Features

- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- A simple set screw locks the valve on any desired setting.
- A tamperproof option (T) feature is also available to prevent accidental or intentional adjustment of flow setting.







Specifications

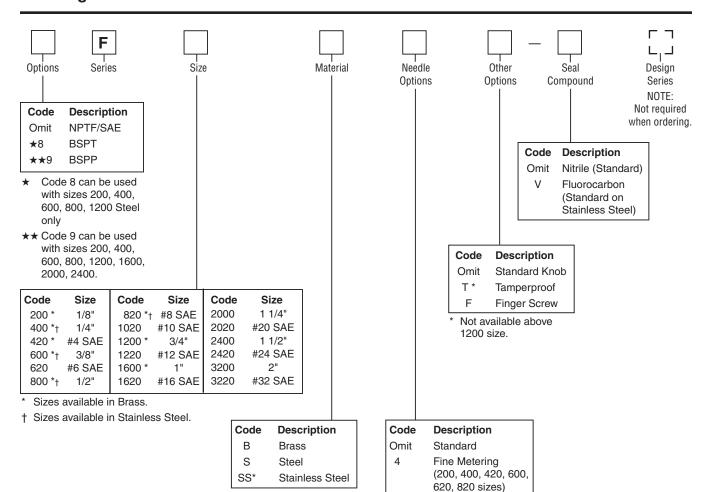
Maximum Operating Pressure	Brass: Steel & Stainless Steel:	140 Bar (2000 PSI); except for F1600 brass which is 35 Bar (500 PSI) 345 Bar (5000 PSI) for 200 thru 1020; 207 Bar (3000 PSI) for	Poppets	Soft seal poppet in brass 200 - 820 sizes Solid metal 416 stainless steel poppet on all other sizes and styles
	Oleel.	all other sizes	Nominal Cracking Pressure	0.4 Bar (5 PSI) standard
Material	Body Knob Spring Needle Poppet Retainer Stainless Steel Bodies	See ordering code Steel - Zinc plated 316 Stainless Steel 416 Stainless Steel 416 Stainless Steel 416 Stainless Steel 303 Stainless Steel	Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (standard) -26°C to +205°C (-15°F to +400°F) Fluorocarbon



Flow Control Valves **Series F**

Ordering Information





Series F Brass and Stainless Steel Valves can be used for both air and oil service.

* Available in 400, 600 800, and 820 sizes only.

Model Number	Rate	Flow , Max. (GPM)	Free Flow Orifice Area in.²	Free Flow C _v	Effective Orifice Area, Control Flow in. ²	Effective Control Flow C _v
F200	11	(3)	0.023	0.53	0.0102	0.230
F420	11	(3)	0.023	0.53	0.0102	0.230
F400	19	(5)	0.068	1.56	0.0194	0.433
F620	19	(5)	0.068	1.56	0.0194	0.433
F600	30	(8)	0.099	2.27	0.0344	0.787
F820	30	(8)	0.099	2.27	0.0344	0.787
F800	57	(15)	0.224	5.11	0.0427	0.976
F1020	57	(15)	0.224	5.11	0.0427	0.976
F1200	95	(25)	0.348	7.95	0.1080	2.470
F1220	95	(25)	0.348	7.95	0.1080	2.470
F1600	151	(40)	0.453	10.35	0.2300	5.250
F1620	151	(40)	0.453	10.35	0.3070	7.000
F2000	265	(70)	0.855	19.52	0.2300	5.250
F2020	265	(70)	0.855	19.52	0.3710	8.470
F2400	379	(100)	0.955	21.82	0.2300	5.250
F2420	379	(100)	0.955	21.82	0.3710	8.470
F3200	568	(150)	1.046	23.90	0.2300	5.250

23.90

Model Number	Effective Orifice Area Control Flow in. ²	Effective Control Flow C _v
F400-4	0.0044	0.0758
F600-4	0.0097	0.153
F620-4	0.0044	0.0758
F820-4	0.0097	0.153

3300-colorflow.indd, ddp

(150)

568

1.046

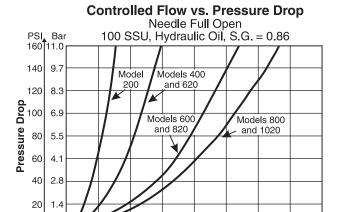
F3220



13.410

0.6010





22.7

15.1

7.6

ĽPM

GPM

30.3

8

Flow

37.9

10

45.4

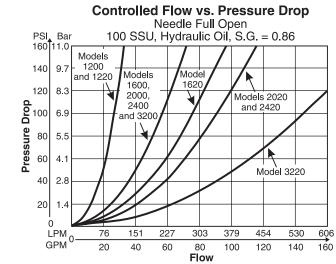
12

53.0

14

60.6

16

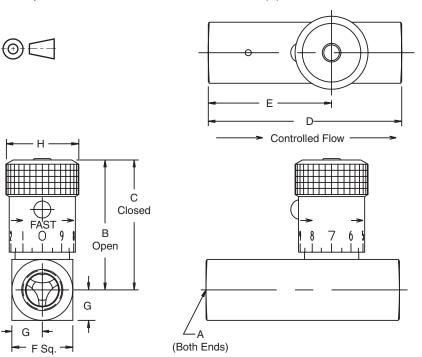




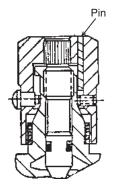
Dimensions



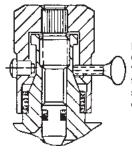
Inch equivalents for millimeter dimensions are shown in (**)



Knob Options



Tamperproof Option (Code "T") permanently locks knob at desired flow setting by installing a pin in predrilled hole.



Finger screw Option (Code "F") provides this thumbscrew in place of set screw.

Model Number	l .	eight (lbs)	A	В	С	D	E	F	G	н
F200	0.1	(0.3)	1/8–27 NPTF	39.1 (1.54)	35.3 (1.39)	50.8 (2.00)	32.5 (1.28)	16.0 (0.63)	7.9 (0.31)	19.1 (0.75)
F400	0.2	(0.5)	1/4-18 NPTF	45.5 (1.79)	40.4 (1.59)	66.8 (2.63)	42.2 (1.66)	20.6 (0.81)	10.4 (0.41)	20.6 (0.81)
F420	0.2	(0.5)	7/16–20 UNF #4 SAE	41.4 (1.63)	37.6 (1.48)	68.3 (2.69)	42.9 (1.69)	20.6 (0.81)	10.4 (0.41)	19.1 (0.75)
F600	0.3	(0.7)	3/8-18 NPTF	55.4 (2.18)	49.5 (1.95)	69.9 (2.75)	44.5 (1.75)	25.4 (1.00)	12.7 (0.50)	25.4 (1.00)
F620	0.3	(0.7)	9/16–18 UNF #6 SAE	47.7 (1.88)	42.7 (1.68)	79.2 (3.12)	48.8 (1.92)	25.4 (1.00)	12.7 (0.50)	20.6 (0.81)
F800	0.7	(1.5)	1/2-14 NPTF	68.6 (2.70)	61.5 (2.42)	87.4 (3.44)	56.6 (2.23)	31.8 (1.25)	16.0 (0.63)	30.2 (1.19)
F820	0.5	(1.1)	3/4–16 UNF #8 SAE	56.9 (2.24)	51.1 (2.01)	88.9 (3.50)	53.8 (2.12)	28.4 (1.12)	14.2 (0.56)	25.4 (1.00)
F1020	0.8	(1.8)	7/8-14 UNF #10 SAE	68.6 (2.70)	61.5 (2.42)	101.6 (4.00)	65.0 (2.56)	31.8 (1.25)	15.7 (0.62)	30.2 (1.19)
F1200	1.2	(2.6)	3/4-14 NPTF	85.9 (3.38)	71.4 (2.81)	98.6 (3.88)	65.5 (2.58)	38.1 (1.50)	19.1 (0.75)	35.1 (1.38)
F1220	1.2	(2.6)	1 1/6–12 UN #12 SAE	85.9 (3.38)	71.4 (2.81)	117.3 (4.62)	76.5 (3.01)	38.1 (1.50)	19.1 (0.75)	35.1 (1.38)
F1600	2.3	(5.1)	1–11 1/2 NPTF	123.7 (4.87)	106.9 (4.21)	127.0 (5.00)	81.8 (3.22)	44.5 (1.75)	22.4 (0.88)	47.8 (1.88) *
F1620	2.3	(5.1)	1 5/16–12 UN #16 SAE	130.8 (5.15)	114.0 (4.49)	142.7 (5.62)	88.9 (3.50)	57.2 (2.25)	28.4 (1.12)	47.8 (1.88) *
F2000	3.7	(8.2)	1 1/4–11 1/2 NPTF	130.0 (5.12)	113.3 (4.46)	143.0 (5.63)	98.6 (3.88)	57.2 (2.25)	28.7 (1.13)	47.8 (1.88) *
F2020	3.7	(8.2)	1 5/8–12 UN #20 SAE	140.2 (5.52)	123.4 (4.86)	165.1 (6.50)	108.0 (4.25)	69.9 (2.75)	35.1 (1.38)	47.8 (1.88) *
F2400	4.6	(10.2)	1 1/2–11 1/2 NPTF	136.4 (5.37)	119.6 (4.71)	143.0 (5.63)	113.5 (4.47)	69.9 (2.75)	35.1 (1.38)	47.8 (1.88) *
F2420	4.6	(10.2)	1 7/8–12 UN-2B #24 SAE	143.5 (5.65)	126.7 (4.99)	184.2 (7.25)	127.0 (5.00)	76.2 (3.00)	38.1 (1.50)	47.8 (1.88) *
F3200	7.9	(17.4)	2–11 1/2 NPTF	146.1 (5.75)	129.3 (5.09)	165.1 (6.50)	134.9 (5.31)	88.9 (3.50)	44.5 (1.75)	47.8 (1.88) *
F3220	7.9	(17.4)	2 1/2–12 UN #32 SAE	163.6 (6.44)	139.4 (5.49)	228.6 (9.00)	155.7 (6.13)	101.6 (4.00)	50.8 (2.00)	47.8 (1.88) *

* = Hex





General Description

Series 6F flow control valves provide precise control of flow and shut-off in one direction, and automatically permit full flow in the opposite direction.

Operation

A two-step needle allows fine adjustment at low flow by using the first three turns of the adjusting knob. The next three turns open the valve to full flow, and also provide standard throttling adjustments.

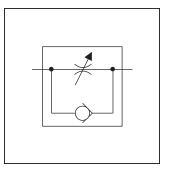
Features

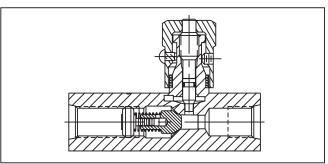
- Meets ISO 6149 standards.
- Hard metric dimensions.
- Reliable leak-free performance straight thread port with o-ring sealing.
- Global interchangeablility.

Specifications

Maximum Operating Pressure	M16 x 1.5 345 Bar (5000 PSI) M18 x 1.5 345 Bar (5000 PSI) M22 x 1.5 345 Bar (5000 PSI) M27 x 2.0 207 Bar (3000 PSI) M33 x 2.0 207 Bar (3000 PSI)						
Maximum Flow	M16 x 1.5 19 LPM (5 GPM) M18 x 1.5 30 LPM (8 GPM) M22 x 1.5 57 LPM (15 GPM) M27 x 2.0 95 LPM (25 GPM) M33 x 2.0 151 LPM (40 GPM)						
Material	Body KnobASTM ASTM12L14 12L14Carbon SteelNeedle Poppet RetainerASTM ASTM416 416Stainless SteelSpringASTM ASTM416Stainless SteelSpringASTM316Stainless Steel						
Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (Standard) -26°C to +205°C (-15°F to +400°F) Fluorocarbon						

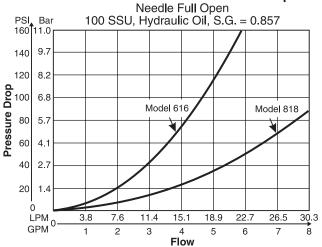




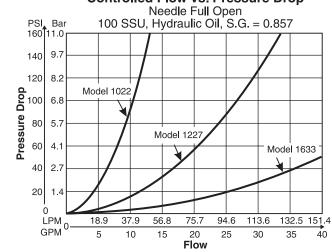


Performance Curves

Controlled Flow vs. Pressure Drop



Controlled Flow vs. Pressure Drop



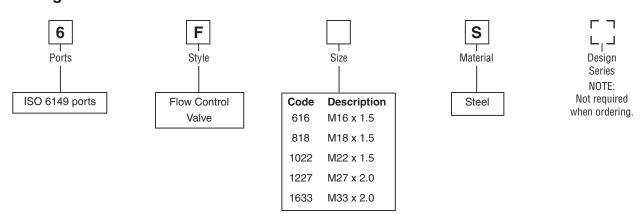




Series 6F

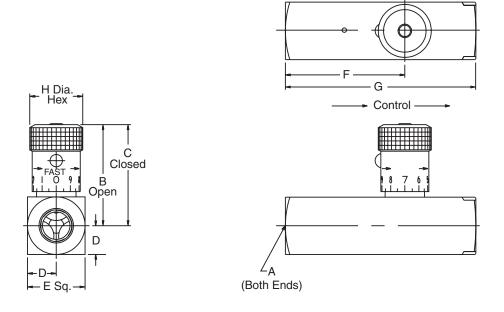
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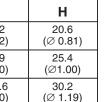
Ordering Information



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)





Model Number	Weight kg (lbs.)	Α	В	С	D	E	F	G	Н
6F616	0.3 (0.7)	M16 x 1.5	47.8 (1.88)	42.7 (1.68)	12.7 (0.50)	25.4 (1.00)	48.7 (1.92)	79.2 (3.12)	20.6 (Ø 0.81)
6F818	0.5 (1.1)	M18 x 1.5	56.9 (2.24)	51.1 (2.01)	14.2 (0.56)	28.4 (1.12)	53.8 (2.12)	88.9 (3.50)	25.4 (∅1.00)
6F1022	0.8 (1.8)	M22 x 1.5	68.6 (2.70)	61.5 (2.42)	15.7 (0.62)	31.8 (1.25)	65.0 (2.56)	101.6 (4.00)	30.2 (Ø 1.19)
6F1227	1.2 (2.6)	M27 x 2.0	85.9 (3.38)	71.4 (2.81)	19.1 (0.75)	38.1 (1.50)	76.5 (3.01)	117.3 (4.62)	35.1 (∅1.38)
6F1633	2.3 (5.1)	M33 x 2.0	124.7 (4.91)	108.0 (4.25)	22.4 (0.88)	44.5 (1.75)	81.8 (3.22)	127.0 (5.00)	47.8 (*1.88)

* = Hex





General Description

Series PCK pressure compensated flow control valves are designed to regulate flow at a selected rate, within 5%, regardless of fluctuations in inlet and outlet pressure.

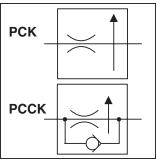
Operation

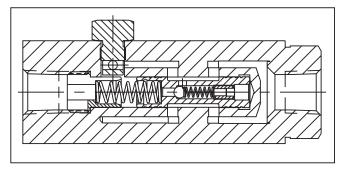
Series PCK valves are factory-set for a specified flow. The flow can be changed with a different "PCK" Orifice Plug Kit (sold separately).

Features

- Available with reverse flow check.
- Flow precision within ±5% of full flow.







Specifications

	PC*K400S PC*K620S	PC*K600S PC*K820S	PC*K800S PC*K1020S	PC*K1200S PC*K1220S
Maximum Operating Pressure	207 Bar (3000 PSI)			
Minimum Pressure to Compensate	6.9 Bar (100 PSI)	6.9 Bar (100 PSI)	6.9 Bar (100 PSI)	10.4 Bar (150 PSI)
Temperature Range of Seal Compound		0°C to +121°C (-40°F to +: 6°C to +205°C (-15°F to +:		
Mounting	In-line			
Maximum Flow	11 LPM (3 GPM)	23 LPM (6 GPM)	57 LPM (15 GPM)	95 LPM (25 GPM)
Minimum Flow	1 LPM (0.3 GPM)	2 LPM (0.6 GPM)	6 LPM (1.5 GPM)	10 LPM (2.5 GPM)
Reverse Flow, Maximum thru Check	19 LPM (5 GPM)	30 LPM (8 GPM)	76 LPM (20 GPM)	132 LPM (35 GPM)
Pressure Drop, △P at Maximum Reverse Flow Flow thru Check	3 Bar (40 PSI)	3 Bar (40 PSI)	PC*K800S: 8 Bar (116 PSI) PC*K1020S: 3 Bar (40 PSI)	PC*K1200S: 8 Bar (116 PSI) PC*K1220S: 3 Bar (40 PSI)
Port Size (in.)	PC*K400S: 1/4 NPTF PC*K620S: 9/16-18 UNF (SAE 6)	PC*K600S: 3/8 NPTF PC*K820S: 3/4-16 UNF (SAE 8)	PC*K800S: 1/2 NPTF PC*K1020S: 7/8-14 UNF (SAE 10)	PC*K1200S: 3/4 NPTF PC*K1220S: 1-1/16-12 UN (SAE 12)

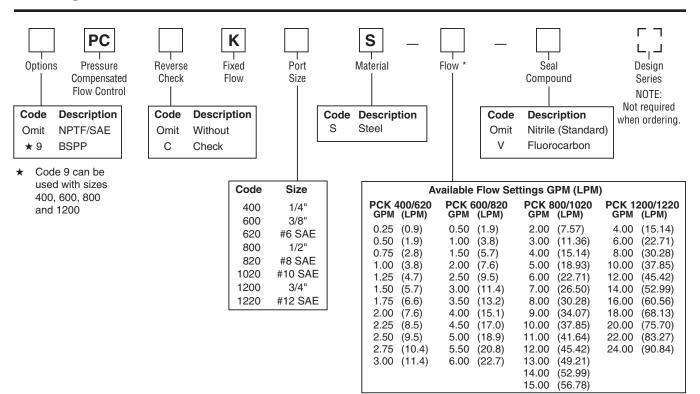
^{*} For optional reverse-flow check, insert "C" in model number at asterisk (*).



Flow Control Valves Series PC*K

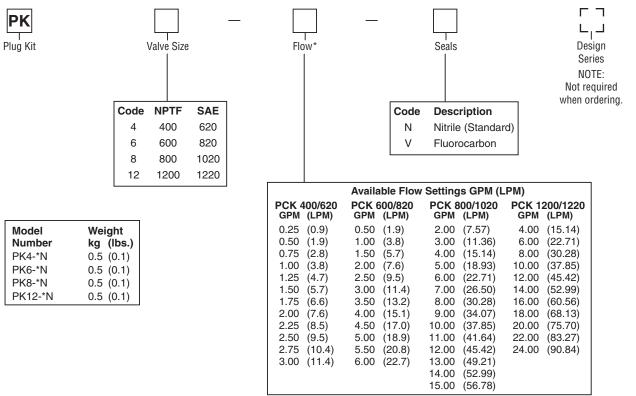
Ordering Information





Note: Settings are based on using 100 SSU at +49°C (+120°F).

"PK" Orifice Plug Kits



Note: Settings are based on using 100 SSU at +120°F (+49°C).



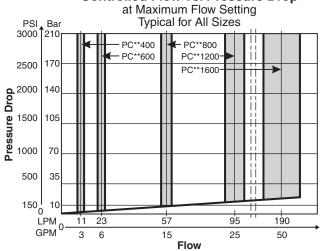
To order this valve you must indicate appropriate GPM value from table. Example: 9PCCK600S-3.50-V

To order this plug kit you must indicate appropriate GPM value from table. Example: PK6-3.50-N



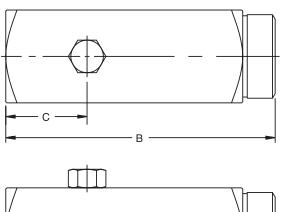
Performance Curves

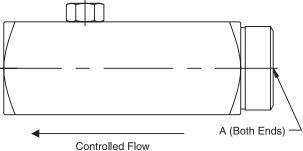
PC*K Series Controlled Flow vs. Pressure Drop

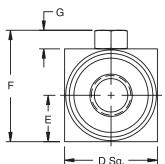


Dimensions

Inch equivalents for millimeter dimensions are shown in (**)







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F	T		
	T E ↓		
		D Sq.	

Model Number	Weight kg (lbs.)	А	В	С	D	E	F	G
PC*K400/620	0.03 (0.7)	1/4–18 NPTF/9/16–18 UNF	92.2 (3.63)	27.7 (1.09)	31.8 (1.25)	17.5 (0.69)	38.1 (1.50)	6.4 (0.25)
PC*K600	1.00 (2.1)	3/8-18 NPTF	105.7 (4.16)	30.2 (1.19)	38.1 (1.50)	19.1 (0.75)	44.5 (1.75)	6.4 (0.25)
PC*K 820	1.00 (2.1)	3/4–16 UNF	112.5 (4.43)	37.3 (1.47)	38.1 (1.50)	19.1 (0.75)	44.5 (1.75)	6.4 (0.25
PC*K800/1020	1.50 (3.3)	1/2-14 NPTF/7/8-14 UNF	125.5 (4.94)	36.6 (1.44)	44.5 (1.75)	22.4 (0.88)	50.8 (2.00)	6.4 (0.25)
PC*K1200/1220	1.50 (3.3)	3/4-14 NPTF/1 1/16-12 UNF	149.4 (5.88)	27.7 (1.09)	57.2 (2.25)	28.7 (1.13)	63.5 (2.50)	6.4 (0.25)





General Description

Series PCM pressure compensated flow control valves are designed to regulate flow at a selected rate, within 5%, regardless of fluctuations in inlet and outlet pressure.

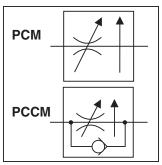
Operation

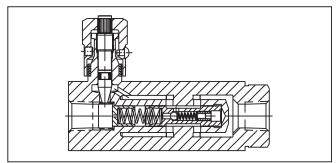
Series PCM valves can be adjusted for required flows after being installed.

Features

- Available with reverse flow check.
- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- A simple set screw locks the valve on any desired setting.
- A tamperproof option (T) feature is also available to prevent accidental or intentional adjustment of flow setting.







Specifications

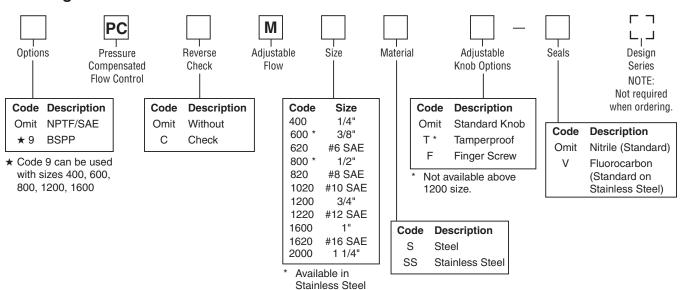
	PC*M400S PC*M620S	PC*M600S PC*M820S	PC*M800S PC*M1020S	PC*M1200S PC*M1220S	PC*M1600S PC*M1620S	PC*M2000S			
Maximum Operating Pressure			207 Bar (3	(3000 PSI)					
Minimum Pressure to Compensate	6.9 Bar (100 PSI) 6.9 Bar (100 PSI)		6.9 Bar (100 PSI)			10.4 Bar (150 PSI)			
Temperature Range of Seal Compound			to +121°C (-40°F to to +205°C (-15°F to						
Mounting		Inline							
Maximum Flow	11 LPM (3 GPM)	23 LPM (6 GPM)	57 LPM (15 GPM)	95 LPM (25 GPM)	189 LPM (50 GPM)	303 LPM (80 GPM)			
Minimum Flow	1 LPM (0.3 GPM)	2 LPM (0.6 GPM)	6 LPM (1.5 GPM)	10 LPM (2.5 GPM)	19 LPM (5.0 GPM)	30 LPM (8 GPM)			
Reverse Flow, Maximum thru Check	19 LPM (5 GPM)	30 LPM (8 GPM)	76 LPM (20 GPM)	132 LPM (35 GPM)	227 LPM (60 GPM)	378 LPM (100 GPM)			
Pressure Drop, △P at Maximum Reverse Flow thru Check	AP at Maximum (40 PSI) (40 PSI) 8 Bar (11 PC*M1020		PC*M800S: 8 Bar (116 PSI) PC*M1020S: 3 Bar (40 PSI)	PC*M1200S: 8 Bar (116 PSI) PC*M1220S: 3 Bar (40 PSI)	10 Bar (140 PSI)	11 Bar (155 PSI)			
Port Size (in.)	PC*M400S: PC*M600S: PC*M80 1/4 NPTF 3/8 NPTF 1/2 NP PC*M620S: PC*M10 9/16-18 UNF 3/4-16 UNF 7/8-14		PC*M800S: 1/2 NPTF PC*M1020S: 7/8-14 UNF (SAE 10)	PC*M1200S: 3/4 NPTF PC*M1220S: 1-1/16-12 UNF (SAE 12)	PC*M1600S: 1 NPTF PC*M1620: 1-5/16-12 UNF (SAE 16)	PC*M2000S: 1 1/4" NPTF			

^{*}For optional reverse-flow check, insert "C" in model number at asterisk (*).

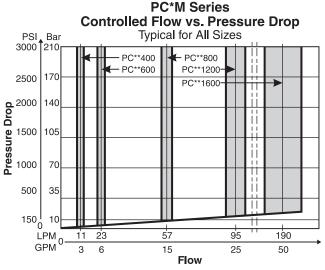


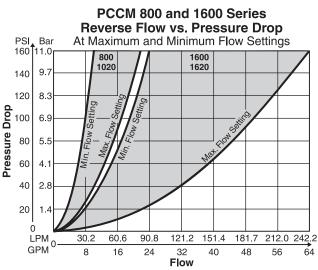


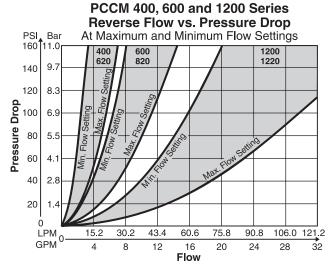
Ordering Information

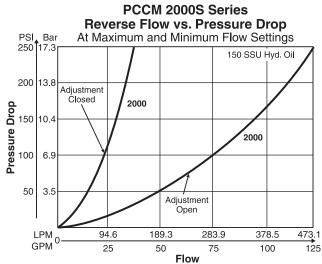


Performance Curves







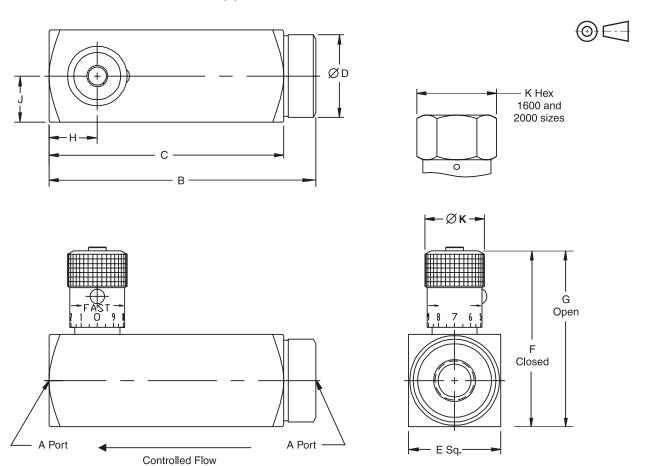




Dimensions

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Inch equivalents for millimeter dimensions are shown in (**)



Model Number	Weights kg (lbs.)	А	В	С	D	E	F	G	н	J	K
PC*M400/620	0.8	1/4–18 NPTF	92.2	81.0	28.7	35.1	64.0	69.3	16.8	17.5	20.6
	(1.8)	9/16–18 UNF	(3.63)	(3.19)	(1.13)	(1.38)	(2.52)	(2.73)	(0.66)	(0.69)	(0.81)
PC*M600/820	1.0*	3/8–18 NPTF	105.7	93.0	31.8	38.1	73.7	80.0	17.5	19.1	25.4
	(2.2)*	3/4–16 UNF	(4.16)	(3.66)	(1.25)	(1.50)	(2.90)	(3.15)	(0.69)	(0.75)	(1.00)
PC*M800/1020	1.7	1/2–14 NPTF	125.5	109.5	38.1	44.5	95.0	102.6	22.4	22.4	30.2
	(3.7)	7/8–14 UNF	(4.94)	(4.31)	(1.50)	(1.75)	(3.74)	(4.04)	(0.88)	(0.88)	(1.19)
PC*M1200/1220	3.6	3/4–14 NPTF	149.4	130.3	50.8	57.2	115.8	128.5	27.7	28.7	35.1
	(8.0)	1 1/16–12 UNF	(5.88)	(5.13)	(2.00)	(2.25)	(4.56)	(5.06)	(1.09)	(1.13)	(1.38)
PC*M1600/1620	6.6	1–11 1/2 NPTF	176.3	155.7	63.5	69.9	158.2	175.3	33.3	35.1	47.8
	(14.6)	1 5/16–12 UNF	(6.94)	(6.13)	(2.50)	(2.75)	(6.23)	(6.90)	(1.31)	(1.38)	(1.88)
PC*M2000	11.8 (26.0)	1 1/4–11 1/2 NPTF	212.9 (8.38)	190.5 (7.50)	76.2 (3.00)	88.9 (3.50)	182.1 (7.17)	201.2 (7.92)	41.4 (1.63)	44.5 (1.75)	47.8 (1.88)

 $^{^{\}star}$ Weights are for PC*M600; weights for PC*M820 are 1.4 kg (3.1lbs.)







General Description

Series N needle valves are ideal as speed controls on hydraulic and pneumatic systems where a reverse flow check is not needed. They provide excellent control and a reliable shut-off in a very small envelope.

Operation

A two-step needle allows fine adjustment at low flow by using the first three turns of the adjusting knob. The next three turns open the valve to full flow, and also provide standard throttling adjustments.

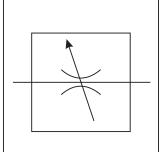
Features

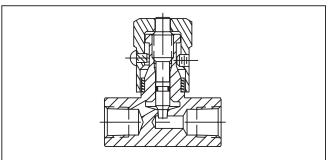
- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- A simple set screw locks the valve on any desired setting.
- A tamperproof option (T) feature is also available to prevent accidental or intentional adjustment of flow setting.

Specifications

Maximum Operating Pressure	Brass:	140 Bar (2000 PSI); except for N1600 brass which is 35 Bar (500 PSI)	
	Steel & Stainless Steel:	345 Bar (5000 PSI) for 200 thru 1220; 207 Bar (3000 PSI) for all other sizes	
Material	Body	See ordering code	
	Knob	Steel - Zinc plated	
	Needle	416 Stainless Steel	
	Stainless Steel Bodies	303 Stainless Steel	
Temperature Range of Seal	-40°C to +121°C (-40°F to +250°F) Nitrile (standard)		
Compound	-26°C to +2 (-15°F to +4	:05°C 400°F) Fluorocarbon	

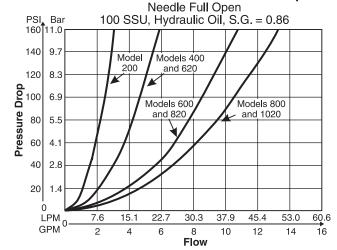




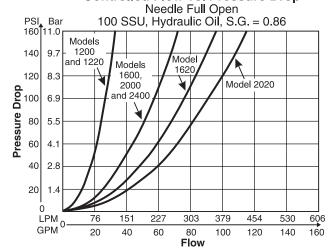


Performance Curves

Controlled Flow vs. Pressure Drop



Controlled Flow vs. Pressure Drop



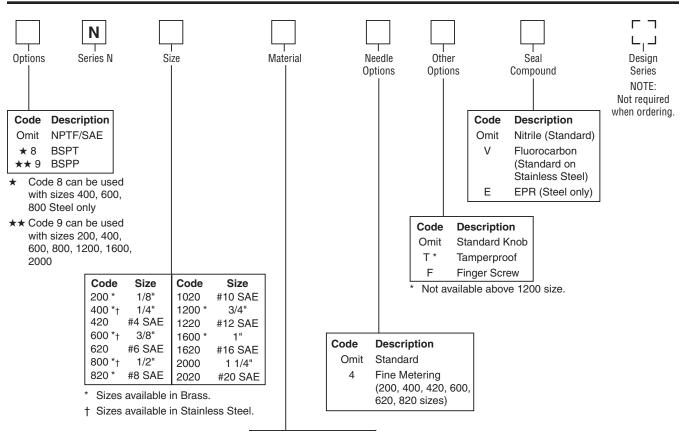




Flow Control Valves **Series N**

Ordering Information





CodeDescriptionBBrassSSteelSS *Stainless Steel

Series N Brass Valves can be used for both air and oil service.

* Available in 400, 600 and 800 sizes, NPT only.

Model Number	Max Flow LPM (GPM)		Effective Orifice Area Control Flow in. ²	Effective Control Flow C _v
N200	11	(3)	0.0102	0.230
N420	11	(3)	0.0102	0.230
N400	19	(5)	0.0194	0.443
N620	19	(5)	0.0194	0.443
N600	30	(8)	0.0344	0.787
N820	30	(8)	0.0344	0.787
N800	57	(15)	0.0427	0.976
N1020	57	(15)	0.0427	0.976
N1200	95	(25)	0.1080	2.470
N1220	95	(25)	0.1080	2.470
N1600	151	(40)	0.2300	5.250
N1620	151	(40)	0.3070	7.000
N2000	264	(70)	0.2300	5.250
N2020	264	(70)	0.3710	8.470

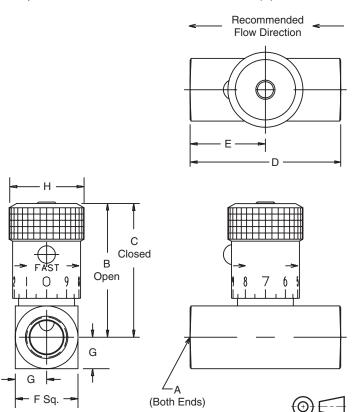
Model Number	Effective Orifice Area Control Flow in. ²	Effective Control Flow C _v
N400-4	0.0044	0.0758
N600-4	0.0097	0.153
N620-4	0.0044	0.0758
N820-4	0.0097	0.153



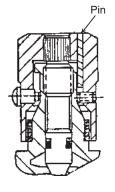
Dimensions



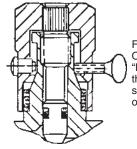
Inch equivalents for millimeter dimensions are shown in (**)



Knob Options



Tamperproof Option (Code "T") permanently locks knob at desired flow setting by installing a pin in predrilled hole.



Finger screw Option (Code "F") provides this thumb-screw in place of set screw.

Model Number	Weight kg (lbs.)	Α	В	С	D	E	F	G	Н
N200	0.1 (0.3)	1/8-27 NPTF	39.1 (1.54)	35.3 (1.39)	38.1 (1.50)	19.1 (0.75)	15.7 (0.62)	7.9 (0.31)	19.1 (0.75)
N400	0.2 (0.5)	1/4-18 NPTF	45.5 (1.79)	40.4 (1.59)	50.8 (2.00)	25.4 (1.00)	20.6 (0.81)	10.4 (0.41)	20.6 (0.81)
N420	0.1 (0.3)	7/16–20 UNF #4 SAE	41.4 (1.63)	37.6 (1.48)	50.8 (2.00)	25.4 (1.00)	20.6 (0.81)	10.4 (0.41)	19.1 (0.75)
N600	0.4 (0.9)	3/8-18 NPTF	55.4 (2.18)	49.5 (1.95)	63.5 (2.50)	31.8 (1.25)	25.4 (1.00)	12.7 (0.50)	25.4 (1.00)
N620	0.2 (0.5)	9/16–18 UNF #6 SAE	47.8 (1.88)	42.7 (1.68)	60.5 (2.38)	30.2 (1.19)	25.4 (1.00)	12.7 (0.50)	20.6 (0.81)
N800	0.6 (1.3)	1/2-14 NPTF	68.6 (2.70)	61.5 (2.42)	66.5 (2.62)	33.3 (1.31)	31.8 (1.25)	15.7 (0.62)	30.2 (1.19)
N820	0.4 (0.9)	3/4–16 UNF #8 SAE	56.9 (2.24)	51.1 (2.01)	76.2 (3.00)	38.1 (1.50)	28.4 (1.12)	14.2 (0.56)	25.4 (1.00)
N1020	0.6 (1.3)	7/8–14 UNF #10 SAE	68.6 (2.70)	61.5 (2.42)	88.9 (3.50)	44.5 (1.75)	31.8 (1.25)	15.7 (0.62)	30.2 (1.19)
N1200	1.0 (2.2)	3/4-14 NPTF	85.9 (3.38)	71.4 (2.81)	82.6 (3.25)	41.1 (1.62)	38.1 (1.50)	19.1 (0.75)	35.1 (1.38)
N1220	1.0 (2.2)	1 1/6–12 UN #12 SAE	85.9 (3.38)	71.4 (2.81)	101.6 (4.00)	50.8 (2.00)	38.1 (1.50)	19.1 (0.75)	35.1 (1.38)
N1600	2.1 (4.6)	1–11 1/2 NPTF	123.7 (4.87)	106.9 (4.21)	108.0 (4.25)	53.8 (2.12)	44.5 (1.75)	22.4 (0.88)	47.8 * (1.88)
N1620	2.1 (4.6)	1 5/16–12 UN #16 SAE	130.8 (5.15)	114.0 (4.49)	108.0 (4.25)	53.8 (2.12)	57.2 (2.25)	28.4 (1.12)	47.8 * (1.88)
N2000	2.9 (6.4)	1 1/4-11 1/2 NPTF	130.0 (5.12)	113.3 (4.46)	108.0 (4.25)	53.8 (2.12)	57.2 (2.25)	28.4 (1.12)	47.8 * (1.88)
N2020	2.9 (6.4)	1 5/8–12 UN #20 SAE	140.2 (5.52)	123.4 (4.86)	114.3 (4.50)	57.2 (2.25)	69.9 (2.75)	60.5 (2.38)	47.8 * (1.88)

* = Hex





General Description

Series 6N needle valves are ideal as speed controls on hydraulic and pneumatic systems where a reverse flow check is not needed. They provide excellent control and a reliable shut-off in a very small envelope.

Operation

A two-step needle allows fine adjustment at low flow by using the first three turns of the adjusting knob. The next three turns open the valve to full flow, and also provide standard throttling adjustments.

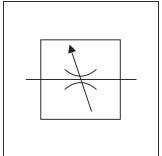
Features

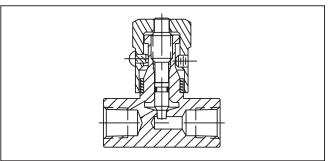
- Meets ISO 6149 standards.
- Hard metric dimensions.
- Reliable leak-free performance straight thread port with o-ring sealing.
- Global interchangeablility.

Specifications

Maximum Operating Pressure	345 Bar (5000 PSI)				
Maximum Flow	M16 x 1.5 19 LPM (5 GPM) M18 x 1.5 30 LPM (8 GPM) M22 x 1.5 57 LPM (15 GPM) M27 x 2.0 95 LPM (25 GPM)				
Material	Body ASTM 12L14 Carbon Steel Knob ASTM 12L14 Carbon Steel Needle ASTM 416 Stainless Steel				
Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (Standard)				

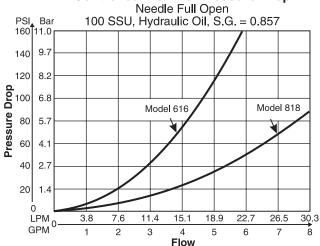




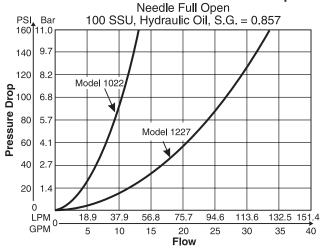


Performance Curves

Controlled Flow vs. Pressure Drop



Controlled Flow vs. Pressure Drop





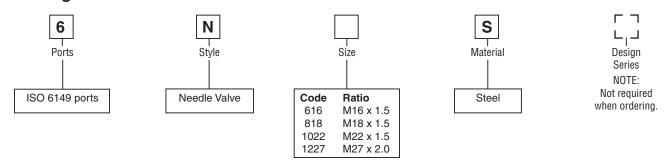


Flow Control Valves **Series 6N**

Technical Information

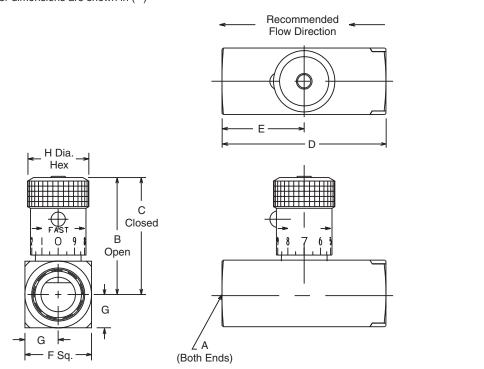


Ordering Information



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



Model Number	Weight kg (lbs.)	Α	В	С	D	E	F	G	Н
6N616	0.2 (0.5)	M16 x 1.5	47.8 (1.88)	42.7 (1.68)	60.5 (2.38)	30.2 (1.19)	25.4 (1.00)	12.7 (0.50)	20.6 ∅(0.81)
6N818	0.4 (0.9)	M18 x 1.5	56.9 (2.24)	51.1 (2.01)	76.2 (3.00)	38.1 (1.50)	28.4 (1.12)	14.2 (0.56)	25.4 Ø(1.00)
6N1022	0.6 (1.3)	M22 x 1.5	68.6 (2.70)	61.5 (2.42)	88.9 (3.50)	44.5 (1.75)	31.8 (1.25)	15.7 (0.62)	30.2 ∅(1.19)
6N1227	1.0 (2.2)	M27 x 2.0	85.9 (3.38)	71.4 (2.81)	101.6 (4.00)	50.8 (2.00)	38.1 (1.50)	19.1 (0.75)	35.1 ∅(1.38)

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General Description

Series MV high-precision metering and shut-off valves allow extremely close control of fluids used in actuating and governing equipment.

Operation

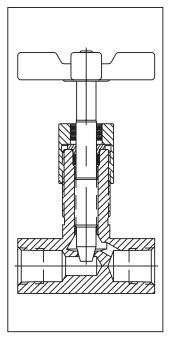
The standard needle allows fine adjustment at low flow by using the first three turns of the adjusting knob. The next three turns open the valve to full flow, and also provide standard throttling adjustments.

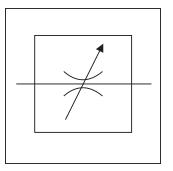
Features

- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- Fine and Micro-fine needles available for extremely fine control.
- MVK mounting kit makes panel mounting simple.
- High efficiency o-ring stem seal that eliminates packing.

Specifications

Maximum Operating	Brass:	140 Bar (2000 PSI)		
Pressure	Steel:	413 Bar (6000 PSI) for MV261, 461, 661, 861.		
		345 Bar (5000 PSI) for MV200, 400, 401, 420, 600, 601,620, 800, 820, 1020, 1220.		
		207 Bar (3000 PSI) for all other sizes and styles.		
Material	Body:	See ordering code		
	Handle:	Zinc alloy - Zinc chromate		
	Needle:	416 Stainless Steel		
Temperature -40°C to +121°C Range of Seal (-40°F to +250°F) Nitrile (standard				
Compound	-26°C to +205°C (-15°F to +400°F) Fluorocarbon			

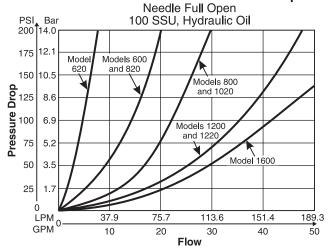




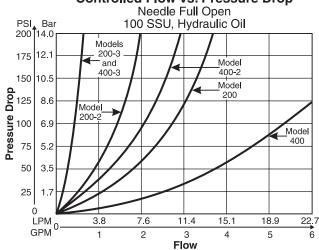


Performance Curves

Controlled Flow vs. Pressure Drop



Controlled Flow vs. Pressure Drop





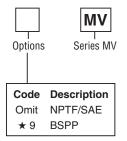


660 and above.

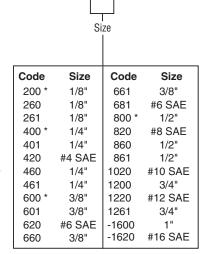
Technical Information

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Ordering Information

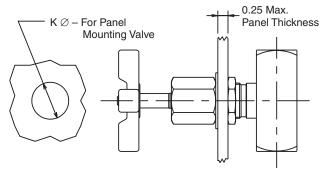


★ Code 9 can be used with sizes 200, 261, 400, 461, 600, 661, 800, 861, 1200, 1261, and 1600.

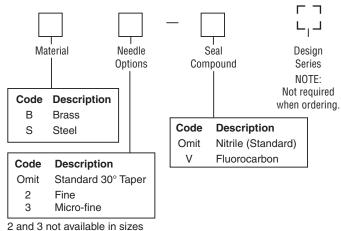


- * Sizes available in Brass
- 00 is Female to Female
- 01 is Female to Male
- 6* is Right Angle
- 60 is Male to Female
- 61 is Female to Female

Mounting Kit



Panel I	Panel Mounting Kits						
Kit Number	K	Valve Model	Kit Number	K	Valve Model		
MVK2	15.0 (0.59)	MV200 MV260 MV261S MV420	MVK8	29.5 (1.16)	MV800 MV860 MV861S MV1020		
MVK4	19.8 (0.78)	MV400 MV401 MV460S	MVK12	35.8 (1.41)	MV1200 MV1220 MV1261		
		MV461S MV620		35.8 (1.41)	MV-1600 MV-1620		
MVK6	23.1 (0.91)	MV600 MV601 MV660 MV661S MV681 MV820					



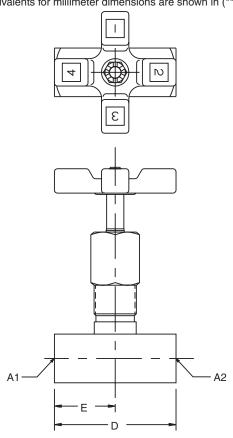
Model Number	Effective Orifice Area Max Flow LPM (GPM)	Control Flow in. ²	Effective Control Flow C _v
MV200	11 (3)	0.0107	0.244
MV260	11 (3)	0.0107	0.244
MV261	11 (3)	0.0107	0.244
MV420	11 (3)	0.0107	0.244
MV200-2 MV260-2 MV261-2 MV420-2	7 (1.8) 7 (1.8) 7 (1.8) 7 (1.8) 7 (1.8)	0.0053 0.0053 0.0053 0.0053	0.121 0.121 0.121 0.121 0.121
MV200-3 MV260-3 MV261-3 MV420-3	2 (0.5) 2 (0.5) 2 (0.5) 2 (0.5) 2 (0.5)	0.0014 0.0014 0.0014 0.0014	0.032 0.032 0.032 0.032
MV400	19 (5)	0.0216	0.493
MV460	19 (5)	0.0216	0.493
MV461	19 (5)	0.0216	0.493
MV620	19 (5)	0.0216	0.493
MV400-2	11 (2.8)	0.0081	0.186
MV460-2	11 (2.8)	0.0081	0.186
MV461-2	11 (2.8)	0.0081	0.186
MV620-2	11 (2.8)	0.0081	0.186
MV400-3	2 (0.5)	0.0017	0.039
MV460-3	2 (0.5)	0.0017	0.039
MV461-3	2 (0.5)	0.0017	0.039
MV620-3	2 (0.5)	0.0017	0.039
MV600	30 (8)	0.0567	1.294
MV660	30 (8)	0.0567	1.294
MV661	30 (8)	0.0567	1.294
MV681	30 (8)	0.0567	1.294
MV820	30 (8)	0.0567	1.294
MV600-2	1.8 (0.5)	0.018	0.466
MV600-3	0.28 (0.1)	0.0027	0.0326
MV800	57 (15)	0.0845	1.930
MV860	57 (15)	0.0845	1.930
MV861	57 (15)	0.0845	1.930
MV1020	57 (15)	0.0845	1.930
MV1200	95 (25)	0.1400	3.205
MV1220	95 (25)	0.1400	3.205
MV1261	95 (25)	0.1400	3.205
MV-1600	151 (40)	0.1675	3.829
MV-1620	151 (40)	0.1675	3.829

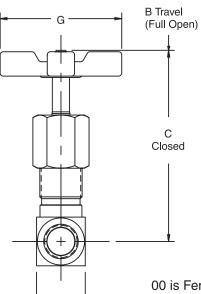


Dimensions

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Inch equivalents for millimeter dimensions are shown in (**)







00 is Female to Female 01 is Female to Male 20 is Female to Female

Model Number	Weight kg (lbs.)	A1	A2	В	С	D	E	F	G
MV200	0.1	1/8–27 NPTF	1/8–27 NPTF	69.1	63.8	38.1	19.1	15.7	44.5
	(0.3)	Female	Female	(2.72)	(2.51)	(1.50)	(0.75)	(0.62)	(1.75)
MV420	0.1	7/16-20 UNF	7/16-20 UNF	71.6	66.3	50.8	25.4	20.6	44.5
	(0.3)	#4 SAE	#4 SAE	(2.82)	(2.61)	(2.00)	(1.00)	(0.81)	(1.75)
MV400	0.3	1/4–18 NPTF	1/4–18 NPTF	86.9	81.5	50.8	25.4	20.6	50.8
	(0.7)	Female	Female	(3.42)	(3.21)	(2.00)	(1.00)	(0.81)	(2.00)
MV401	0.3	1/4-18 NPTF	1/4–18 NPTF	86.9	81.5	55.4	30.0	20.6	50.8
	(0.7)	Male	Female	(3.42)	(3.21)	(2.18)	(1.18)	(0.81)	(2.00)
MV620	0.5	9/16–18 UNF	9/16–18 UNF	89.2	83.8	60.5	30.2	25.4	50.8
	(1.1)	#6 SAE	#6 SAE	(3.51)	(3.30)	(2.38)	(1.19)	(1.00)	(2.00)
MV600	0.5	3/8–18 NPTF	3/8–18 NPTF	99.6	91.9	63.5	31.8	25.4	63.5
	(1.1)	Female	Female	(3.92)	(3.62)	(2.50)	(1.25)	(1.00)	(2.50)
MV601	0.5	3/8-18 NPTF	3/8–18 NPTF	99.6	91.9	68.1	36.3	25.4	63.5
	(1.1)	Male	Female	(3.92)	(3.62)	(2.68)	(1.43)	(1.00)	(2.50)
MV820	0.5	3/4–16 UNF	3/4–16 UNF	108.7	101.1	76.2	38.1	28.4	63.5
	(1.1)	#8 SAE	#8 SAE	(4.28)	(3.98)	(3.00)	(1.50)	(1.12)	(2.50)
MV800	1.0	1/2–14 NPTF	1/2–14 NPTF	129.3	116.6	66.5	33.3	31.8	82.6
	(2.2)	Female	Female	(5.09)	(4.59)	(2.62)	(1.31)	(1.25)	(3.25)
MV1020	1.0	7/8–14 UNF	7/8–14 UNF	129.5	116.6	88.9	44.5	31.8	82.6
	(2.2)	#10 SAE	#10 SAE	(5.10)	(4.59)	(3.50)	(1.75)	(1.25)	(3.25)
MV1200	1.6	3/4–14 NPTF	3/4–14 NPTF	141.8	127.8	82.6	41.1	38.1	98.6
	(3.5)	Female	Female	(5.58)	(5.03)	(3.25)	(1.62)	(1.50)	(3.88)
MV1220	1.6	1 1/16–12 UN	1 1/16–12 UN	141.8	127.8	101.6	50.8	38.1	98.6
	(3.5)	#12 SAE	#12 SAE	(5.58)	(5.03)	(4.00)	(2.00)	(1.50)	(3.88)
MV-1600	1.9	1-11 1/2 NPTF	1-11 1/2 NPTF	146.8	132.8	108.0	53.8	44.5	98.6
	(4.2)	Female	Female	(5.78)	(5.23)	(4.25)	(2.12)	(1.75)	(3.88)
MV-1620	1.9	1 5/16–12 UN	1 5/16–12 UN	152.9	138.9	108.0	53.8	57.2	98.6
	(4.2)	#16 SAE	#16 SAE	(6.02)	(5.47)	(4.25)	(2.12)	(2.25)	(3.88)

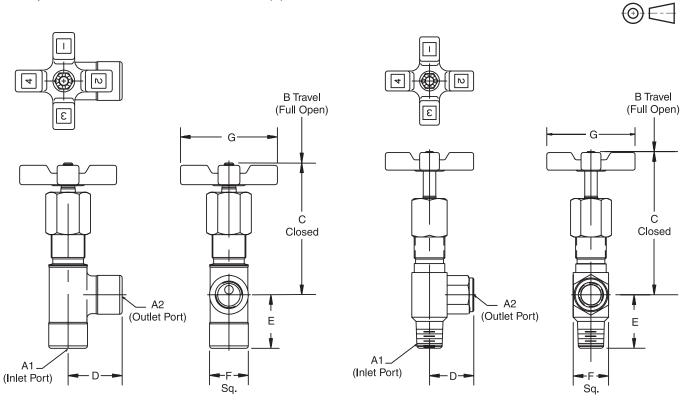
An optional MVK mounting kit makes panel mounting quite simple.



Dimensions



Inch equivalents for millimeter dimensions are shown in (**)



61 is Female to Female

60 is Male to Female

Model Number	Weight kg (lbs.)	A1	A2	В	С	D	E	F	G
MV260	0.1	1/8-27 NPTF	1/8–27 NPTF	72.4	67.1	19.1	22.1	15.7	44.5
	(0.3)	Male	Female	(2.85)	(2.64)	(0.75)	(0.87)	(0.62)	(1.75)
MV460	0.3	1/4–18 NPTF	1/4–18 NPTF	90.2	84.8	27.2	30.7	20.6	50.8
	(0.7)	Male	Female	(3.55)	(3.34)	(1.07)	(1.21)	(0.81)	(2.00)
MV660	0.5	3/8–18 NPTF	3/8–18 NPTF	110.7	103.1	31.8	34.8	25.4	63.5
	(1.1)	Male	Female	(4.36)	(4.06)	(1.25)	(1.37)	(1.00)	(2.50)
MV860	0.9	1/2-14 NPTF	1/2–14 NPTF	133.4	120.7	36.8	42.7	31.8	82.6
	(2.0)	Male	Female	(5.25)	(4.75)	(1.45)	(1.68)	(1.25)	(3.25)
MV261	0.1	1/8–27 NPTF	1/8–27 NPTF	93.98	60.7	26.9	26.9	17.5	44.5
	(0.3)	Female	Female	(3.70)	(2.39)	(1.06)	(1.06)	(0.69)	(1.75)
MV461	0.3	1/4–18 NPTF	1/4–18 NPTF	86.1	76.4	33.5	31.2	22.3	50.8
	(0.7)	Female	Female	(3.39)	(3.01)	(1.32)	(1.23)	(0.88)	(2.00)
MV661	0.5	3/8–18 NPTF	3/8–18 NPTF	98.04	86.4	38.3	35.0	25.4	63.5
	(1.1)	Female	Female	(3.86)	(3.40)	(1.51)	(1.38)	(1.00)	(2.50)
MV861	1.0	1/2–14 NPTF	1/2–14 NPTF	118.3	106.9	43.43	40.3	29.4	82.6
	(2.2)	Female	Female	(4.66)	(4.21)	(1.71)	(1.59)	(1.16)	(3.25)
MV1261	1.6	3/4-14 NPTF	3/4–14 NPTF	146.8	132.8	44.5	41.1	38.1	98.6
	(3.5)	Female	Female	(5.78)	(5.23)	(1.75)	(1.62)	(1.50)	(3.88)

An optional MVK mounting kit makes panel mounting quite simple.





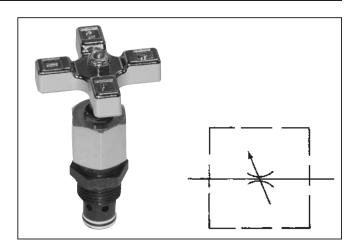
General Description

Series MVI cartridge-type needle valves are designed for installation in a precision-machined cavity made in the manifold of the machine. Detailed instructions for machining the required cavity for the valve are given on page 27.

Properly installed in precision-machined cavities, these needle valves provide precise metering control and full shutoff of flow. An o-ring and backup ring installed on the cartridge fully isolate the inlet and outlet ports of the machined cavity from each other.

Features

- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- Fine and Micro-fine needles available for extremely fine control
- High efficiency o-ring stem seal that eliminates packing.

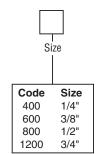


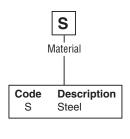
Specifications

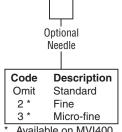
Maximum Operating Pressure	340 Bar (5000 PSI)
Flow	See table
Material	Steel, compatible in steel or aluminum manifold block cavities
Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (standard) -26°C to +205°C (-15°F to +400°F) Fluorocarbon

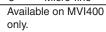
Ordering Information

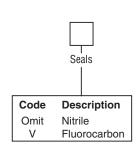












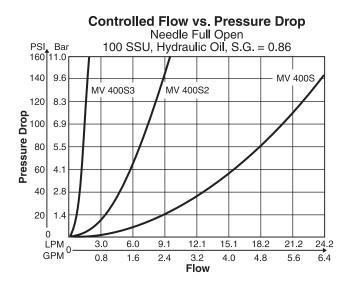


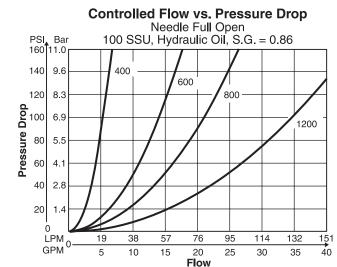
Flow Data

Valve Model	Maximum Flow	∆P @ Maximum Flow	Orifice Area in ² Full Open	C _v * Factor	Valve Size
MVI400	19 LPM (5 GPM)	7 Bar (100 PSI)	0.0216	0.493	1/4"
MVI400-2	11 LPM (2.8 GPM)	14 Bar (200 PSI)	0.0081	0.186	1/4"
MVI400-3	2 LPM (0.5 GPM)	14 Bar (200 PSI)	0.0014	0.032	1/4"
MVI600	30 LPM (8 GPM)	2 Bar (35 PSI)	0.0567	1.294	3/8"
MVI800	57 LPM (15 GPM)	3 Bar (45 PSI)	0.0845	1.930	1/2"
MVI1200	95 LPM (25 GPM)	4 Bar (51 PSI)	0.1400	3.205	3/4"

^{*} C_{v} factor – Flow of water in GPM that valve will pass @ ΔP of 0.1 Bar (1 PSI).

Performance Curves

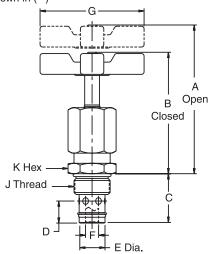






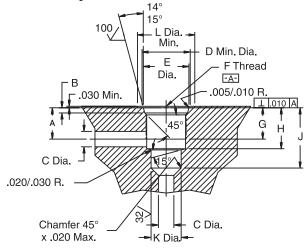


Inch equivalents for millimeter dimensions are shown in (**)



Model Number	Α	В	С	D	E	F	G	J	K	Weight
MVI400S *	64.5 (2.54)	59.4 (2.34)	25.4 (1.00)	10.9 (0.43)	14.2 (0.56)	4.6 (0.18)	50.8 (2.00)	3/4-16UNF-2A	22.1 (0.87)	0.2 kg (0.4 lb.)
MVI600S	80.3 (3.16)	72.6 (2.86)	30.0 (1.18)	13.5 (0.53)	15.7 (0.62)	7.9 (0.31)	63.5 (2.50)	7/8-14UNF-2A	25.4 (1.00)	0.3 kg (0.6 lb.)
MVI800S	91.2 (3.59)	78.5 (3.09)	39.6 (1.56)	15.2 (0.60)	20.3 (0.80)	9.4 (0.37)	82.6 (3.25)	1 1/16-12UN-2A	31.8 (1.25)	0.5 kg (1.2 lb.)
MVI1200S	101.6 (4.00)	87.6 (3.45)	43.4 (1.71)	19.1 (0.75)	26.9 (1.06)	11.7 (0.46)	98.3 (3.87)	1 5/16-12UN-2A	38.1 (1.50)	0.9 kg (2.0 lb.)

Machining Detail Installation Cavity



Model Number	A	В	С	D	E	F	G	Н	J	К	L
MVI400S *	14.2	2.5/2.9	5.3	22.1	20.6/20.7	3/4-16	14.2	17.8	26.9	14.3/14.3	30.2
	(0.56)	(0.100/0.115)	(0.21)	(0.87)	(0.811/0.816)	UNF-2B	(0.56)	(0.70)	(1.06)	(0.562/0.564)	(1.19)
MVI600S	16.5	2.5/2.9	8.1	25.4	23.9/24.1	7/8-14	16.5	21.6	31.8	15.8/15.9	34.1
	(0.65)	(0.100/0.115)	(0.32)	(1.00)	(0.942/0.947)	UNF-2B	(0.65)	(0.85)	(1.25)	(0.624/0.626)	(1.34)
MVI800S	24.1	3.3/3.7	10.2	31.8	29.2/29.3	1 1/16-12	19.1	30.0	41.1	20.6/20.7	41.4
	(0.95)	(0.130/0.145)	(0.40)	(1.25)	(1.148/1.153)	UN-2B	(0.75)	(1.18)	(1.62)	(0.811/0.813)	(1.63)
MVI1200S	24.6	3.3/3.7	12.7	38.1	35.5/35.6	1 5/16-12	19.1	31.8	45.2	26.9/27.0	48.5
	(0.97)	(0.130/0.145)	(0.50)	(1.50)	1.398/1.403)	UN-2B	(0.75)	(1.25)	(1.78)	(1.062/1.064)	(1.91)





General Description

Series C check valves permit free flow in one direction, and dependable shut-off in the reverse direction.

Operation

When pressure going through the valve is increased to the cracking level, the valve opens. When the pressure is reduced to below the cracking level, the valve closes.

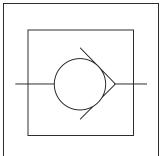
Features

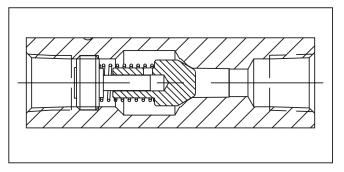
- Stainless steel poppets standard.
- Soft seal poppets are standard in some variations.
- Triangular retainers guide the poppets, and hold the spring firmly in place even under high velocity and shock.

Specifications

Maximum Operating Pressure	Brass:	140 Bar (2000 PSI); except for C1600 brass which is 35 Bar (500 PSI)	
	Steel & Stainless Steel:	345 Bar (5000 PSI) for 200 thru 1220; 207 Bar (3000 PSI) for all other sizes and styles	
Material	Body Spring Poppet Retainer Stainless Steel Bodies	See ordering code 316 Stainless Steel 416 Stainless Steel 416 Stainless Steel 303 Stainless Steel	
Poppets	200 through	oppet is standard for n 800/1020 size. g pressures > 15 PSI,	
	solid metal	poppets are standard	
Nominal Cracking Pressure	Standard: Optional:		
Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (standard) -26°C to +205°C (-15°F to +400°F) Fluorocarbon		



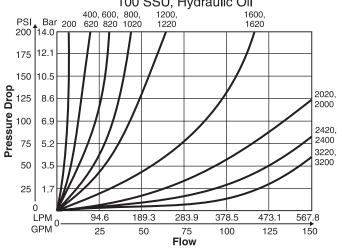




Performance Curves

Controlled Flow vs. Pressure Drop

Free Flow 0.3 Bar (5 PSI) Cracking 100 SSU, Hydraulic Oil

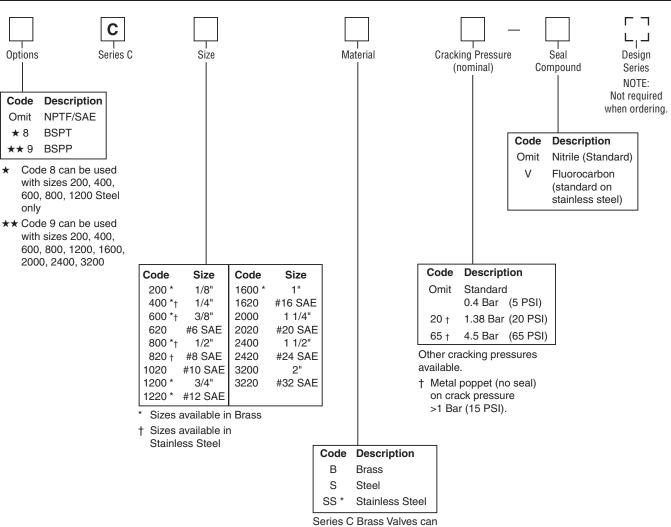




Check Valves Series C

Ordering Information





Series C Brass Valves can be used for both air and oil service.

* Available in 400, 600, 800 and 820 sizes.

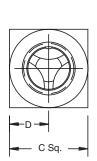
Model Number	Max F LPM (0		Effective Orifice Area Control Flow in. ²	Effective Control Flow C _v
C200	11 ((3)	0.023	0.53
C400	19	(5)	0.068	1.56
C620	19	(5)	0.068	1.56
C600	30	(8)	0.099	2.27
C820	30	(8)	0.099	2.27
C800	57	(15)	0.224	5.11
C1020	57	(15)	0.224	5.11
C1200	95	(25)	0.348	7.95
C1220	95	(25)	0.348	7.95
C1600	151	(40)	0.453	10.35
C1620	151	(40)	0.453	10.35
C2000	265	(70)	0.855	19.52
C2020	265	(70)	0.855	19.52
C2400	379	(100)	0.955	21.82
C2420	379	(100)	0.955	21.82
C3200	568	(150)	1.046	23.90
C3220	568	(150)	1.046	23.90

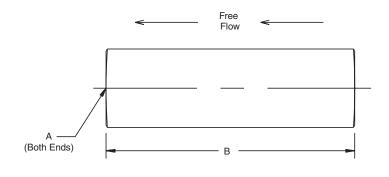


Dimensions

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Inch equivalents for millimeter dimensions are shown in (**)







Model Number	Weight kg (lbs.)	A	В	С	D
C200	0.05 (0.1)	1/8–27 NPTF	50.8 (2.00)	16.0 (0.63)	7.9. (0.31)
C400	0.2 (0.4)	1/4–18 NPTF	66.8 (2.63)	20.6 (0.81)	10.4 (0.41)
C600	0.2 (0.5)	3/8–18 NPTF	69.9 (2.75)	25.4 (1.00)	12.7 (0.50)
C620	0.2 (0.5)	9/16–18 UNF #6 SAE	79.2 (3.12)	25.4 (1.00)	12.7 (0.50)
C800	0.6 (1.3)	1/2-14 NPTF	87.4 (3.44)	31.8 (1.25)	16.0 (0.63)
C820	0.3 (0.7)	3/4–16 UNF #8 SAE	88.9 (3.50)	28.4 (1.12)	14.2 (0.56)
C1020	0.6 (1.3)	7/8–14 UNF #10 SAE	101.6 (4.00)	31.8 (1.25)	15.7 (0.62)
C1200	0.9 (2.0)	3/4–14 NPTF	98.6 (3.88)	38.1 (1.50)	19.1 (0.75)
C1220	0.9 (2.0)	1 1/6–12 UN #12 SAE	117.3 (4.62)	38.1 (1.50)	19.1 (0.75)
C1600	1.5 (3.3)	1–11 1/2 NPTF	127.0 (5.00)	44.5 (1.75)	22.4 (0.88)
C1620	1.5 (3.3)	1 5/16–12 UN #16 SAE	142.7 (5.62)	57.2 (2.25)	28.4 (1.12)
C2000	2.8 (6.2)	1 1/4–11 1/2 NPTF	143.0 (5.63)	57.2 (2.25)	28.7 (1.13)
C2020	2.8 (6.2)	1 5/8–12 UN #20 SAE	165.1 (6.50)	69.9 (2.75)	35.1 (1.38)
C2400	3.8 (8.4)	1 1/2–11 1/2 NPTF	143.0 (5.63)	69.9 (2.75)	35.1 (1.38)
C2420	3.8 (8.4)	1 7/8–12 UN #24 SAE	184.2 (7.25)	76.2 (3.00)	38.1 (1.50)
C3200	7.0 (15.4)	2–11 1/2 NPTF	165.1 (6.50)	88.9 (3.50)	44.5 (1.75)
C3220	7.0 (15.4)	2 1/2–12 UN #32 SAE	228.6 (9.00)	101.6 (4.00)	50.8 (2.00)





General Description

Series 6C check valves provide free flow in one direction and dependable shut-off in the reverse direction.

Operation

When pressure going through the valve is increased to the cracking level, the valve opens. When the pressure is reduced to below the cracking level, the valve closes.

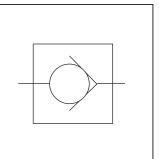
Features

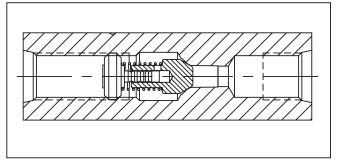
- Meets ISO 6149 standards
- Hard metric dimensions.
- Reliable leak-free performance straight thread port with o-ring sealing.
- Global interchangeablility.



Maximum Operating Pressure	345 Bar (5000 PSI)						
Maximum Flow	M16 x 1.5 19 LPM (5 GPM) M18 x 1.5 30 LPM (8 GPM) M22 x 1.5 57 LPM (15 GPM) M27 x 2.0 95 LPM (25 GPM) M33 x 2.0 151 LPM (40 GPM) M42 x 2.0 265 LPM (70 GPM) M48 x 2.0 379 LPM (100 GPM)						
Cracking Pressure	Standard: 0.3 Bar (5 PSI) Optional: 4.5 Bar (65 PSI)						
Material	Body ASTM 12L14 Carbon Steel Poppet ASTM 416 Stainless Steel Retainer ASTM 416 Stainless Steel Spring ASTM 316 Stainless Steel						
Temperature Range of Seal Compound	-40°C to +121°C (-40°F to +250°F) Nitrile (Standard) -26°C to +205°C (-15°F to +400°F)Fluorocarbon						



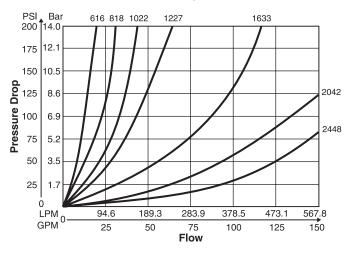




Performance Curves

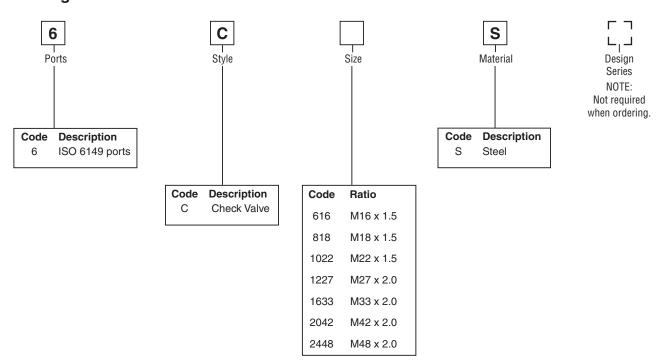
Controlled Flow vs. Pressure Drop

Free Flow 0.3 Bar (5 PSI) Cracking 100 SSU, Hydraulic Oil



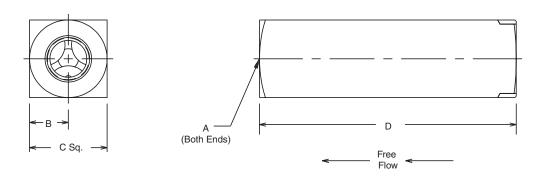


Ordering Information



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



Model Number	Weight kg (lbs.)	Α	В	С	D
6C616	0.2 (0.5)	M16 x 1.5	12.7 (0.50)	25.4 (1.00)	79.2 (3.12)
6C818	0.3 (0.7)	M18 x 1.5	14.2 (0.56)	28.4 (1.12)	88.9 (3.50)
6C1022	0.6 (1.3)	M22 x 1.5	15.7 (0.62)	31.8 (1.25)	101.6 (4.00)
6C1227	0.9 (2.0)	M27 x 2.0	19.1 (0.75)	38.1 (1.50)	117.3 (4.62)
6C1633	1.5 (3.3)	M33 x 2.0	22.4 (0.88)	44.5 (1.75)	127.0 (5.00)
6C2042	2.8 (6.2)	M42 x 2.0	28.7 (1.13)	57.2 (2.25)	132.8 (5.23)
6C2448	3.8 (8.4)	M48 x 2.0	35.1 (1.38)	69.9 (2.75)	143.0 (5.63)





General Description

Series VCL check valves operate at free flow in one direction. Reverse flow is blocked.

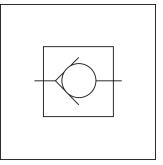
Operation

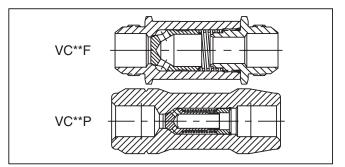
The spring keeps the poppet closed until the valve reaches the preset pressure. The valve stays open until the pressure goes below the spring setting.

Features

- Poppet spring is isolated from liquid flow stream minimizing turbulence.
- Close tolerance fit between poppet and poppet retainer creates a cushion that protects valve from surge shock damage.







Specifications

Models VCL*P (female pipe to female pipe)

Valve Model	Max. Oper. Press. Bar (PSI)	Material	Rated Flow LPM (GPM)	Cracking Press. ∆P Bar (PSI)	Total ∆P Bar (PSI)	Port Size
VCL4P05	207 (3000)	Steel†	23 (5)	0.3 (5)	0.6 (8.3)	1/4 NPSF
VCL4P65	207 (3000)	Steel†	23 (5)	4.5 (65)	5.0 (72.5)	1/4 NPSF
VCL6P05	207 (3000)	Steel†	30 (8)	0.3 (5)	0.4 (6.0)	3/8 NPSF
VCL6P65	207 (3000)	Steel†	30 (8)	4.5 (65)	4.6 (66.0)	3/8 NPSF
VCL8P05	207 (3000)	Steel†	45 (15)	0.3 (5)	0.5 (7.2)	1/2 NPSF
VCL8P65	207 (3000)	Steel†	45 (15)	4.5 (65)	4.6 (66.0)	1/2 NPSF
VCL12P05	207 (3000)	Steel†	100 (25)	0.3 (5)	0.8 (11.0)	3/4 NPSF
VCL12P65	207 (3000)	Steel†	100 (25)	4.5 (65)	4.6 (67.0)	3/4 NPSF
VCL16P05	207 (3000)	Steel†	133 (35)	0.3 (5)	0.4 (5.3)	1 NPSF
VCL16P65	207 (3000)	Steel†	133 (35)	4.5 (65)	4.6 (66.0)	1 NPSF
VCL20P05	207 (3000)	Steel†	189 (50)	0.3 (5)	1.1 (15.9)	1-1/4 NPSF
VCL20P65	207 (3000)	Steel†	189 (50)	4.5 (65)	5.4 (78.0)	1-1/4 NPSF

[†] All steel construction with zinc chromate plating.

Models VCL*F (male 37° flare to male 37°)

Valve Model	Max. Oper. Press. Bar (PSI)	Material	Standard Seals	Rated Flow LPM (GPM)	Cracking Press. ∆P Bar (PSI)	Total ∆P Bar (PSI)	Port Size
VCL6F05	207 (3000)	Steel†	Nitrile O-Rings	23 (5)	0.3 (5)	0.6 (8.3)	9/16-18 UNF
VCL6F65	207 (3000)	Steel†	Nitrile O-Rings	23 (5)	4.5 (65)	5.0 (72.5)	(SAE 6)
VCL8F05	207 (3000)	Steel†	Nitrile O-Rings	30 (8)	0.3 (5)	0.4 (6.0)	3/4-16 UNF
VCL8F65	207 (3000)	Steel†	Nitrile O-Rings	30 (8)	4.5 (65)	4.6 (66.0)	(SAE 8)
VCL10F05	207 (3000)	Steel†	Nitrile O-Rings	45 (15)	0.3 (5)	0.5 (7.2)	7/8-14 UNF
VCL10F65	207 (3000)	Steel†	Nitrile O-Rings	45 (15)	4.5 (65)	4.6 (66.0)	(SAE 10)
VCL12F05	207 (3000)	Steel†	Nitrile O-Rings	100 (25)	0.3 (5)	0.8 (11.0)	1 1/16-12 UN
VCL12F65	207 (3000)	Steel†	Nitrile O-Rings	100 (25)	4.5 (65)	4.6 (67.0)	(SAE 12)
VCL16F05	207 (3000)	Steel†	Nitrile O-Rings	133 (35)	0.3 (5)	0.4 (5.3)	1 5/16-12 UN
VCL16F65	207 (3000)	Steel†	Nitrile O-Rings	133 (35)	4.5 (65)	4.6 (66.0)	(SAE 16)
VCL20F05	207 (3000)	Steel†	Nitrile O-Rings	189 (50)	0.3 (5)	1.1 (15.9)	1 5/8-12 UN
VCL20F65	207 (3000)	Steel†	Nitrile O-Rings	189 (50)	4.5 (65)	5.4 (78.0)	(SAE 20)

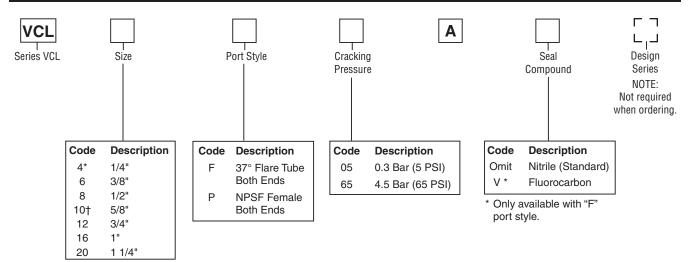
[†] All steel construction with zinc chromate plating.



Check Valves Series VCL

Ordering Information

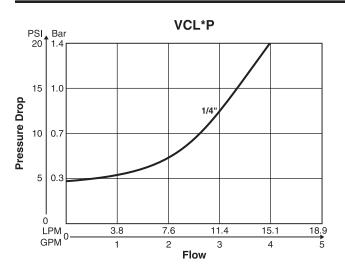


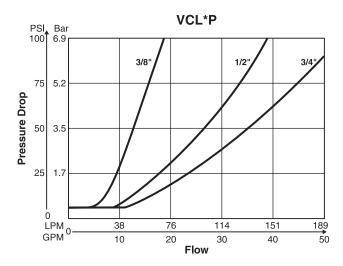


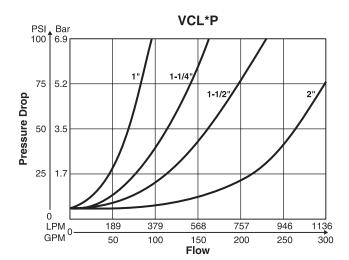
^{* 37°} flare (F) not available in size 4.

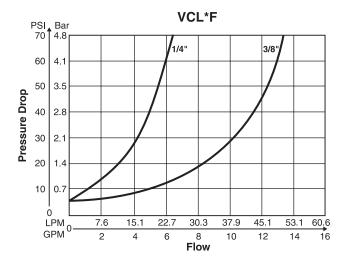
[†] NPSF (P) not available in size 10.

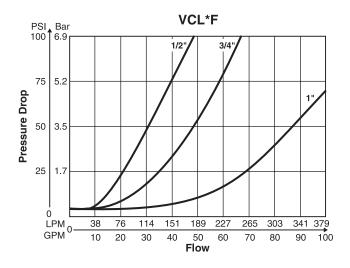












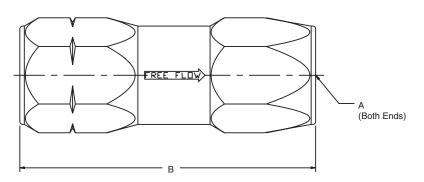


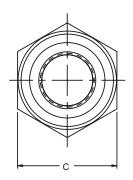


Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Models VCL*P



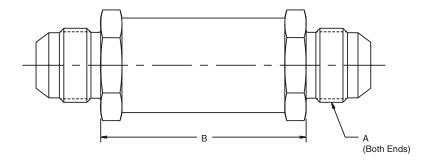


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CONTENTS

Model Code	Weight kg (lbs.)	A	В	С
VCL4P**A	0.2 (0.4)	1/4-1/8 NPSF	62.0 (2.44)	20.6 (0.81)
VCL6P**A	0.3 (0.7)	3/8-18 NPSF	69.9 (2.75)	22.4 (0.88)
VCL8P**A	0.4 (0.9)	1/2-14 NPSF	88.9 (3.50)	26.9 (1.06)
VCL12P**A	0.5 (1.2)	3/4-14 NPSF	98.6 (3.88)	34.8 (1.37)
VCL16P**A	0.8 (1.8)	1-11 1/2 NPSF	124.0 (4.88)	40.6 (1.60)
VCL20P**A	2.0 (4.3)	1 1/4-11 1/2 NPSF	125.0 (4.94)	50.8 (2.00)

Models VCL*F





Model Code	Weight kg (lbs.)	A	В	С
VCL6F**A	0.2 (0.4)	9/16-18 UNF (SAE 6)	44.5 (1.75)	20.6 (0.81)
VCL8F**A	0.3 (0.7)	3/4-16 UNF (SAE 8)	56.4 (2.22)	25.4 (1.00)
VCL10F**A	0.4 (0.9)	7/8-14 UNF (SAE 10)	61.2 (2.41)	28.4 (1.12)
VCL12F**A	0.5 (1.2)	1 1/16-12 UN (SAE 12)	69.9 (2.75)	35.1 (1.38)
VCL16F**A	0.8 (1.8)	1 15/16-12 UN (SAE 16)	84.1 (3.31)	44.1 (1.62)
VCL20F**A	2.0 (4.3)	1 5/8-12 UN (SAE 20)	84.1 (3.31)	47.8 (1.88)







Accessories Series GF

Technical Information



General Description

Series GF valves isolate gages from damage and inaccurate readings caused by line pressure surges and hydraulic hammer.

Operation

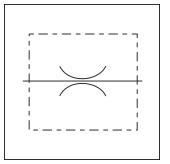
The GF uses a capillary orifice to smooth out line pulsations and surges without the use of any moving parts.

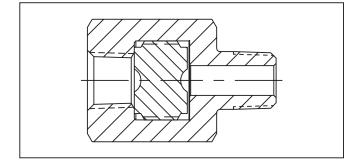
Features

- One piece construction.
- The GF requires no adjustment or maintenance.

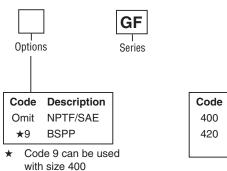
Specifications

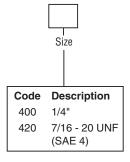
Maximum	
Operating	207 Bar (3000 PSI)
Pressure	

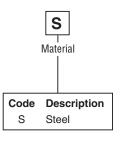




Ordering Information





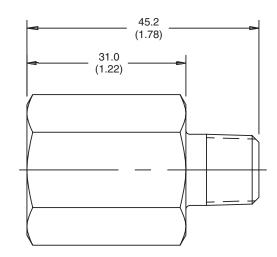


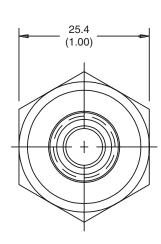
Design
Series
NOTE:
Not required
when ordering.

Weight: 0.6 kg (1.3 lbs.)

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)









Accessories

Technical Information

Series GT



General Description

Series GT valves isolate gauges from damage and inaccurate readings caused by line pressure surges and hydraulic hammer.

Operation

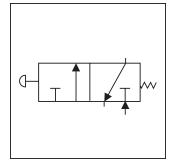
The GT has a push-to-read knob that delivers instant pressure to the gauge, yet isolates the gauge from the fluid line until the knob is pressed. When the knob is released, a spring-loaded spool closes instantly and drains all fluid from the gauge back into the reservoir.

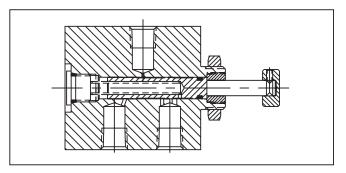
Features

- Has a hardened steel spool.
- Partial snubbing action protects the gauge from surge damage.
- Optional panel mount.

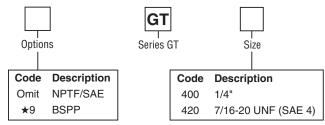
Specifications

Maximum Operating Pressure	207 Bar (3000 PSI)
Mounting	In-line

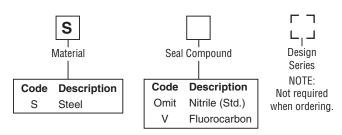




Ordering Information



Code 9 can be used with size 400



7/8 - 14

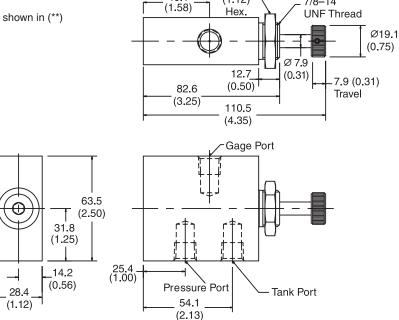
28.4

(1.12)

Weight: 1.0 kg (2.2 lbs.)

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



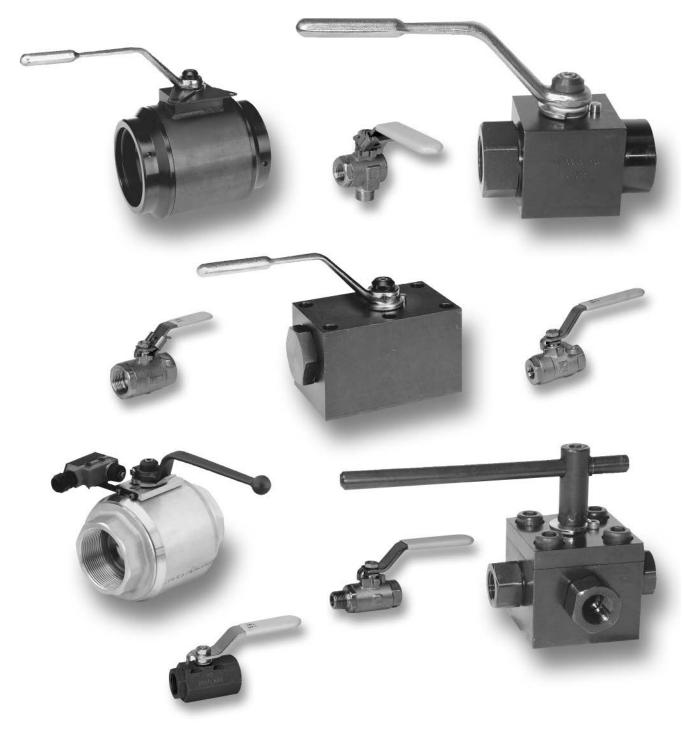
40.1





3300-colorflow.indd, ddp





High Pressure Valves Low Pressure Valves

Ball Valves



Technical Information



General Description

Series BVHP, BVAH, BVHS are 2-way shut-off valves rated at 207 Bar (3000 PSI) and 414 Bar (6000 PSI). A variety of porting options from 1/4" to 2" are available including threaded, SAE 4-bolt flange and split flange.

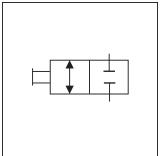
Operation

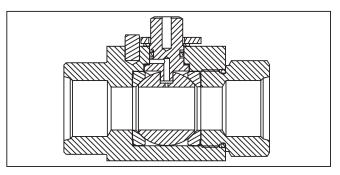
Parker's 2-way ball valves operate to either off or full flow by rotating the handle 90°. Ball valves are not designed to be a metering or flow control device.

Specifications

Maximum Pressure	BVHP, BVAH steel: 414 Bar (6000 PSI) BVHP16, BVAH stainless steel: 207 Bar (3000 PSI) BVHP04-12, BVHS stainless steel: 414 Bar (6000 PSI)
Body Material	Carbon Steel, Black Oxide Stainless Steel
Ball Material	Steel, Chrome Plated Stainless Steel
Stem Material	Steel, Zinc Plated Stainless Steel
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standard Seals	-30°C to +100°C (-22°F to +212°F)



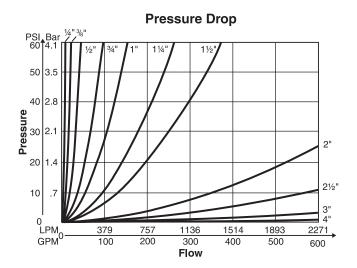


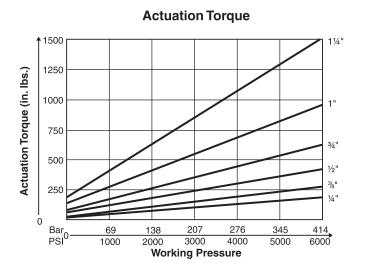


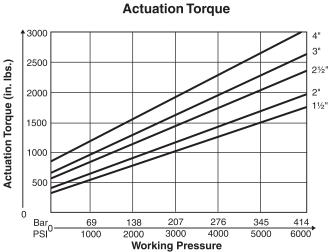
Features

- Thrust bearings and synthetic lubrication in the spindle results in one of the lowest torque requirements in the industry.
- A wide variety of porting options and mounting options make the BVHP, BVAH, BVHS suitable for all mounting applications.
- Delrin seals with molybdenum disulphide (MoS₂) results in lower actuation torque and will increase high duty life cycle expectancy.
- The variety of spindle and ball sealing options makes the BVHP, BVAH, BVHS suitable for most media applications.
- Limit switch (LSB) is NEMA 4 with CSA/UL approval.





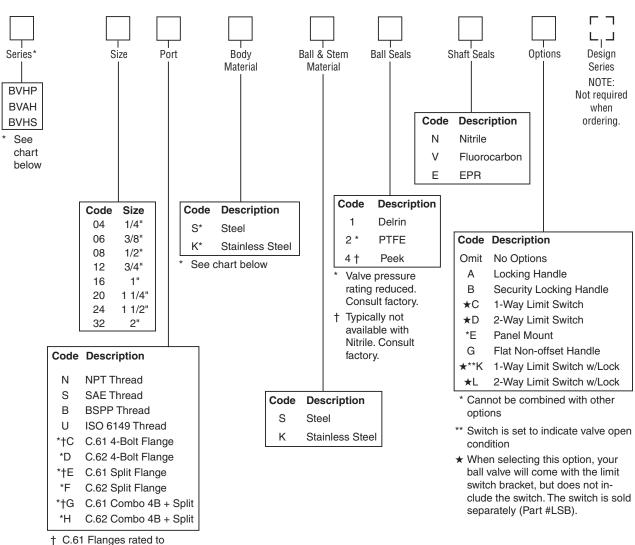






Ball Valves Series BVHP, BVAH, BVHS





207 Bar (3000 PSI) with Delrin or Peek seals

ISO 6149-1 Port Dimensions (inches)

Size	Thread								
04	M12 x 1.5								
06	M16 x 1.5								
08	M18 x 1.5								
12	M27 x 2								
16	M33 x 2								
20	M42 x 2								
24	M48 x 2								
32	M60 x 2								

Weights

Code	Threaded kg (lbs.)	C. 61, 3000 PSI kg (lbs.)	C. 62, 6000 PSI kg (lbs.)
04	0.6 (1.25)	_	_
06	0.7 (1.5)	_	_
08	0.8 (1.75)	0.9 (2.0)	1.3 (2.75)
12	1.9 (4.25)	2.2 (4.75)	2.5 (5.5)
16	2.5 (5.5)	3.2 (7.0)	3.9 (8.5)
20	4.2 (9.25)	5.9 (13.0)	6.8 (15.0)
24	5.2 (11.5)	7.1 (15.7)	8.6 (19.0)
32	8.4 (18.5)	11.8 (24.25)	13.6 (30.0)

	4	6	8	12	16	20	24	32
Steel - 414 Bar (6000 PSI)	BVHP	BVHP	BVHP	BVHP	BVHP	BVAH	BVAH	BVAH
Stainless Steel - 207 Bar (3000 PSI)	Х	Х	Х	Х	BVHP	BVAH	BVAH	BVAH
Stainless Steel - 414 Bar (6000 PSI)	BVHP	BVHP	BVHP	BVHP	BVHS	BVHS	BVHS	BVHS

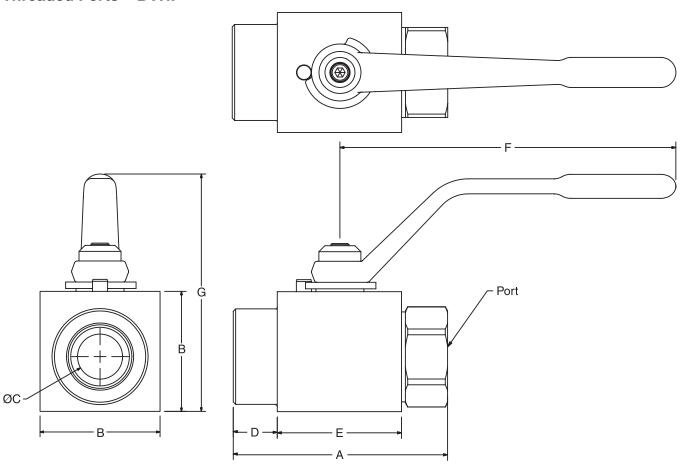


Not available in sizes 1/4" or 3/8"

Dimensions



Threaded Ports - BVHP





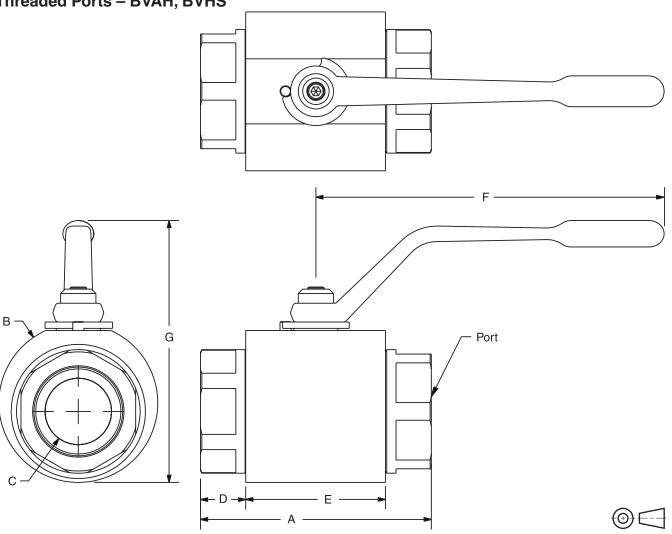
	Port Thread	Working	Dimensions mm (in)							
Code	Size	Pressure*	Α	В	С	D	E	F	G	
BVHP – N	IPT, SAE, and	BSPP								
04	1/4"	414 Bar (6000 PSI)	69.6 (2.74)	35.1 (1.38)	7.9 (0.31)	16.7 (0.66)	35.7 (1.40)	114.3 (4.50)	75.9 (2.99)	
06	3/8"	414 Bar (6000 PSI)	72.9 (2.87)	38.1 (1.50)	9.7 (0.38)	14.9 (0.59)	42.4 (1.67)	114.3 (4.50)	79.2 (3.12)	
08	1/2"	414 Bar (6000 PSI)	85.3 (3.36)	41.4 (1.63)	12.7 (0.50)	18.5 (0.73)	47.5 (1.87)	114.3 (4.50)	82.6 (3.25)	
12	3/4"	414 Bar (6000 PSI)	96.8 (3.81)	57.2 (2.25)	19.1 (0.75)	17.2 (0.68)	61.5 (2.42)	177.8 (7.00)	120.1 (4.73)	
16	1"	414 Bar (6000 PSI)	114.6 (4.51)	63.5 (2.50)	23.9 (0.94)	23.9 (0.94)	65.8 (2.59)	177.8 (7.00)	126.5 (4.98)	

^{*} BVHP16 in stainless steel is rated to 207 Bar (3000 PSI).





Threaded Ports - BVAH, BVHS



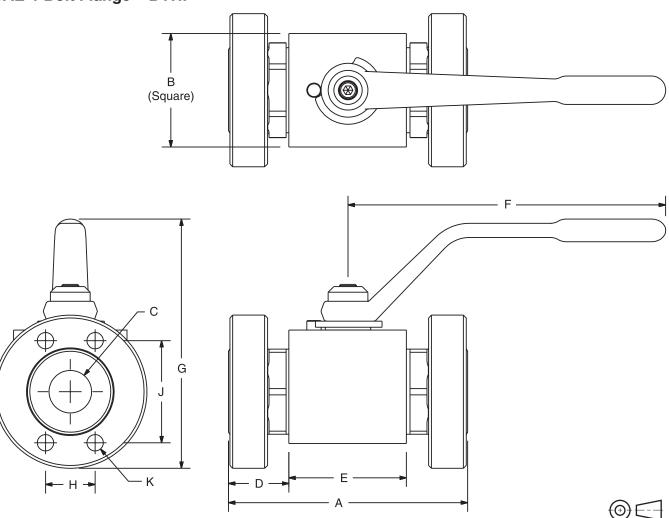
	Port Thread	Working			Dim	nensions m	ım (in)		
Code	Size	Pressure*	Α	В	С	D	E	F	G
BVAH - N	IPT, SAE, and	BSPP							
20	1 1/4"	414 Bar (6000 PSI)	122.9 (4.84)	85.9 (3.38)	31.8 (1.25)	21.0 (0.83)	80.5 (3.17)	250.2 (9.85)	163.8 (6.45)
24	1 1/2"	414 Bar (6000 PSI)	135.4 (5.33)	95.3 (3.75)	38.1 (1.50)	24.7 (0.97)	85.5 (3.37)	250.2 (9.85)	173.2 (6.82)
32	2"	414 Bar (6000 PSI)	166.1 (6.54)	114.3 (4.50)	47.8 (1.88)	32.5 (1.28)	100.5 (3.96)	250.2 (9.85)	190.2 (7.49)
BVHS - N	IPT, SAE, and	BSPP							
16	1"	414 Bar (6000 PSI)	123.2 (4.85)	79.5 (3.13)	22.4 (0.88)	12.7 (0.50)	97.3 (3.83)	177.8 (7.00)	132.2 (5.40)
20	1 1/4"	414 Bar (6000 PSI)	123.2 (4.85)	101.6 (4.00)	28.7 (1.13)	12.7 (0.50)	97.3 (3.83)	250.2 (9.85)	177.8 (7.00)
24	1 1/2"	414 Bar (6000 PSI)	138.7 (5.46)	108.0 (4.25)	33.3 (1.31)	16.8 (0.66)	104.5 (4.12)	250.2 (9.85)	186.4 (7.34)
32	2"	414 Bar (6000 PSI)	166.1 (6.54)	127.0 (5.00)	44.5 (1.75)	19.6 (0.77)	126.4 (4.98)	250.2 (9.85)	202.9 (7.99)

^{*} BVAH in stainless steel is rated to 207 Bar (3000 PSI).





SAE 4-Bolt Flange – BVHP



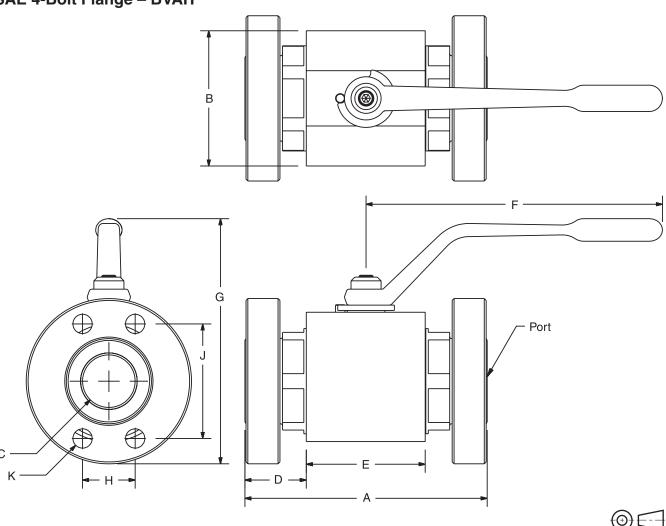
	SAE 4-B Flange	Working					Dimens	ions mm	ı (in)			
Code	Size	Pressure*	Α	В	С	D	E	F	G	Н	J	K
BVHP	– C.61 – S/	AE 4-Bolt Fla	nge									
08	1/2"	207 Bar (3000 PSI)	108.2 (4.26)	41.4 (1.63)	12.7 (0.50)	30.4 (1.20)	47.5 (1.87)	114.3 (4.50)	91.0 (3.58)	17.5 (0.69)	38.1 (1.50)	5/16"-18
12	3/4"	207 Bar (3000 PSI)	121.2 (4.77)	57.2 (2.25)	19.1 (0.75)	29.8 (1.18)	61.5 (2.42)	177.8 (7.00)	128.9 (5.08)	22.4 (0.88)	47.8 (1.88)	3/8"-16
16	1"	207 Bar (3000 PSI)	133.9 (5.27)	63.5 (2.50)	23.9 (0.94)	34.0 (1.34)	65.8 (2.59)	177.8 (7.00)	135.4 (5.33)	26.2 (1.03)	52.3 (2.06)	3/8"-16
BVHP	– C.62 – S/	AE 4-Bolt Fla	nge									
08	1/2"	414 Bar (6000 PSI)	108.2 (4.26)	41.4 (1.63)	12.7 (0.50)	30.4 (1.20)	47.5 (1.87)	114.3 (4.50)	92.6 (3.65)	18.3 (0.72)	40.4 (1.59)	5/16"-18
12	3/4"	414 Bar (6000 PSI)	121.2 (4.77)	57.2 (2.25)	19.1 (0.75)	29.8 (1.18)	61.5 (2.42)	177.8 (7.00)	129.8 (5.11)	23.9 (0.94)	50.8 (2.00)	3/8"-16
16	1"	414 Bar (6000 PSI)	133.9 (5.27)	63.5 (2.50)	23.9 (0.94)	34.0 (1.34)	65.8 (2.59)	177.8 (7.00)	140.3 (5.52)	27.7 (1.09)	57.2 (2.25)	7/16"-14

^{*} BVHP16 in stainless steel is rated to 207 Bar (3000 PSI).





SAE 4-Bolt Flange – BVAH



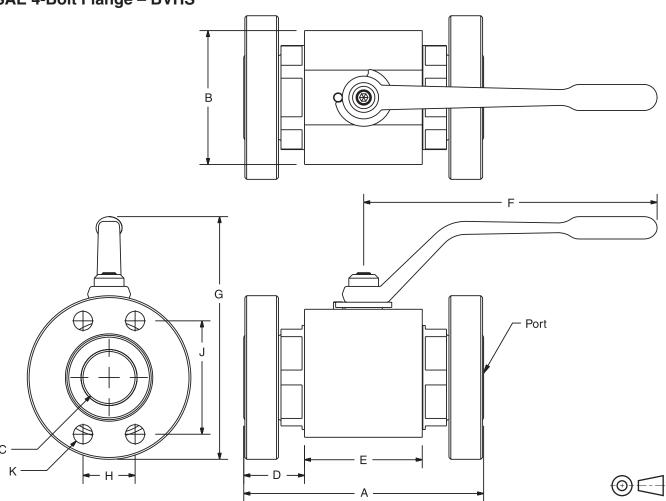
	SAE 4-B Flange	Working	Dimensions mm (in)									
Code	Size	Pressure*	Α	В	С	D	E	F	G	Н	J	K
BVAH	– C.61 – SA	AE 4-Bolt Fla	nge									
20	1 1/4"	207 Bar (3000 PSI)	175.3 (6.90)	85.9 (3.38)	31.8 (1.25)	47.1 (1.86)	80.5 (3.17)	250.2 (9.85)	170.0 (6.69)	30.2 (1.19)	58.7 (2.31)	7/16"-14
24	1 1/2"	207 Bar (3000 PSI)	180.1 (7.09)	95.3 (3.75)	38.1 (1.50)	47.0 (1.85)	85.5 (3.37)	250.2 (9.85)	179.7 (7.07)	35.8 (1.41)	69.9 (2.75)	1/2"-13
32	2"	207 Bar (3000 PSI)	204.7 (8.06)	114.3 (4.50)	47.8 (1.88)	51.8 (2.04)	100.5 (3.96)	250.2 (9.85)	196.6 (7.74)	42.9 (1.69)	77.7 (3.06)	1/2"-13
BVAH	– C.62 – SA	AE 4-Bolt Fla	nge									
20	1 1/4"	414 Bar (6000 PSI)	175.3 (6.90)	85.9 (3.38)	31.8 (1.25)	47.1 (1.86)	80.5 (3.17)	250.2 (9.85)	174.8 (6.88)	31.8 (1.25)	66.8 (2.63)	1/2"-13
24	1 1/2"	414 Bar (6000 PSI)	180.1 (7.09)	95.3 (3.75)	38.1 (1.50)	47.0 (1.85)	85.5 (3.37)	250.2 (9.85)	189.2 (7.45)	36.6 (1.44)	79.2 (3.12)	5/8"-11
32	2"	414 Bar (6000 PSI)	204.7 (8.06)	114.3 (4.50)	47.8 (1.88)	51.8 (2.04)	100.5 (3.96)	250.2 (9.85)	209.3 (8.24)	44.5 (1.75)	96.8 (3.81)	3/4"-10

^{*} BVAH in stainless steel is rated to 207 Bar (3000 PSI).





SAE 4-Bolt Flange – BVHS

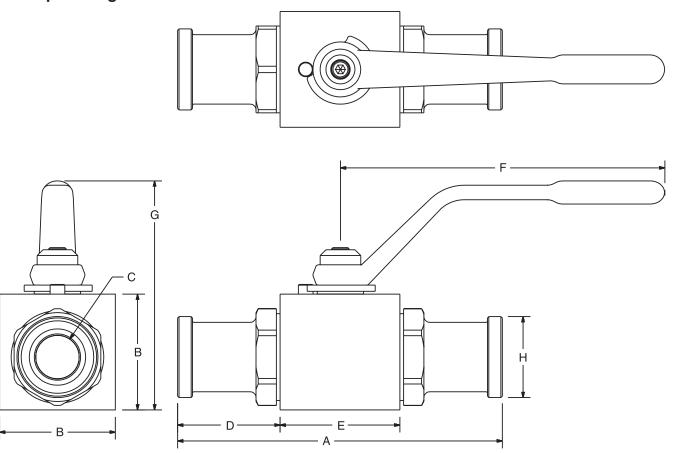


	SAE 4-B Flange	Working		Dimensions mm (in)								
Code	Size	Pressure	Α	В	С	D	E	F	G	Н	J	K
BVHS	– C.61 – S	AE 4-Bolt Fla	nge									
16	1"	207 Bar (3000 PSI)	134.1 (5.28)	79.5 (3.13)	22.4 (0.88)	18.2 (0.72)	97.3 (3.83)	177.8 (7.00)	137.2 (5.40)	26.2 (1.03)	52.3 (2.06)	3/8"-16
20	1 1/4"	207 Bar (3000 PSI)	175.3 (6.90)	101.6 (4.00)	28.7 (1.13)	38.7 (1.53)	97.3 (3.83)	250.2 (9.85)	177.8 (7.00)	30.1 (1.19)	58.7 (2.31)	7/16"-14
24	1 1/2"	207 Bar (3000 PSI)	180.1 (7.09)	108.0 (4.25)	33.3 (1.31)	37.5 (1.48)	104.5 (4.12)	250.2 (9.85)	186.4 (7.34)	35.7 (1.41)	69.9 (2.75)	1/2"-13
32	2"	207 Bar (3000 PSI)	204.7 (8.06)	127.0 5.00)	44.5 (1.75)	38.9 (1.53)	126.4 (4.98)	250.2 (9.85)	202.9 (7.99)	42.8 (1.69)	77.7 (3.06)	1/2"-13
BVHS	– C.62 – S/	AE 4-Bolt Fla	nge									
16	1"	414 Bar (6000 PSI)	134.1 (5.28)	79.5 (3.13)	22.4 (0.88)	18.2 (0.72)	97.3 (3.83)	177.8 (7.00)	137.2 (5.40)	65.0 (2.56)	57.2 (2.25)	7/16"-14
20	1 1/4"	414 Bar (6000 PSI)	175.3 (6.90)	101.6 (4.00)	28.7 (1.13)	38.7 (1.53)	97.3 (3.83)	250.2 (9.85)	177.8 (7.00)	78.0 (3.07)	66.8 (2.63)	1/2"-13
24	1 1/2"	414 Bar (6000 PSI)	180.1 (7.09)	108.0 (4.25)	33.3 (1.31)	37.5 (1.48)	104.5 (4.12)	250.2 (9.85)	190.5 (7.50)	94.0 (3.70)	79.5 (3.13)	5/8"-11
32	2"	414 Bar (6000 PSI)	204.7 (8.06)	127.0 (5.00)	44.5 (1.75)	38.9 (1.53)	126.4 (4.98)	250.2 (9.85)	209.3 (8.24)	114.0 (4.49)	96.8 (3.81)	3/4"-10





SAE Split Flange – BVHP





	Split Flange	Working				Dimensio	ns mm (in)		
Code	Size	Pressure*	Α	В	С	D	E	F	G	Н
BVHP – C.61 – SAE Split Flange										
08	1/2"	207 Bar (3000 PSI)	151.4 (5.96)	41.4 (1.63)	12.7 (0.50)	51.9 (2.05)	47.5 (1.87)	114.3 (4.50)	82.6 (3.25)	30.2 (1.19)
12	3/4"	207 Bar (3000 PSI)	162.1 (6.38)	57.2 (2.25)	19.1 (0.75)	50.3 (1.98)	61.5 (2.42)	177.8 (7.00)	120.1 (4.73)	38.1 (1.50)
16	1"	207 Bar (3000 PSI)	177.5 (6.99)	63.5 (2.50)	23.9 (0.94)	55.9 (2.20)	65.8 (2.59)	177.8 (7.00)	126.5 (4.98)	44.5 (1.75)
BVHP –	C.62 - SAE S	Split Flange								
08	1/2"	414 Bar (6000 PSI)	151.1 (5.95)	41.4 (1.63)	12.7 (0.50)	51.8 (2.04)	47.5 (1.87)	114.3 (4.50)	82.6 (3.25)	31.8 (1.25)
12	3/4"	414 Bar (6000 PSI)	174.2 (6.86)	57.2 (2.25)	19.1 (0.75)	56.4 (2.22)	61.5 (2.42)	177.8 (7.00)	120.1 (4.73)	41.3 (1.63)
16	1"	414 Bar (6000 PSI)	197.9 (7.79)	63.5 (2.50)	23.9 (0.94)	66.0 (2.60)	65.8 (2.59)	177.8 (7.00)	126.5 (4.98)	47.8 (1.88)

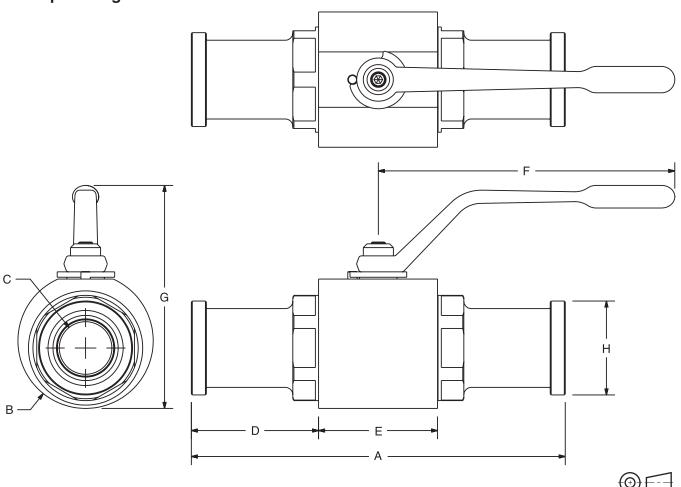
 $^{^{\}star}\,$ BVHP16 in stainless steel is rated to 207 Bar (3000 PSI).



Dimensions



SAE Split Flange – BVAH



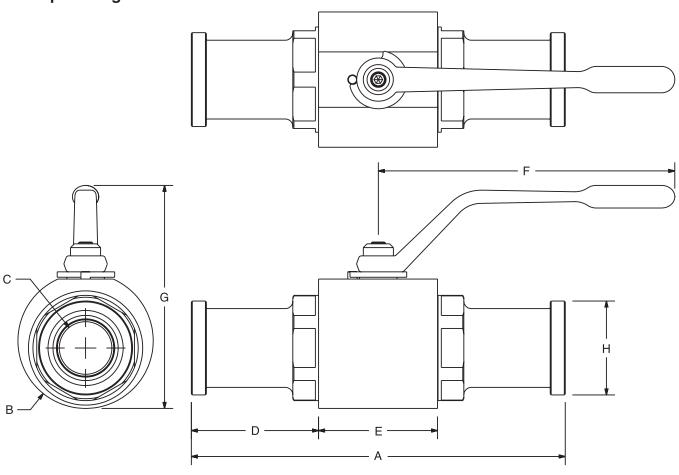
	Split Flange	Working				Dimensio	ns mm (ii	n)		
Code	Size	Pressure*	Α	В	С	D	E	F	G	Н
BVAH – C.61 – SAE Split Flange										
20	1 1/4"	207 Bar (3000 PSI)	190.5 (7.50)	85.9 (3.38)	31.8 (1.25)	54.8 (2.16)	80.5 (3.17)	250.2 (9.85)	163.8 (6.45)	50.8 (2.00)
24	1 1/2"	207 Bar (3000 PSI)	230.9 (9.09)	95.3 (3.75)	38.1 (1.50)	72.4 (2.85)	85.5 (3.37)	250.2 (9.85)	173.2 (6.82)	60.3 (2.38)
32	2"	207 Bar (3000 PSI)	231.1 (9.10)	114.3 (4.50)	47.8 (1.88)	65.0 (2.56)	100.5 (3.96)	250.2 (9.85)	190.2 (7.49)	71.4 (2.81)
BVAH -	- C.62 – SAE	Split Flange								
20	1 1/4"	414 Bar (6000 PSI)	222.8 (8.77)	85.9 (3.38)	31.8 (1.25)	70.9 (2.79)	80.5 (3.17)	250.2 (9.85)	166.8 (6.45)	54.0 (2.13)
24	1 1/2"	414 Bar (6000 PSI)	280.9 (11.06)	95.3 (3.75)	38.1 (1.50)	97.5 (3.84)	85.5 (3.37)	250.2 (9.85)	173.2 (6.82)	63.5 (2.50)
32	2"	414 Bar (6000 PSI)	316.0 (12.44)	114.3 (4.50)	47.8 (1.88)	107.5 (4.23)	100.5 (3.96)	250.2 (9.85)	190.2 (7.49)	79.4 (3.13)

 $^{^{\}star}\,$ BVAH in stainless steel is rated to 207 Bar (3000 PSI).





SAE Split Flange – BVHS



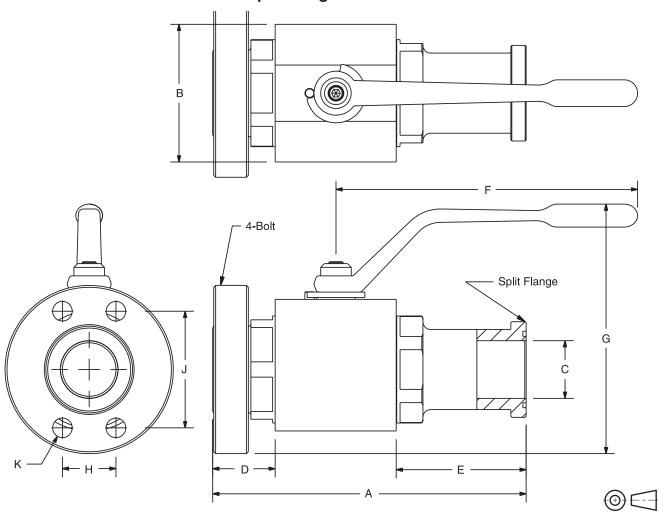


	Split Flange	Working				Dimensio	ns mm (ii	n)			
Code	Size	Pressure	Α	В	С	D	E	F	G	Н	
BVHS -	BVHS - C.61 - SAE Split Flange										
16	1"	207 Bar (3000 PSI)	177.5 (6.99)	79.5 (3.13)	22.4 (0.88)	39.9 (1.57)	97.3 (3.83)	177.8 (7.00)	137.2 (5.40)	44.5 (1.75)	
20	1 1/4"	207 Bar (3000 PSI)	190.8 (7.51)	101.6 (4.00)	28.7 (1.13)	46.5 (1.83)	97.3 (3.83)	250.2 (9.85)	177.8 (7.00)	50.8 (2.00)	
24	1 1/2"	207 Bar (3000 PSI)	249.9 (9.84)	108.0 (4.25)	33.3 (1.31)	72.4 (2.85)	104.5 (4.12)	250.2 (9.85)	186.4 (7.34)	60.3 (2.38)	
32	2"	207 Bar (3000 PSI)	257.0 (10.12)	127.0 (5.00)	44.5 (1.75)	65.0 (2.56)	126.4 (4.98)	250.2 (9.85)	202.9 (7.99)	71.4 (2.81)	
BVHS -	- C.62 – SAE	Split Flange									
16	1"	414 Bar (6000 PSI)	197.9 (7.79)	79.5 (3.13)	22.4 (0.88)	50.0 (1.97)	97.3 (3.83)	177.8 (7.00)	137.2 (5.40)	47.8 (1.88)	
20	1 1/4"	414 Bar (6000 PSI)	222.8 (8.77)	101.6 (4.00)	28.7 (1.13)	62.5 (2.46)	97.3 (3.83)	250.2 (9.85)	177.8 (7.00)	54.0 (2.13)	
24	1 1/2"	414 Bar (6000 PSI)	280.9 (11.06)	108.0 (4.25)	33.3 (1.31)	87.9 (3.46)	104.5 (4.12)	250.2 (9.85)	186.4 (7.34)	63.5 (2.50)	
32	2"	414 Bar (6000 PSI)	316.0 (12.44)	127.0 (5.00)	44.5 (1.75)	94.5 (3.72)	126.4 (4.98)	250.2 (9.85)	202.9 (7.99)	79.4 (3.13)	





Combination SAE 4-Bolt and SAE Split Flange – BVAH



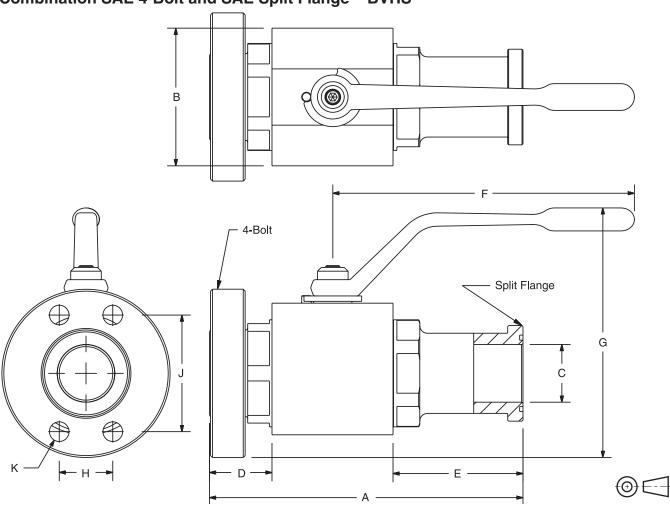
	SAE Flange	Working					Dimens	ions mm	(in)			
Code	Size	Pressure*	Α	В	С	D	E	F	G	Н	J	К
BVAH -	BVAH – C.61 – SAE 4-Bolt and SAE Split Flange Combination											
20	1 1/4"	207 Bar (3000 PSI)	182.9 (7.20)	85.9 (3.38)	31.8 (1.25)	47.6 (1.88)	54.8 (2.16)	250.2 (9.85)	170.0 (6.69)	30.2 (1.19)	58.7 (2.31)	7/16"-14
24	1 1/2"	207 Bar (3000 PSI)	205.5 (8.09)	95.3 (3.75)	38.1 (1.50)	47.5 (1.87)	72.4 (2.85)	250.2 (9.85)	179.7 (7.07)	35.8 (1.41)	69.9 (2.75)	1/2"-13
32	2"	207 Bar (3000 PSI)	217.9 (8.58)	114.3 (4.50)	47.8 (1.88)	52.4 (2.06)	65.0 (2.56)	250.2 (9.85)	196.6 (7.74)	42.9 (1.69)	77.7 (3.06)	1/2"-13
BVAH -	– C.62 – SA	AE 4-Bolt and	SAE Sp	lit Flang	e Comb	ination						
20	1 1/4"	414 Bar (6000 PSI)	198.9 (7.83)	85.9 (3.38)	31.8 (1.25)	47.6 (1.88)	70.9 (2.79)	250.2 (9.85)	174.8 (6.88)	31.8 (1.25)	66.8 (2.63)	1/2"-13
24	1 1/2"	414 Bar (6000 PSI)	230.6 (9.08)	95.3 (3.75)	38.1 (1.50)	47.5 (1.87)	97.5 (3.84)	250.2 (9.85)	189.2 (7.45)	36.6 (1.44)	79.2 (3.12)	5/8"-11
32	2"	414 Bar (6000 PSI)	260.4 (10.25)	114.3 (4.50)	47.8 (1.88)	52.4 (2.06)	107.4 (4.23)	250.2 (9.85)	209.3 (8.24)	44.5 (1.75)	96.8 (3.81)	3/4"-10

^{*} BVAH in stainless steel is rated to 207 Bar (3000 PSI).





Combination SAE 4-Bolt and SAE Split Flange – BVHS

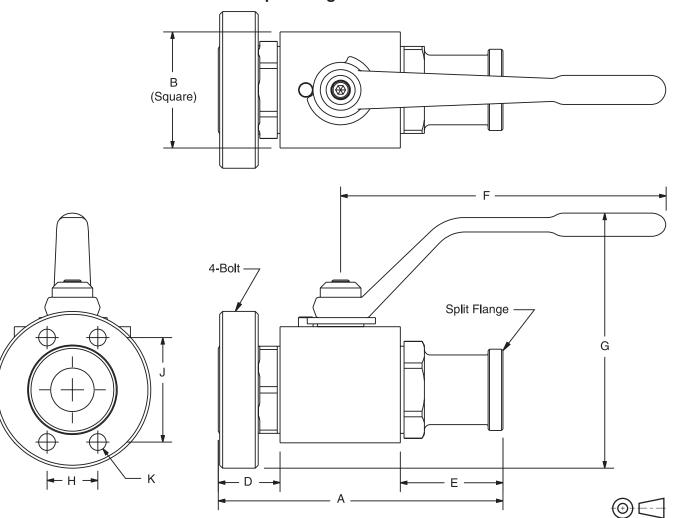


	SAE Flange	Working					Dimens	ions mm	(in)			
Code	Size	Pressure	Α	В	С	D	Е	F	G	Н	J	К
BVHS-	– C.61 – S/	AE 4-Bolt and	d SAE Sp	lit Flang	e Comb	ination						
16	1"	207 Bar (3000 PSI)	159.0 (6.26)	79.5 (3.13)	22.4 (0.88)	34.3 (1.35)	52.5 (2.07)	177.8 (7.00)	137.2 (5.40)	26.2 (1.03)	52.3 (2.06)	3/8"-16
20	1 1/4"	207 Bar (3000 PSI)	191.3 (7.53)	101.6 (4.00)	28.7 (1.13)	47.6 (1.88)	46.5 (1.83)	250.2 (9.85)	177.8 (7.00)	30.1 (1.19)	58.7 (2.31)	7/16"-14
24	1 1/2"	207 Bar (3000 PSI)	224.5 (8.84)	108.0 (4.25)	33.3 (1.31)	47.5 (1.87)	72.4 (2.85)	250.2 (9.85)	186.4 (7.34)	35.7 (1.41)	69.9 (2.75)	1/2"-13
32	2"	207 Bar (3000 PSI)	243.8 (9.60)	127.0 (5.00)	44.5 (1.75)	52.4 (2.06)	65.0 (2.56)	250.2 (9.85)	202.9 (7.99)	42.8 (1.69)	77.7 (3.06)	1/2"-13
BVHS-	– C.62 – SA	AE 4-Bolt and	d SAE Sp	lit Flang	e Comb	ination						
16	1"	414 Bar (6000 PSI)	169.2 (6.66)	79.5 (3.13)	22.4 (0.88)	34.3 (1.35)	62.6 (2.47)	177.8 (7.00)	137.2 (5.40)	65.0 (2.56)	57.2 (2.25)	7/16"-14
20	1 1/4"	414 Bar (6000 PSI)	207.3 (8.16)	101.6 (4.00)	28.7 (1.13)	47.6 (1.88)	62.5 (2.46)	250.2 (9.85)	177.8 (7.00)	78.0 (3.07)	66.8 (2.63)	1/2"-13
24	1 1/2"	414 Bar (6000 PSI)	240.0 (9.45)	108.0 (4.25)	33.3 (1.31)	47.5 (1.87)	88.0 (3.47)	250.2 (9.85)	190.5 (7.50)	94.0 (3.70)	79.5 (3.13)	5/8"-13
32	2"	414 Bar (6000 PSI)	273.3 (10.76)	127.0 (5.00)	44.5 (1.75)	52.4 (2.06)	94.5 (3.72)	250.2 (9.85)	209.3 (8.24)	114.0 (4.49)	96.8 (3.81)	3/4"-10





Combination SAE 4-Bolt and SAE Split Flange – BVHP



	SAE Flange	Working					Dimens	ions mm	(in)			
Code	Size	Pressure*	Α	В	С	D	Е	F	G	Н	J	K
BVHP – C.61 – SAE 4-Bolt and SAE Split Flange Combination												
08	1/2"	207 Bar (3000 PSI)	129.8 (5.11)	41.4 (1.63)	12.7 (0.50)	30.1 (1.19)	52.2 (2.06)	114.3 (4.50)	91.0 (3.58)	17.5 (0.69)	38.1 (1.50)	5/16"-18
12	3/4"	207 Bar (3000 PSI)	141.7 (5.58)	57.2 (2.25)	19.1 (0.75)	29.6 (1.17)	50.5 (1.99)	177.8 (7.00)	128.9 (5.08)	22.4 (0.88)	47.6 (1.88)	3/8"-16
16	1"	207 Bar (3000 PSI)	152.4 (6.00)	63.5 (2.50)	23.9 (0.94)	33.8 (1.33)	56.0 (2.21)	177.8 (7.00)	135.4 (5.33)	26.2 (1.03)	52.3 (2.06)	3/8"-16
BVHP	– C.62 – SA	AE 4-Bolt and	SAE Sp	lit Flang	e Comb	ination						
08	1/2"	414 Bar (6000 PSI)	129.8 (5.11)	41.4 (1.63)	12.7 (0.50)	30.1 (1.19)	52.1 (2.05)	114.3 (4.50)	92.6 (3.65)	18.3 (0.72)	40.4 (1.59)	5/16"-18
12	3/4"	414 Bar (6000 PSI)	147.8 (5.82)	57.2 (2.25)	19.1 (0.75)	29.6 (1.17)	56.6 (2.23)	177.8 (7.00)	129.8 (5.11)	23.9 (0.94)	50.8 (2.00)	3/8"-16
16	1"	414 Bar (6000 PSI)	165.9 (6.53)	63.5 (2.50)	23.9 (0.94)	33.8 (1.33)	66.3 (2.61)	177.8 (7.00)	140.3 (5.52)	27.7 (1.09)	57.2 (2.25)	7/16"-14

^{*} BVHP16 in stainless steel is rated to 207 Bar (3000 PSI).

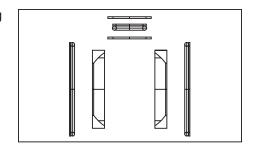


Ball Valves Series BVHP, BVAH, BVHS

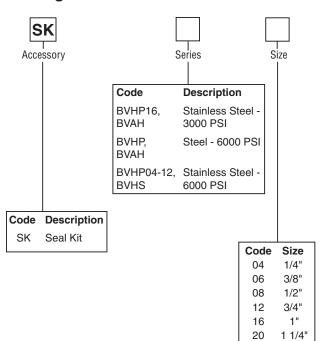


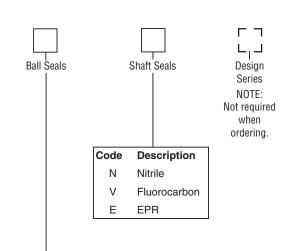
Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory.



Ordering Information





Code Description 1 Delrin 2 * PTFE 4 † Peek

- Valve pressure rating reduced. Consult factory.
 Typically not
- † Typically not available with Nitrile. Consult factory.

Replacement Handles Standard Steel Offset

Part Number
BVH-HS1
BVH-HS1
BVH-HS1
BVH-HS2
BVH-HS2
BVH-HS2
BVH-HS3

	4	6	8	12	16	20	24	32
Steel - 414 Bar (6000 PSI)	BVHP	BVHP	BVHP	BVHP	BVHP	BVAH	BVAH	BVAH
Stainless Steel - 207 Bar (3000 PSI)	Х	Х	Х	Х	BVHP	BVAH	BVAH	BVAH
Stainless Steel - 414 Bar (6000 PSI)	BVHP	BVHP	BVHP	BVHP	BVHS	BVHS	BVHS	BVHS

54

24

32

1 1/2"

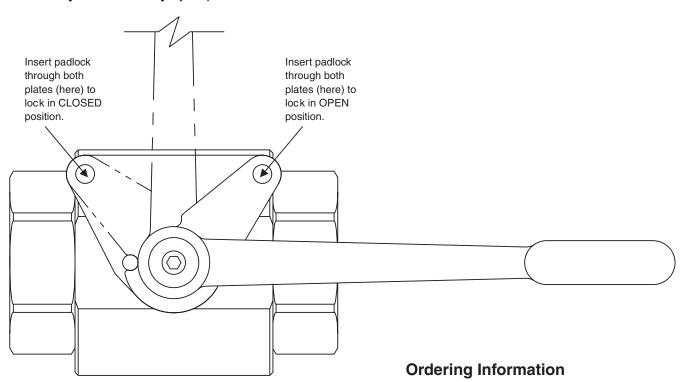
2"



Locking Handle Kit Accessories

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BVHPLK: Standard Series 'BVHPLK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



BVHP, BV Code	AH, BVHS Size	Standard Locking (Part Number)
04	1/4"	BVHPLK-1
06	3/8"	BVHPLK-1
08	1/2"	BVHPLK-1
12	3/4"	BVHPLK-2
16	1"	BVHPLK-2
20	1 1/4"	BVHPLK-3
24	1 1/2"	BVHPLK-3
32	2"	BVHPLK-3

Technical Information



General Description

Series BVHH valves are used for shut-off applications and are rated at 690 Bar (10,000 PSI). These valves represent the strongest ball valve in the industry. Series BVHH valves come in ports 1/2" to 2" and SAE, NPT and BSPP ports.

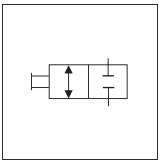
Operation

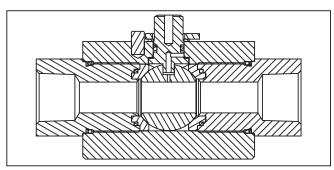
Parker's 2-way ball valves operate to either off or full flow by rotating the handle 90°. Ball valves are not designed to be a metering or flow control device.

Specifications

Maximum Pressure	690 Bar (10,000 PSI)
Body Material	Carbon Steel, Black Oxide
Ball Material	Steel, Chrome Plated Stainless Steel
Stem Material	Steel, Zinc Plated Stainless Steel
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standard Seals	-30°C to +100°C (-22°F to +212°F)



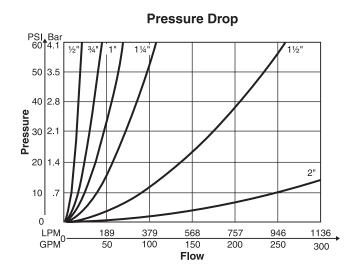


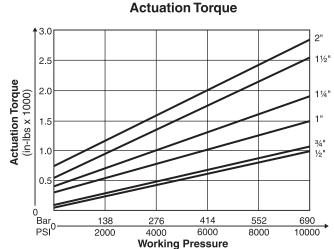


Features

- Encased Delrin moly ball seals increase the reliability compared to ring reinforcement designs.
- The BVHH is fully ported resulting in very low pressure drop.
- Nitrile seals are standard with fluorocarbon and EPR as options.
- The BVHH is available with options found in the 404 Bar (6000 PSI) models.

Performance Curves





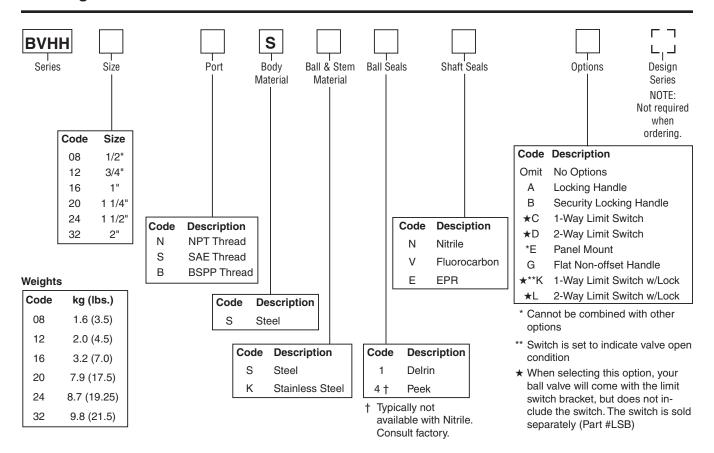




Ball Valves Series BVHH

Ordering Information

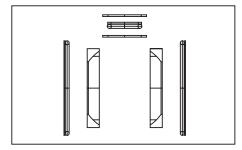




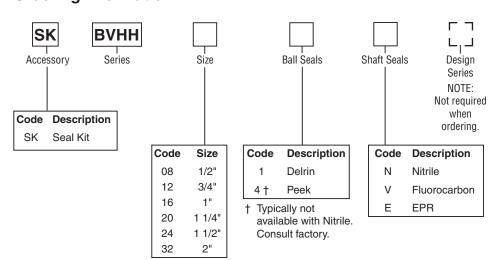
Seal Kit Accessories

Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts is provided at the right.



Ordering Information



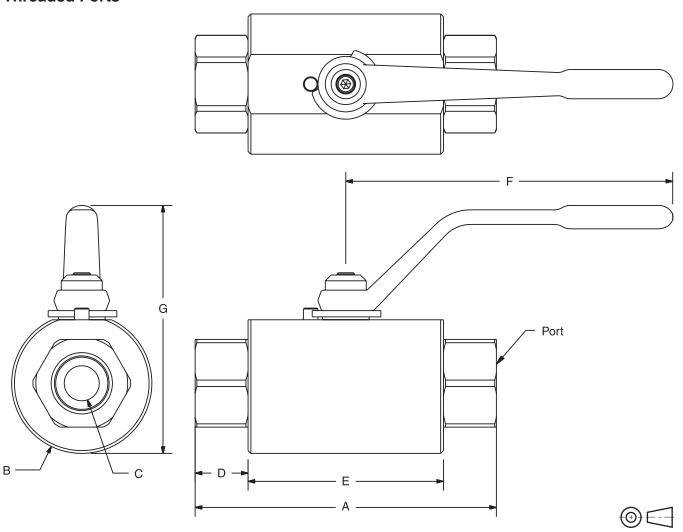
Replacement Handles Standard Steel Offset

Series	Part Number
BVHH04	BVH-HS1
BVHH06	BVH-HS1
BVHH08	BVH-HS1
BVHH12	BVH-HS2
BVHH16	BVH-HS2
BVHH20	BVH-HS3
BVHH24	BVH-HS3
BVHH32	BVH-HS3





Threaded Ports

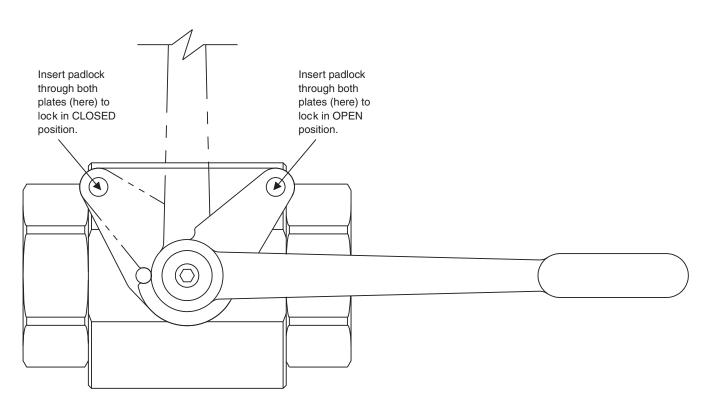


	Port Thread	Working	Dimensions mm (in)						
Code	Size	Pressure	Α	В	С	D	E	F	G
BVHH – N	BVHH – NPT, SAE, and BSPP								
08	1/2"	690 Bar (10,000 PSI)	107.2 (4.22)	44.5 (1.75)	9.7 (0.38)	22.1 (0.87)	62.5 (2.46)	114.3 (4.50)	83.1 (3.27)
12	3/4"	690 Bar (10,000 PSI)	119.9 (4.72)	63.5 (2.50)	14.2 (0.56)	19.1 (0.75)	82.3 (3.24)	177.8 (7.00)	122.9 (4.84)
16	1"	690 Bar (10,000 PSI)	135.1 (5.32)	69.9 (2.75)	19.1 (0.75)	25.7 (1.01)	83.8 (3.30)	177.8 (7.00)	129.3 (5.09)
20	1 1/4"	690 Bar (10,000 PSI)	157.5 (6.20)	88.9 (3.50)	22.9 (0.90)	28.1 (1.11)	100.9 (3.97)	250.4 (9.86)	165.1 (6.50)
24	1 1/2"	690 Bar (10,000 PSI)	157.7 (6.21)	101.6 (4.00)	28.7 (1.13)	27.2 (1.07)	102.9 (4.05)	250.4 (9.83)	175.5 (6.91)
32	2"	690 Bar (10,000 PSI)	186.7 (7.35)	114.3 (4.50)	38.1 (1.50)	26.2 (1.03)	133.9 (5.27)	250.4 (9.86)	192.8 (7.59)

Locking Handle Kit Accessories



BVHPLK: Standard Series 'BVHPLK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



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Ordering Information

BV	нн	Standard Locking
Code	Size	(Part Number)
08	1/2"	BVHPLK-1
12	3/4"	BVHPLK-2
16	1"	BVHPLK-2
20	1 1/4"	BVHPLK-3
24	1 1/2"	BVHPLK-3
32	2"	BVHPLK-3



Ball Valves Series BVAM

Technical Information



General Description

Series BVAM are 2-way ball valves rated at 138 Bar (2000 PSI). This product provides a cost effective solution where 414 Bar (6000 PSI) is not required. Many features found on the 414 Bar (6000 PSI) unit are incorporated in this cost effective product.

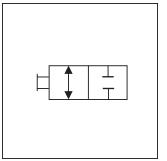
Operation

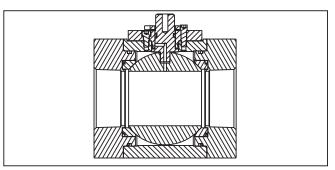
Parker's 2-way ball valves operate to either off or full flow by rotating the handle 90°. Ball valves are not designed to be a metering or flow control device.

Specifications

Maximum Pressure	138 Bar (2000 PSI)
Body Material	Carbon Steel, Black Oxide
Ball Material	Steel, Chrome Plated
Stem Material	Steel, Zinc Plated
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standard Seals	-30°C to +100°C (-22°F to +212°F)



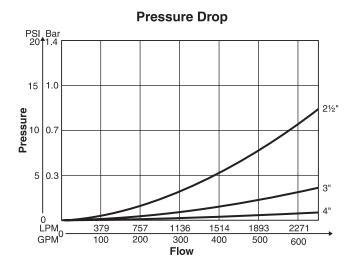


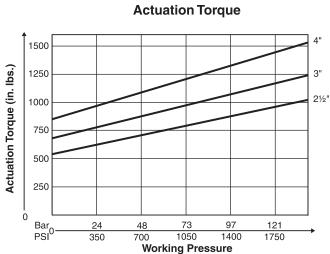


Features

- A full range of threaded porting options allows mounting in most applications.
- The use of MoS₂ mounted ball seals and synthetic lubricant creates a low actuation torque and ensures long life.
- The wide range of spindle and ball sealing materials allows use in most known fluid applications.

Performance Curves





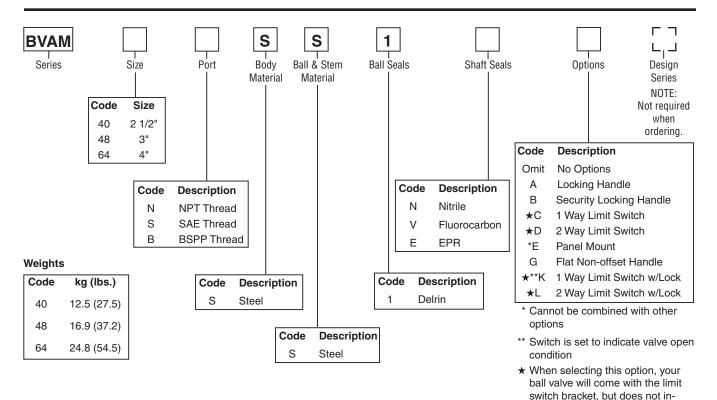




Ball Valves Series BVAM

Ordering Information

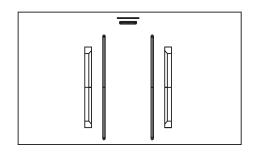




Seal Kit Accessories

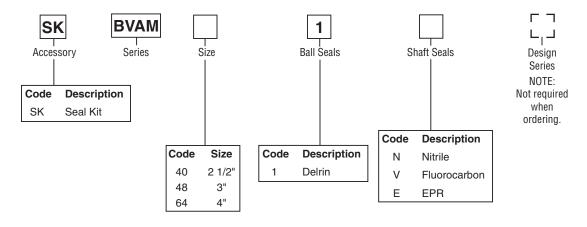
Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory.



clude the limit switch. The switch is sold separately (Part #LSB)

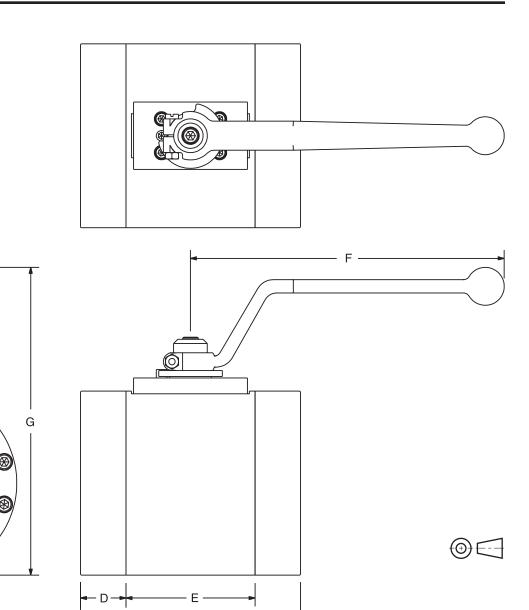
Ordering Information





Threaded Ports

С



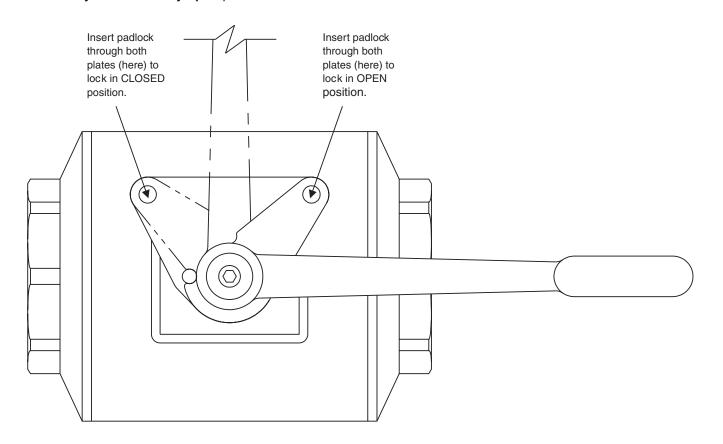
	Port Thread	Working	Dimensions mm (in)								
Code	Size	Pressure	Α	В	С	D	E	F	F G		
BVAM – NPT, SAE and BSPP											
40	2 1/2"	138 Bar (2000 PSI)	165.9 (6.53)	138.7 (5.46)	63.5 (2.50)	34.2 (1.35)	97.3 (3.83)	250.4 (9.86)	227.8 (8.97)		
48	3"	138 Bar (2000 PSI)	182.6 (7.19)	158.8 (6.25)	76.2 (3.00)	39.7 (1.56)	103.2 (4.06)	250.4 (9.86)	248.7 (9.79)		
64	4"	138 Bar (2000 PSI)	216.4 (8.52)	190.5 (7.50)	95.3 (3.75)	38.9 (1.53)	138.4 (5.45)	368.3 (14.50)	292.9 (11.53)		

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Locking Handle Kit Accessories

BVHPLK: Standard Series 'BVHPLK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



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Ordering Information

BVA	λM	Standard Locking
Code	Size	(Part Number)
40	2 1/2"	BVHPLK-4
48	3"	BVHPLK-4
64	4"	BVHPLK-4





General Description

Series BV3D is a 3-way diverter. The product is rated at 207 Bar (3000 PSI) and designed to economically satisfy many 3-way applications.

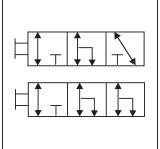
Operation

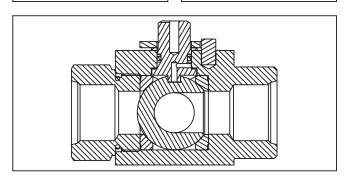
Series BV3D operates by rotating the handle 90° or 180° depending on the chosen ball pattern. There is a slight port to port overlap. Pressure is applied to Port 1.

Specifications

Maximum Pressure	207 Bar (3000 PSI)
Body Material	Carbon Steel, Black Oxide Stainless Steel
Ball Material	Steel, Chrome Plated
Stem Material	Steel, Zinc Plated Stainless Steel
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standard Seals	-30°C to +100°C (-22°F to +212°F)



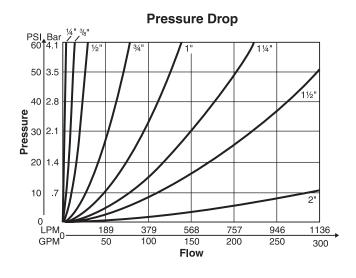


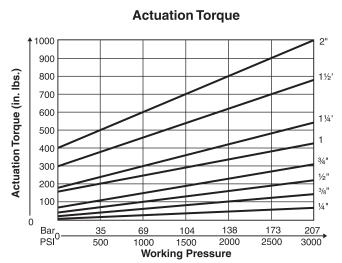


Features

- The standard L-bore ball and T-bore option allows the valve to be utilized in a variety of applications.
- Slight port overlap reduces upstream shock during shifting.
- Utilizing the unique spindle thrust bearing design reduces actuation torque.
- The BV3D can be panel mounted which allows a variety of installation options.
- Delrin seals with molybdenum disulphide (MoS₂) results in lower actuation torque and will increase high duty life cycle expectancy.

Performance Curves



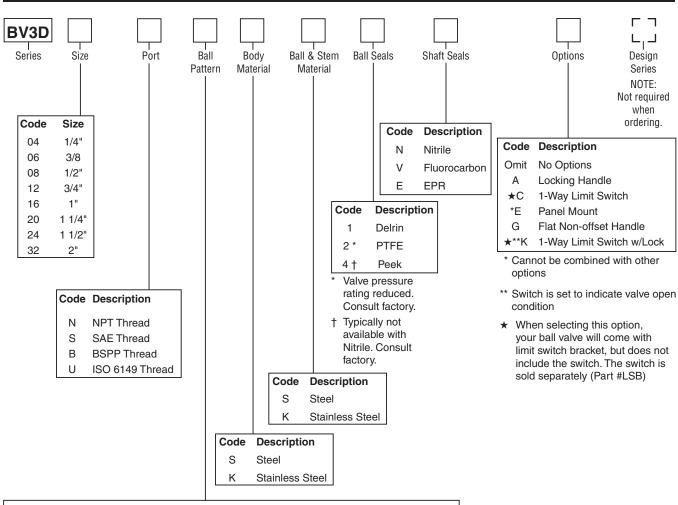


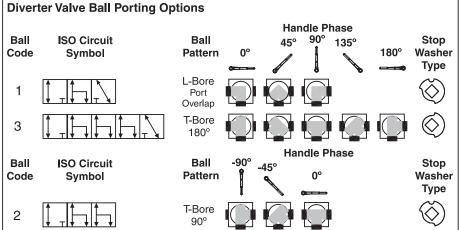


Ball Valves Series BV3D

Ordering Information







Pressure is applied to Port 1.

ISO 6149-1 Port Dimensions (inches)

Weights

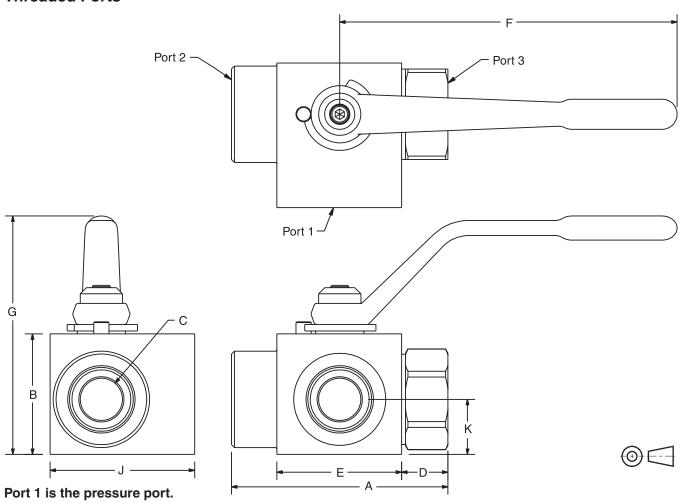
Code	kg (lbs.)	Code	kg (lbs.)
04	0.6 (1.25)	16	2.7 (6.0)
06	0.7 (1.5)	20	6.2 (13.75)
08	0.9 (2.0)	24	6.8 (15.0)
12	1.9 (4.25)	32	11.1 (24.5)

Size	Thread
04	M12 x 1.5
06	M16 x 1.5
08	M18 x 1.5
12	M27 x 2
16	M33 x 2
20	M42 x 2
24	M48 x 2
32	M60 x 2





Threaded Ports



	Port Thread	Working	Dimensions mm (in)								
Code	I	Pressure	Α	В	С	D	E	F	G	J	K
BV3D -	NPT, SAE,	and BSPP									
04	1/4"	207 Bar (3000 PSI)	69.6 (2.74)	35.1 (1.38)	6.4 (0.25)	17.3 (0.68)	35.7 (1.40)	114.3 (4.50)	75.7 (2.98)	52.1 (2.05)	15.5 (0.61)
06	3/8"	207 Bar (3000 PSI)	72.9 (2.87)	38.1 (1.50)	7.9 (0.31)	15.5 (0.61)	42.4 (1.67)	114.3 (4.50)	78.7 (3.10)	53.1 (2.09)	16.3 (0.64)
08	1/2"	207 Bar (3000 PSI)	85.3 (3.36)	41.4 (1.63)	11.2 (0.44)	19.3 (0.76)	47.5 (1.87)	114.3 (4.50)	82.6 (3.25)	59.9 (2.36)	18.5 (0.73)
12	3/4"	207 Bar (3000 PSI)	97.0 (3.82)	57.2 (2.25)	17.5 (0.69)	17.5 (0.69)	61.5 (2.42)	177.8 (7.00)	120.1 (4.73)	74.2 (2.92)	25.4 (1.00)
16	1"	207 Bar (3000 PSI)	114.0 (4.49)	63.5 (2.50)	22.4 (0.88)	24.4 (0.96)	65.8 (2.59)	177.8 (7.00)	125.7 (4.95)	87.4 (3.44)	29.0 (1.14)
20	1 1/4"	207 Bar (3000 PSI)	123.2 (4.85)	88.9 (3.50)	28.7 (1.13)	21.6 (0.85)	80.5 (3.17)	250.4 (9.86)	167.9 (6.61)	120.4 (4.74)	42.9 (1.69)
24	1 1/2"	207 Bar (3000 PSI)	136.4 (5.37)	88.9 (3.50)	35.1 (1.38)	25.1 (0.99)	85.6 (3.37)	250.4 (9.86)	169.9 (6.69)	105.9 (4.17)	38.1 (1.50)
32	2"	207 Bar (3000 PSI)	166.1 (6.54)	114.3 (4.50)	44.5 (1.75)	33.0 (1.30)	100.1 (3.94)	250.4 (9.86)	193.3 (7.61)	159.5 (6.28)	56.1 (2.21)



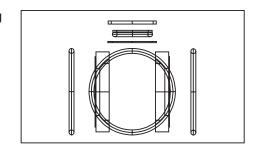
Ball Valves Series BV3D

Seal Kit Accessories

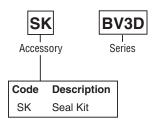


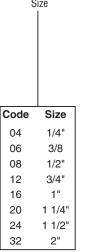
Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

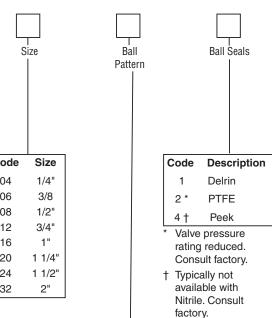
The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts is provided at the right.

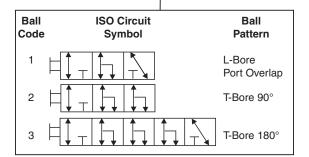


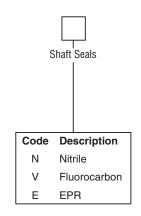
Ordering Information











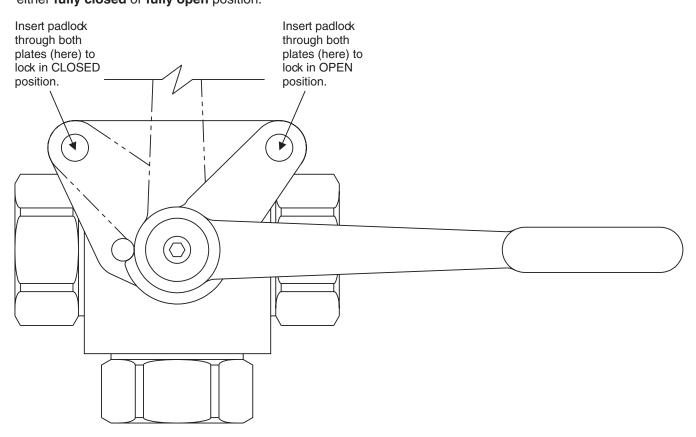
Design Series NOTE: when ordering.

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Locking Handle Kit Accessories

BVHPLK: Standard Series 'BVHPLK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



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Ordering Information

BV	3D	Standard Locking
Code	Size	(Part Number)
04	1/4"	BVHPLK-1
06	3/8"	BVHPLK-1
08	1/2"	BVHPLK-1
12	3/4"	BVHPLK-2
16	1"	BVHPLK-2
20	1 1/4"	BVHPLK-3
24	1 1/2"	BVHPLK-3
32	2"	BVHPLK-3



Technical Information



General Description

Series BV3H and BV4H are true 3-way and 4-way high pressure valves, incorporating many of the advanced features of the 2-way product. These products come in steel and are rated at 414 Bar (6000 PSI). Ports range from 1/4" to 2" with a variety of porting options.

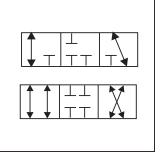
Operation

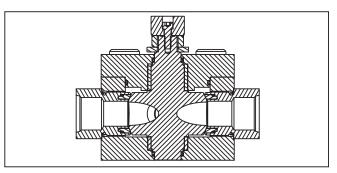
Series BV3H operates by rotating the handle 90° and BV4H operates through 180° rotation of the handle, depending on the flow path. A BV4H with ball #4 is 90° operation.

Specifications

Maximum Pressure	414 Bar (6000 PSI)
Body Material	Carbon Steel, Black Oxide Stainless Steel
Ball Material	Steel, Chrome Plated, Trunnion mount
Standard Pattern	"L" Bore (3W), "T" Bore (4W)
Spindle Material	Steel, Zinc Plated
Standard Handle	T-Type Handle
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Bearing Stacks
Temperature Range with Standard Seals	-30°C to +100°C (-22°F to +212°F)



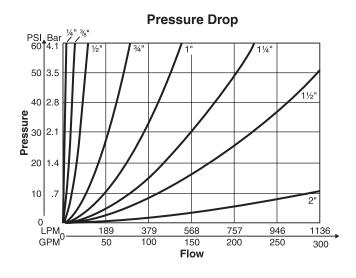


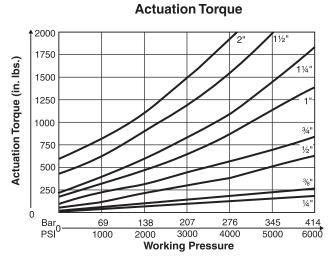


Features

- Three dimensional balanced sealing for near zero leakage in any circuit.
- The unique thrust bearing spindle design reduces actuation torque and reduces the chance of the valve seizing when inactive for periods of time.
- Special seal design enables high port to port ΔP application suitability.
- A variety of ball patterns allows flexibility in many applications.

Performance Curves



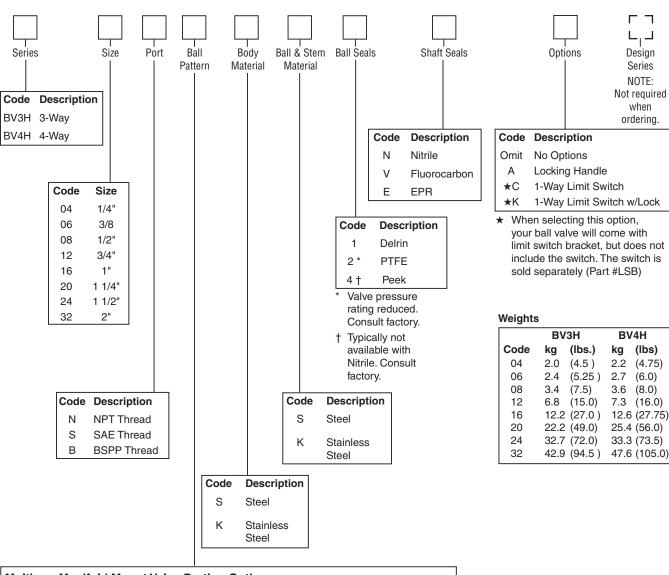




Ordering Information

Ball Valves Series BV3H, BV4H





Multiway Manifold Mount Valve Porting Options

BV3H and BV4H valves are designed with no port-to-port overlap (see ISO symbols) during transition. See the table below to select the ball pattern ordering code.

Ball Code	ISO Circuit Symbol	Ball Pattern	0°	Har 45°	ndle Pl 90°	nase 135°	180°	Stop Washer Type	
1		L-Bore 90° 3-Way Std.				7		\bigotimes	
2		T-Bore 90° 3-Way Opt.						\Diamond	
3		T-Bore 180° 4-Way Std.						ı 🔇	
4		X-Bore 90° 4-Way Opt.						\Diamond	

Replacement Handles Standard Steel Offset

Standard Steel Onset	
Series	Part Number
BV*H04	BVH-HT1
BV*H06	BVH-HT1
BV*H08	BVH-HT1
BV*H12	BVH-HT2
BV*H16	BVH-HT2
BV*H20	BVH-HT3
BV*H24	BVH-HT3
BV*H32	BVH-HT3

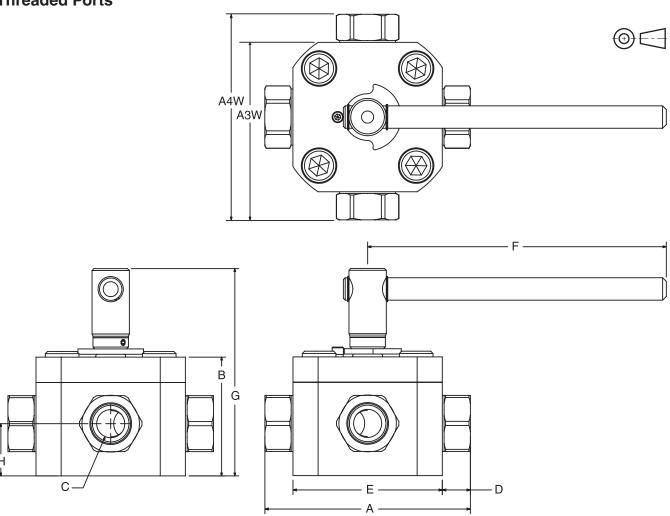




Dimensions



Threaded Ports



	Port	Working	Dimensions mm (in)								
Code	Thread Size	Working Pressure	A3W	A4W	В	С	D	E	F	G	Н
BV3H/E	BV4H – NPT	Γ, SAE, and BSP	P								
04	1/4"	414 Bar (6000 PSI)	78.2 (3.08)	90.4 (3.56)	64.3 (2.53)	7.9 (0.31)	12.2 (0.48)	63.5 (2.50)	177.8 (7.00)	122.2 (4.81)	31.0 (1.22)
06	3/8"	414 Bar (6000 PSI)	78.2 (3.08)	93.0 (3.66)	64.3 (2.53)	7.9 (0.31)	14.7 (0.58)	63.5 (2.50)	177.8 (7.00)	122.2 (4.81)	31.0 (1.22)
80	1/2"	414 Bar (6000 PSI)	95.5 (3.76)	115.1 (4.53)	69.9 (2.75)	11.2 (0.44)	19.9 (0.79)	76.2 (3.00)	177.8 (7.00)	129.0 (5.08)	33.8 (1.33)
12	3/4"	414 Bar (6000 PSI)	118.9 (4.68)	135.9 (5.35)	82.0 (3.23)	16.0 (0.63)	17.1 (0.68)	101.6 (4.00)	254.0 (10.00)	157.2 (6.19)	38.1 (1.50)
16	1"	414 Bar (6000 PSI)	150.9 (5.94)	174.8 (6.88)	101.1 (3.98)	22.4 (0.88)	23.9 (0.94)	127.0 (5.00)	254.0 (10.00)	176.3 (6.94)	50.8 (2.00)
20	1 1/4"	414 Bar (6000 PSI)	167.6 (6.60)	188.7 (7.43)	116.3 (4.58)	28.7 (1.13)	21.1 (0.83)	146.6 (5.77)	368.3 (14.50)	206.8 (8.14)	57.4 (2.26)
24	1 1/2"	414 Bar (6000 PSI)	209.3 (8.24)	234.2 (9.22)	129.0 (5.08)	33.3 (1.31)	25.0 (0.99)	184.2 (7.25)	368.3 (14.50)	219.5 (8.64)	58.9 (2.32)
32	2"	414 Bar (6000 PSI)	267.5 (10.53)	300.0 (11.81)	160.8 (6.33)	44.5 (1.75)	32.5 (1.28)	235.0 (9.25)	368.3 (14.50)	259.1 (10.20)	68.8 (2.71)



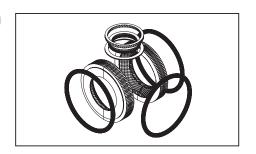
Seal Kit Accessories

Ball Valves Series BV3H, BV4H

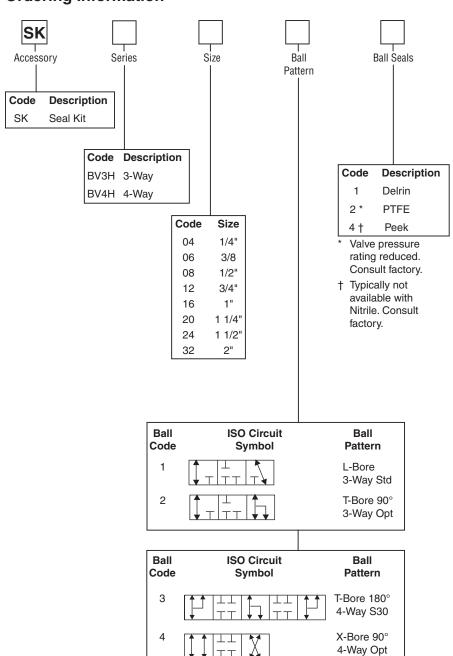


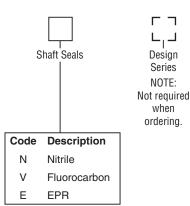
Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts is provided at the right.



Ordering Information







Ball Valves Series BVMM

Technical Information



General Description

Series BVMM is a manifold mounted high pressure 414 Bar (6000 PSI) 2 or 3-way ball valve. Manifold mounting eliminates an external fluid connection.

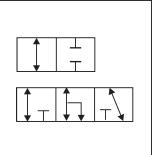
Operation

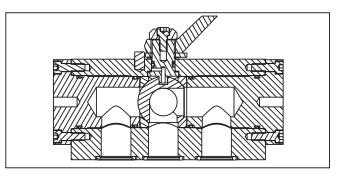
Series BVMM valves operate through either 90° or 180° depending on the ball pattern chosen. For 3-way valves, pressure is applied to Port 1.

Specifications

	,
Maximum Pressure	414 Bar (6000 PSI)
Body Material	Carbon Steel, Black Oxide
Ball Material	Steel, Chrome Plated
Spindle Material	Steel, Nickel Plated
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS ₂
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standatd Seals	-30°C to +100°C (-22°F to +212°F)



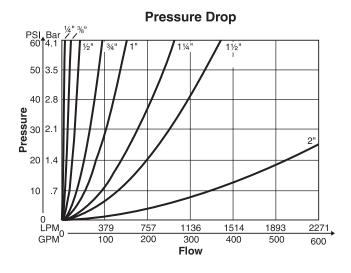




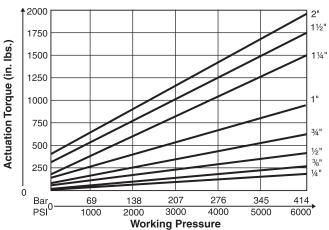
Features

- Variety of ball patterns allow for different flow paths and flexibility for many applications.
- Thrust bearings in the spindle and delrin moly ball seals result in low actuation torque as well as extended service life.

Performance Curves



Actuation Torque



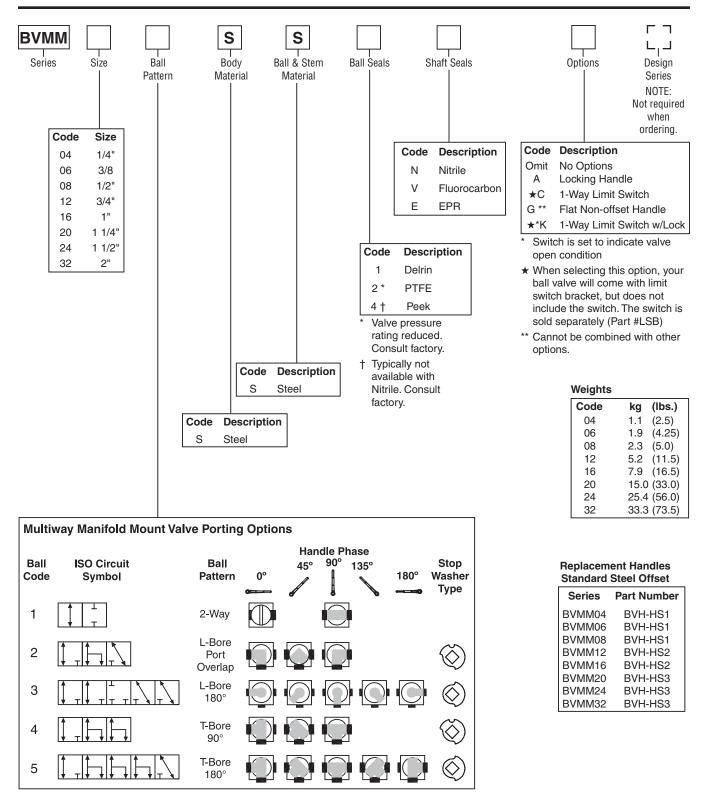


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Ball Valves Series BVMM

Ordering Information





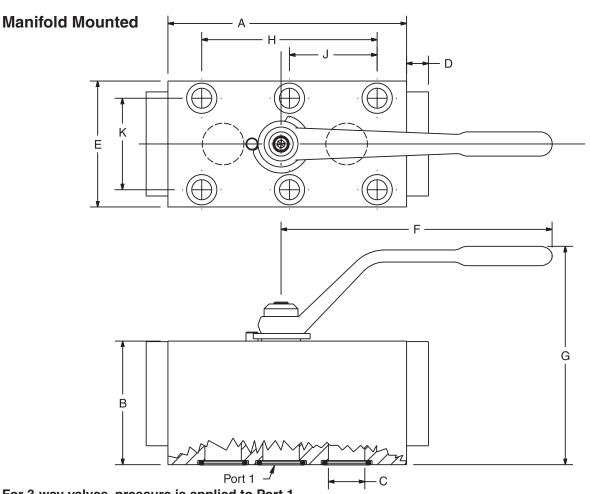
Please request a certified print before building a manifold.

For 3-way valves, pressure is applied to Port 1.



Dimensions





For 3-way valves, pressure is applied to Port 1.

Please request a certified print before building a manifold.

ricase	lease request a certified print before building a manifold.											
	Port Thread	l l		Dimensions mm (in)								
Code	Size	Pressure	Α	В	С	D	E	F	G	Н	J	К
BVMM -	– 2-Way ar	nd 3-Way Manifo	old Moun	ted								
04	1/4"	414 Bar (6000 PSI)	63.5 (2.50)	38.1 (1.50)	6.1 (0.24)	11.2 (0.44)	50.8 (2.00)	114.3 (4.50)	79.2 (3.12)	41.99 (1.653)	N/A	35.0 (1.377)
06	3/8"	414 Bar (6000 PSI)	81.8 (3.22)	43.7 (1.72)	9.7 (0.38)	11.2 (0.44)	57.2 (2.25)	114.3 (4.50)	85.1 (3.35)	54.99 (2.165)	N/A	40.0 (1.574)
08	1/2"	414 Bar (6000 PSI)	100.3 (3.95)	50.8 (2.00)	13.0 (0.51)	10.9 (0.43)	57.2 (2.25)	114.3 (4.50)	91.9 (3.62)	82.99 (3.267)	41.5 (1.633)	45.0 (1.770)
12	3/4"	414 Bar (6000 PSI)	132.3 (5.21)	69.9 (2.75)	20.1 (0.79)	10.9 (0.43)	69.9 (2.75)	177.8 (7.00)	132.8 (5.23)	96.98 (3.818)	48.5 (1.909)	51.0 (2.008)
16	1"	414 Bar (6000 PSI)	148.6 (5.85)	82.6 (3.25)	23.9 (0.94)	14.2 (0.56)	82.6 (3.25)	177.8 (7.00)	145.5 (5.73)	115.01 (4.528)	57.5 (2.264)	60.0 (2.362)
20	1 1/4"	414 Bar (6000 PSI)	177.8 (7.00)	95.3 (3.75)	31.8 (1.25)	16.0 (0.63)	101.6 (4.00)	250.4 (9.86)	176.3 (6.94)	135.99 (5.354)	68.0 (2.677)	78.0 (3.070)
24	1 1/2"	414 Bar (6000 PSI)	189.2 (7.45)	100.1 (3.94)	38.1 (1.50)	19.1 (0.75)	127.0 (5.00)	250.4 (9.86)	181.6 (7.15)	111.99 (4.409)	55.9 (2.199)	95.0 (3.740)
32	2"	414 Bar (6000 PSI)	231.1 (9.10)	120.7 (4.75)	47.8 (1.88)	22.1 (0.87)	152.4 (6.00)	250.4 (9.86)	200.9 (7.91)	135.99 (5.354)	68.2 (2.684)	112.0 (4.410)

NOTES: (1) These sizes use only the four outside mounting holes. Dimension J is not applicable.

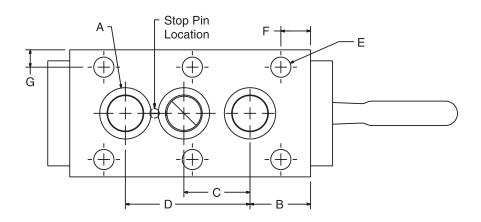
(2) Ball portings for multiway valves are smaller than their 2-way counterparts in some sizes. Please refer to dimension C to confirm suitability.







Manifold Porting Specifications



For 3-way valves, pressure is applied to Port 1. Please request a certified print before building a manifold.

	Port Thread	Dimensions mm (in)							
Code	Size	Α	В	С	D	E	F	G	
BVMM – Me	ounting Pad Sp	ecifications							
04	1/4"	12.70 (0.500)	16.31 (0.642)	21.97 (0.865)	38.99 (1.535)	8.89 (0.350)	15.54 (0.612)	7.92 (0.312)	
06	3/8"	15.88 (0.625)	21.84 (0.860)	24.94 (0.982)	43.99 (1.732)	8.89 (0.350)	19.56 (0.770)	8.59 (0.338)	
08	1/2"	19.05 (0.750)	24.05 (0.947)	26.42 (1.040)	57.99 (2.283)	8.89 (0.350)	7.44 (0.293)	6.10 (0.240)	
12	3/4"	27.00 (1.063)	40.49 (1.594)	30.73 (1.210)	68.99 (2.716)	10.41 (0.410)	22.66 (0.892)	9.42 (0.371)	
16	1"	33.35 (1.313)	39.34 (1.549)	38.00 (1.496)	80.98 (3.188)	12.95 (0.510)	19.30 (0.760)	11.28 (0.444)	
20	1 1/4"	39.70 (1.563)	40.13 (1.580)	45.97 (1.810)	96.01 (3.780)	13.11 (0.516)	17.17 (0.676)	11.81 (0.465)	
24	1 1/2"	47.63 (1.875)	42.19 (1.661)	56.13 (2.210)	111.99 (4.409)	16.66 (0.656)	42.19 (1.661)	16.00 (0.630)	
32	2"	57.15 (2.250)	55.30 (2.177)	67.82 (2.670)	135.99 (5.354)	21.08 (0.830)	112.01 (4.410)	20.19 (0.795)	



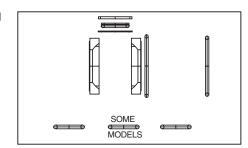
Ball Valves Series BVMM

Seal Kit Accessories



Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts is provided at the right.



Shaft Seals

Description

Fluorocarbon

Nitrile

EPR

Code

Ν

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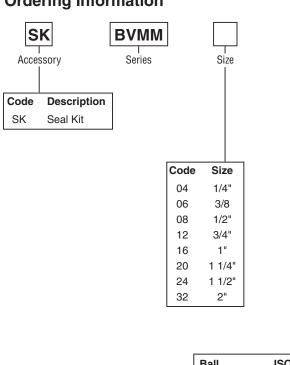
Design

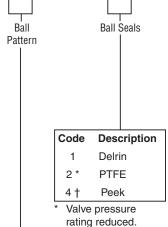
Series NOTE:

Not required when

ordering.

Ordering Information







Ball	ISO Circuit	Ball
Code	Symbol	Pattern
1		2-Way

Ball Code	ISO Circuit Symbol	Ball Pattern
2		L-Bore Port Overlap
3		L-Bore 180°
4		T-Bore 90°
5		T-Bore 180°

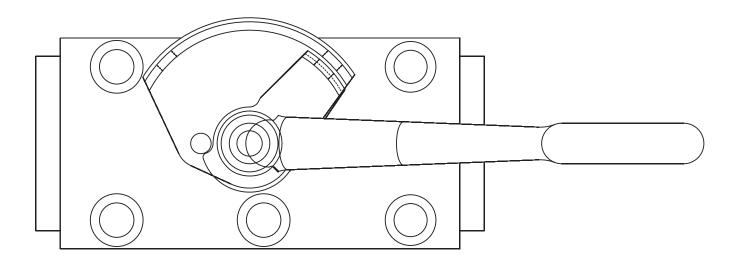
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Locking Handle Kit Accessories

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BVMM2LK: Standard Series 'BVMM2LK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



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Ordering Information

BVI	ΜМ	Standard Locking
Code	Size	(Part Number)
04	1/4"	BVDMLH-1
06	3/8"	BVDMLH-1
08	1/2"	BVDMLH-1
12	3/4"	BVDMLH-2
16	1"	BVDMLH-2
20	1 1/4"	BVDMLH-3
24	1 1/2"	BVDMLH-3
32	2"	BVDMLH-3

Technical Information



Series BVAL ball valves are designed to meet the needs of suction line and low pressure applications. This series is available from 1/4" to 4" ports NPT, SAE and BSPP, and is designed to assure leak free hydraulic suction and return line durability.

Operation

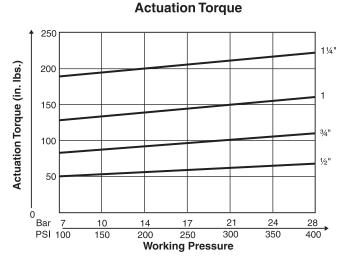
Parker's 2-way ball valves operate to either off or full flow by rotating the handle 90°. Ball valves are not designed to be a metering or flow control device.

Specifications

Maximum Pressure	28 Bar (400 PSI)
Body Material	Aluminum
Ball Material	Brass, Chrome Plated
Stem Material	Brass, Oversize Bearing Area
Standard Handle	Aluminum Offset
Standard Ball Seals	PTFE standard
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standatd Seals	-30°C to +100°C (-22°F to +212°F)

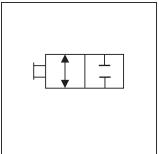
Features

- Unrestricted bore from 1/4" to 4".
- Unrestricted flow and cavitation eliminated.
- Availability of NPT, BSPP and SAE O-ring sealed ports assure leak-free service.
- Choice of optional seal materials allows use with phosphate esters, water glycols and other media.
- Utilizes top grade PTFE ball seats with O-ring seals throughout to assure smooth and leak-free operation.



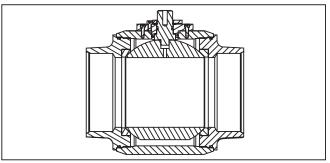
Series BVAL





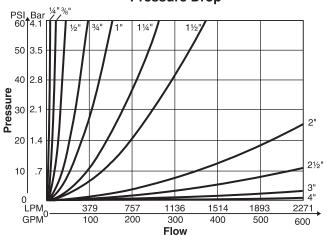
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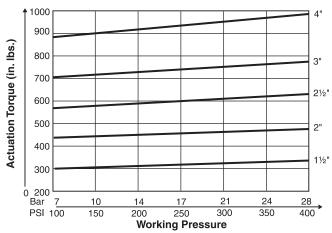


Performance Curves

Pressure Drop



Actuation Torque

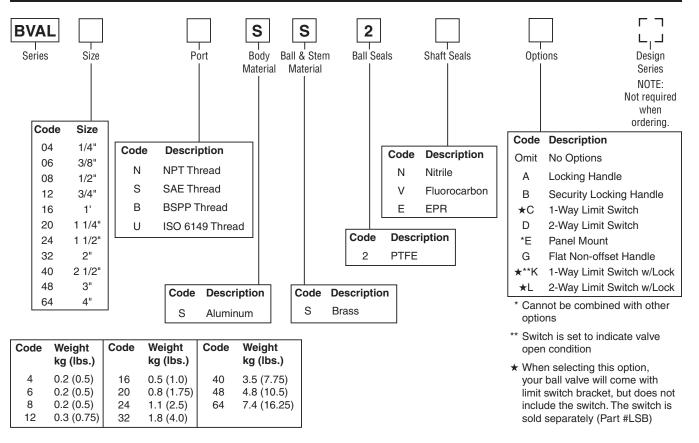




Ball Valves Series BVAL

Ordering Information

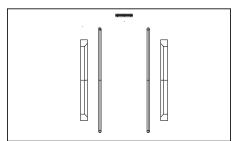




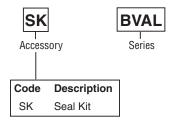
Seal Kit Accessories

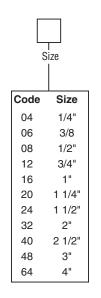
Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

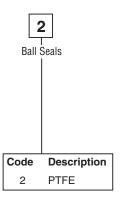
The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts for most 2-way valves is provided at the right.

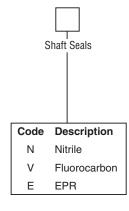


Ordering Information









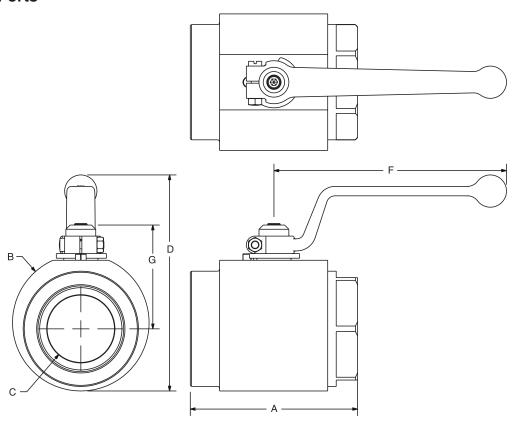
Design Series NOTE: Not required when ordering.





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Threaded Ports



	Port Thread	Working			Dimensio	ons mm (in)		
Code	Size	Pressure	Α	В	С	D	F	G
BVAL – NF	PT, SAE, and B	SPP						
04	1/4"	28 Bar (400 PSI)	66.8 (2.63)	38.1 (1.50)	6.4 (0.25)	68.6 (2.70)	85.1 (3.35)	41.4 (1.63)
06	3/8"	28 Bar (400 PSI)	66.8 (2.63)	38.1 (1.50)	9.7 (0.38)	68.6 (2.70)	85.1 (3.35)	41.4 (1.63)
08	1/2"	28 Bar (400 PSI)	66.8 (2.63)	38.1 (1.50)	12.7 (0.50)	68.6 (2.70)	85.1 (3.35)	41.4 (1.63)
12	3/4"	28 Bar (400 PSI)	83.3 (3.28)	44.5 (1.75)	19.1 (0.75)	95.8 (3.77)	129.3 (5.09)	47.2 (1.86)
16	1"	28 Bar (400 PSI)	88.4 (3.48)	50.8 (2.00)	25.4 (1.00)	101.9 (4.01)	129.3 (5.09)	50.3 (1.98)
20	1 1/4"	28 Bar (400 PSI)	99.1 (3.90)	69.9 (2.75)	31.8 (1.25)	131.8 (5.19)	173.0 (6.81)	64.3 (2.53)
24	1 1/2"	28 Bar (400 PSI)	109.7 (4.32)	82.6 (3.25)	38.1 (1.50)	143.5 (5.65)	173.0 (6.81)	69.6 (2.74)
32	2"	28 Bar (400 PSI)	124.5 (4.90)	101.6 (4.00)	50.8 (2.00)	162.8 (6.41)	173.0 (6.81)	78.0 (3.07)
40	2 1/2"	28 Bar (400 PSI)	152.4 (6.00)	127.0 (5.00)	63.5 (2.50)	203.2 (8.00)	218.7 (8.61)	104.4 (4.11)
48	3"	28 Bar (400 PSI)	185.7 (7.31)	152.4 (6.00)	76.2 (3.00)	228.3 (8.99)	218.7 (8.61)	116.3 (4.58)
64	4"	28 Bar (400 PSI)	225.8 (8.89)	177.8 (7.00)	101.6 (4.00)	254.3 (10.01)	218.7 (8.61)	129.8 (5.11)



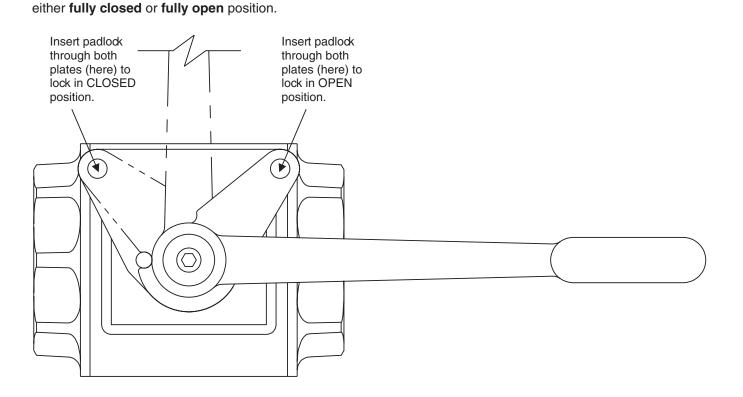
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Locking Handle Kit Accessories

BVHPLK: Standard Series 'BVHPLK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in

the stationary plate, enabling the valve to be locked in



Ordering Information

BV	AL	Standard Locking
Code	Size	(Part Number)
04	1/4"	BVHPLK-1
06	3/8"	BVHPLK-1
80	1/2"	BVHPLK-1
12	3/4"	BVHPLK-1
16	1"	BVHPLK-1
20	1 1/4"	BVHPLK-2
24	1 1/2"	BVHPLK-2
32	2"	BVHPLK-2
40	2 1/2"	BVHPLK-3
48	3"	BVHPLK-3
64	4"	BVHPLK-3



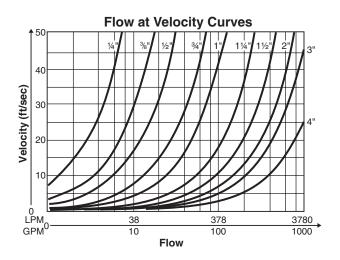
Ball Valves **Technical Appendix**



Ball Valve Sizing Chart (2-Way)

Parker's unrestricted bore ball valves provide a fluid path which, in most cases, imposes no discernable pressure drop in standard hydraulic circuits. As a result, you can treat our valves as just like a length of fluid line, unless you are working with closed loop or other circuits where a tiny pressure drop carries a price tag in heat generation, etc.

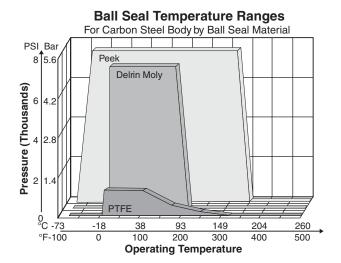
The selection chart at the right may be used as a guide for confirming your choice of ball valve fluid line size relative to the expected flow in LPM (GPM) at a given velocity.



Ball Seals and Internal O-Rings

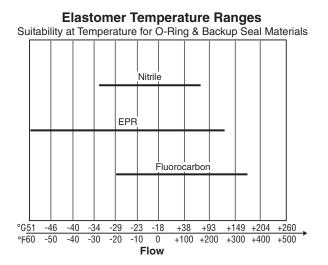
Standard Ball Seal Materials: Most application needs can be met by specifying one of the following ball seal materials:

- Delrin™ Moly: Standard with most ball valves. High pressure, moderate temperature range.
- PTFE: Excellent for suction and low pressure use. Inert to most substances and safe for food/water use.
- Peek Hi-Temp: Cost effective, provides additional temperature range up to 176.7°C (350°F). Best results with fluorocarbon sealing.



O-Ring and Backup Ring Material

- Nitrile: The industry standard for hydraulics using petroleum based fluids. Not suitable above 100°C (212°F).
- EPR: For use with Phosphate Esters ("Skydrol"), strong acids and bases, and other hostile media. Not compatible with petroleum based fluids. Good temperature range.
- Fluorocarbon: Extends temperature range to 350°F (176.7°C) with most Nitrile compatible media. Somewhat resistant to hostile media.





Ball Valves **Technical Appendix**



Sealing Materials Technical Data

Never operate Parker Ball Valves outside the temperature range published below for your selected thermoplastic and elastomer materials, even if the combination is approved in the Media Acceptability Table. You may experience valve leakage or failure.

	E	Ball Seal Materials		O-Ring	& Backup Seal Ma	iterials
Order Code	1	2	4	N	E	V
Description	Delrin™ Moly	PTFE	PEEK Hi-Temp	Nitrile	EPR	Fluorocarbon
Temperature Range	-30°C to +100°C (-22°F to +212°F)	-60°C to +180°C (-76°F to +356°F)	-40°C to +250°C (-40°F to +482°F)	-30°C to +100°C (-22°F to +212°F)	-50°C to +150°C (-58°F to +302°F)	-25°C to +250°C (-13°F to +482°F)
Seal Compound Identification	Delrin+MoS ₂ Polyoxymethylene impregnated with Molybdenum Disulphide	Polytetra- fluoroethylene	Polyether-ether- ketone	Nitrile Butadiene rubber	Ethylene- polypropylene- diene rubber	Fluoropropylene methylene
Acronym	DM	PTFE	PEEK	NBR	EPR EPDM	FPM
Classification Synthesis	Thermoplast Saturated heteropolymer of heterogeneous polymer chains compounded with sulphide of molyb- denum metal for lubrication	Thermoplast Homogeneous, pure polymer chains, contain- ing fluorine	Thermoplast Aromatic linear polymer	Elastomer Unsaturated heteropolymer compounded from acrylonitrate and butadiene	Elastomer Saturated heteropolymer utilizing double valence bands outside the primary chain	Elastomer Multiple monomers & fluorine compounded into saturated heteropolymer
Commercial Trade Names	Made to Parker's specifications	PTFE Hostaflon Fluon	Victrex	Nitrile Perbunan Chemigum Elaprim Krynac	Buna AP Dutral Epcar Keltran Nordel	Viton Fluorel Technoflon
Chemical Resi	stance Examples					
Suitable	Hydraulic fluids Water Inert Gases Air Alcohols Glycols Petroleum based fluids	Foodstuffs Acids & Alkalis Organic & inorganic solvents	Most fluids acceptable with Delrin Moly	Hydraulic fluids (except Skydrol) Water Air Petroleum based fluids	Phosphate esters Brake fluid Acids & Alkalis	NBR compatible fluids Acids & Alkalis
Not suitable	High molar acids & alkalis Fluorines Liquids for human consumption	Fluorines Liquid alkali metals	High molar acids & alkalis	Phosphate esters	Petroleum based oil & grease Chlorinated hydrocarbons	Phosphate esters



Technical Information



General Description

Series 500 low pressure ball valves provide total shut-off capability for services up to 41 Bar (600 PSI). Series 500 consists of NPT female/female ports, Series 510 and 501 are male/female in SAE and NPT respectively, and Series 506 are female/female in SAE. Series 502 features panel mounting capability.

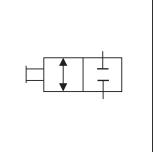
Operation

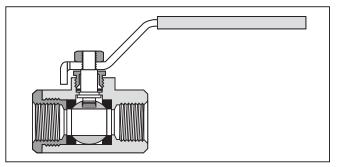
A quarter turn of the handle is on or off. Ball valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

Features

- Ball valve bodies are machined from high quality CA377 forgings which provide extended service life and resist failure caused by severe temperature conditions.
- Highly inert PTFE seats and seals provide resistance to chemical corrosion.
- Blowout proof stem design, chrome plated brass ball and a special design handle enable increased turn and leverage for ease of opening and closing.
- Padlocking handle option provides lock-out capability where required.
- Venting option relieves downstream pressure in pneumatic applications.



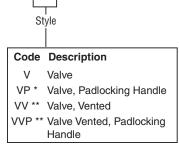




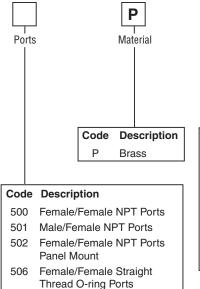
Specifications

Maximum	41 Bar (600 PSI)
Working	Vented up to 17 Bar (250 PSI)
Pressure	Vented up to 17 Bar (250 PSI) Saturated Steam up to 10 Bar (150 PSI) Vacuum service to 29 in. Hg

Ordering Information



- * Only available up to #16 SAE in Series 506.
- ** Not available in Series 506 and only available up to size 16 in other series.



Male/Female Straight Thread

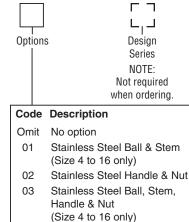
O-ring Ports

510

Code	Size
4	1/4" NPT
6	3/8" NPT
8	1/2" NPT
12	3/4" NPT
16	1" NPT
20*	1 1/4" NPT
24*	1 1/2" NPT
32*	2" NPT

Size

Available only in 500 Type



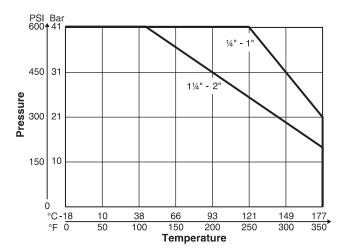
T Handle



Technical Information



Performance Curves



Flow Data

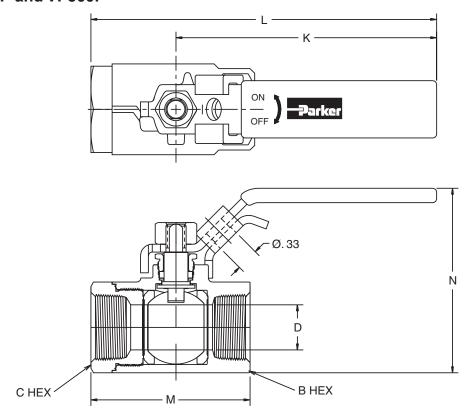
Type 5	00, 502	Туре	510	Type 501 Type 506			506
Valve Size	C _v	Valve Size	C _v	Valve Size	C _v	Valve Size	C _v
1/4"	4.0	#4	0.8	1/4"	6.3	#4	4.0
3/8"	5.8	#6	2.1	3/8"	5.7	#6	5.8
1/2"	12.0	#8	5.3	1/2"	10.0	#8	12.0
3/4"	25.0	#12	13.0	3/4"	25.0	#12	25.0
1"	35.0	#16	33.0	1"	35.0	#16	35.0
1-1/4"	57.0	_	-	_	_	#20	57.0
1-1/2"	92.0	_	_	_	_	#24	92.0
2"	224.0	_	_	_	_	#32	224.0



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Model V500P and VP500P





Part	Pipe Thread	В	С		Dimension	ns mm (in)		D
Number	(PTF)	Hex	Hex	K	L	М	N	Flow Ø
Female-Fema	le Pipe Ends V50	0P						
V500P4	1/4"	15/16"	15/16"	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
V500P6	3/8"	15/16"	15/16"	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
V500P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
V500P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
V500P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)
Locking Hand	le, Female Pipe	Ends VP500	P (Shown a	bove)				
VP500P4	1/4"	15/16"	15/16"	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VP500P6	3/8"	15/16"	15/16"	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VP500P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VP500P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VP500P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)

Locking handle parts: For use with 5/16" Ø shank lock; 33Ø

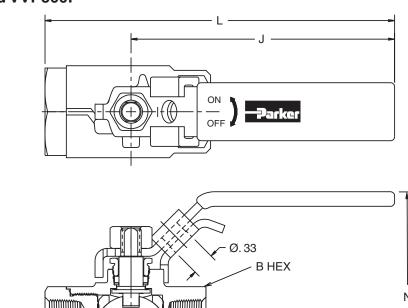






Model VV500P and VVP500P

C HEX



D

10-32 UNF-2B (ALL SIZES)



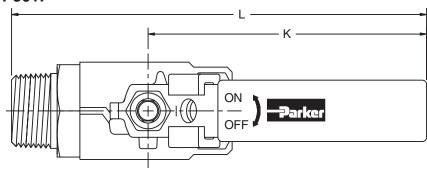
Part	Pipe	В	С		Dim	ensions mn	n (in)		D
Number	Thread	Hex	Hex	J	K	L	M	N	Flow Ø
Vented, Femal	e Pipe Ends	VV500P							
VV500P4	1/4"	15/16"	15/16"	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VV500P6	3/8"	15/16"	15/16"	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VV500P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	31.2 (1.23)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VV500P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	36.8 (1.45)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VV500P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	40.1 (1.58)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)
OSHA 29 CFR	Part 1910 Ve	nted, Locki	ng Handle	, Female Pip	e Ends VVI	P500P (Show	vn above)		
VVP500P4	1/4"	15/16"	15/16"	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VVP500P6	3/8"	15/16"	15/16"	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VVP500P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	31.2 (1.23)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VVP500P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	36.8 (1.45)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VVP500P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	40.1 (1.58)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)

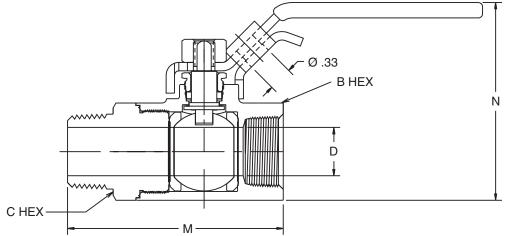
Locking handle parts: For use with 5/16" Ø shank lock

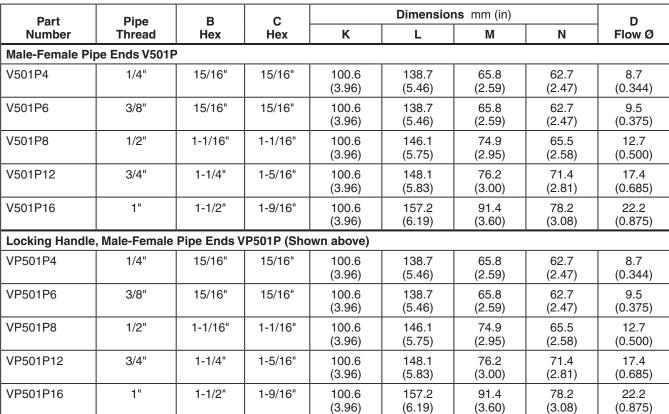




Model V501P and VP501P





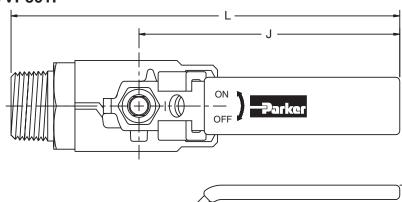


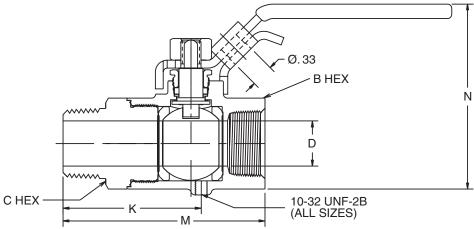
Locking handle parts: For use with 5/16" Ø shank lock





Model VV501P and VVP501P







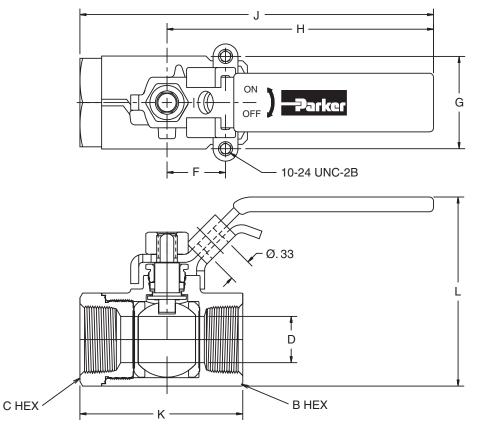
Part	Pipe Thread	В	С	Dimensions mm (in)						
Number	(PTF)	Hex	Hex	J	K	L	M	N	Flow Ø	
Vented, Male	-Female Pipe E	nds VV501F)							
VV501P4	1/4"	15/16"	15/16"	100.6 (3.96)	42.4 (1.67)	138.7 (5.46)	65.8 (2.59)	62.7 (2.47)	8.7 (0.344)	
VV501P6	3/8"	15/16"	15/16"	100.6 (3.96)	42.4 (1.67)	138.7 (5.46)	65.8 (2.59)	62.7 (2.47)	9.5 (0.375)	
VV501P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	50.3 (1.98)	146.1 (5.75)	74.9 (2.95)	65.5 (2.58)	12.7 (0.500)	
VV501P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	51.6 (2.03)	148.1 (5.83)	76.2 (3.00)	71.4 (2.81)	17.4 (0.685)	
VV501P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	61.7 (2.43)	157.2 (6.19)	91.4 (3.60)	78.2 (3.08)	22.2 (0.875)	
OSHA 29 CF Vented, Lock	R Part 1910 ing Handle, Mal	le-Female F	Pipe Ends V	VP501P (Sł	nown above	e)			1	
VVP501P4	1/4"	15/16"	15/16"	100.6 (3.96)	42.4 (1.67)	138.7 (5.46)	65.8 (2.59)	62.7 (2.47)	8.7 (0.344)	
VVP501P6	3/8"	15/16"	15/16"	100.6 (3.96)	42.4 (1.67)	138.7 (5.46)	65.8 (2.59)	62.7 (2.47)	9.5 (0.375)	
VVP501P8	1/2"	1-1/16"	1-1/16"	100.6 (3.96)	50.3 (1.98)	146.1 (5.75)	74.9 (2.95)	65.5 (2.58)	12.7 (0.500)	
VVP501P12	3/4"	1-1/4"	1-5/16"	100.6 (3.96)	51.6 (2.03)	148.1 (5.83)	76.2 (3.00)	71.4 (2.81)	17.4 (0.685)	
VVP501P16	1"	1-1/2"	1-9/16"	100.6 (3.96)	61.7 (2.43)	157.2 (6.19)	91.4 (3.60)	78.2 (3.08)	22.2 (0.875)	

Locking handle parts: For use with 5/16" Ø shank lock





Model V502P and VP502P



Part	Pipe	В	С			Dimension	ns mm (in)			D
Number	Thread	Hex	Hex	F	G	Н	J	K	L	Flow Ø
Female-Fem	ale Pipe E	nds, Panel	Mount V50)2P						
V502P4	1/4"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
V502P6	3/8"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
V502P8	1/2"	1-1/16"	1-1/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
V502P12	3/4"	1-1/4"	1-5/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
V502P16	1"	1-1/2"	1-9/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)
Locking Han	dle, Fema	le Pipe En	ds, Panel N	lount VP50	2P (Showr	above)				
VP502P4	1/4"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VP502P6	3/8"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VP502P8	1/2"	1-1/16"	1-1/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VP502P12	3/4"	1-1/4"	1-5/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VP502P16	1"	1-1/2"	1-9/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)

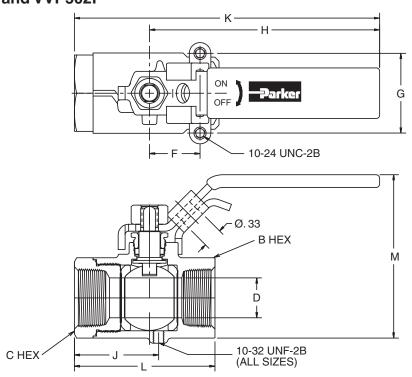
Locking handle parts: For use with $5/16" \varnothing$ shank lock







Model VV502P and VVP502P





Part	Pipe	В	C	C Dimensions mm (in) D							
Number	Thread	Hex	Hex	F	G	Н	J	K	L	М	Flow Ø
Vented, Fema	ale-Femal	le Pipe En	ds, Panel	Mount VV	/502P						
VV502P4	1/4"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VV502P6	3/8"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VV502P8	1/2"	1-1/16"	1-1/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	31.2 (1.23)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VV502P12	3/4"	1-1/4"	1-5/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	36.8 (1.45)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VV502P16	1"	1-1/2"	1-9/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	40.1 (1.58)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)
OSHA 29 CF Vented, Lock			e Pipe End	ds, Panel	Mount VV	P502P (Sł	nown abo	ve)			
VVP502P4	1/4"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VVP502P6	3/8"	15/16"	15/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	28.2 (1.11)	124.5 (4.90)	51.6 (2.03)	62.7 (2.47)	9.5 (0.375)
VVP502P8	1/2"	1-1/16"	1-1/16"	12.7 (0.50)	28.4 (1.12)	100.6 (3.96)	31.2 (1.23)	127.0 (5.00)	55.9 (2.20)	65.5 (2.58)	12.7 (0.500)
VVP502P12	3/4"	1-1/4"	1-5/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	36.8 (1.45)	133.4 (5.25)	61.5 (2.42)	71.4 (2.81)	17.4 (0.685)
VVP502P16	1"	1-1/2"	1-9/16"	22.1 (0.87)	34.8 (1.37)	100.6 (3.96)	40.1 (1.58)	135.6 (5.34)	69.9 (2.75)	78.2 (3.08)	22.2 (0.875)

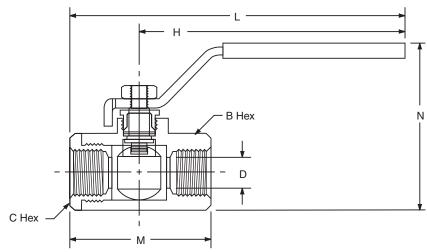
Locking handle parts: For use with 5/16" \varnothing shank lock



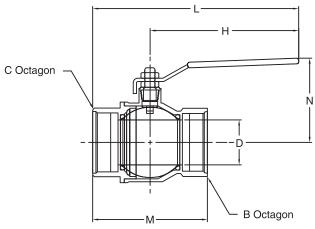
Dimensions



Model V506P



Part	Straight	В	С		Dimensions mm (in)				
Number	Thread	Hex	Hex	Н	L	М	N	D Flow Ø	
Female/Female	, Straight Threa	ad O-Ring Po	ort V506P		ſ				
V506P4	7/16-20	15/16"	15/16"	100.6 (3.96)	127.3 (5.01)	55.9 (2.20)	62.7 (2.47)	9.5 (0.375)	
V506P6	9/16-18	15/16"	15/16"	100.6 (3.96)	128.8 (5.07)	57.4 (2.26)	62.7 (2.47)	9.5 (0.375)	
V506P8	3/4-16	1-1/16"	1-1/16"	100.6 (3.96)	131.6 (5.18)	61.5 (2.42)	66.0 (2.60)	12.7 (0.500)	
V506P12	1 1/16-12	1-1/4"	1-5/16"	100.6 (3.96)	149.1 (5.87)	87.9 (3.46)	71.4 (2.81)	17.4 (0.685)	
V506P16	1 5/16-12	1-1/2"	1-9/16"	100.6 (3.96)	151.4 (5.96)	93.5 (3.68)	78.2 (3.08)	22.2 (0.875)	

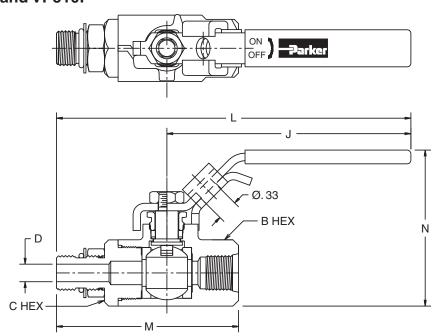


Part	Straight	В	С	Dimensions mm (in)				D
Number	Thread	Octagon	Octagon	Н	L	М	N	Flow Ø
Female/Female	, Straight Threa	ad O-Ring Po	ort V506P					
V506P20	1 5/8-12	49.0 (1.93)	49.0 (1.93)	158.0 (6.22)	204.5 (8.05)	93.0 (3.66)	76.5 (3.01)	30.0 (1.18)
V506P24	1 7/8-12	54.1 (2.13)	54.1 (2.13)	158.0 (6.22)	209.0 (8.23)	102.1 (4.02)	82.6 (3.25)	38.1 (1.50)
V506P32	2 1/2-12	72.4 (2.85)	72.4 (2.85)	158.0 (6.22)	218.4 (8.60)	120.9 (4.76)	89.4 (3.52)	48.0 (1.89)





Model V510P and VP510P



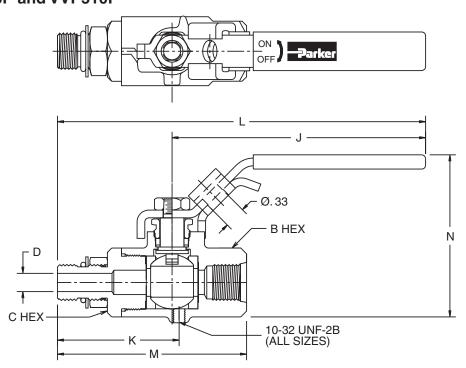


Part	Straight	В	С		Dimensions mm (in)					
Number	Thread	Hex	Hex	K	L	М	N	D Flow Ø		
Male-Female, St	traight Thread	O-Ring Port	V510P							
V510P4	7/16-20	15/16"	15/16"	100.6 (3.96)	142.5 (5.61)	72.4 (2.85)	62.7 (2.47)	4.8 (0.188)		
V510P6	9/16-18	15/16"	15/16"	100.6 (3.96)	144.3 (5.68)	74.2 (2.92)	62.7 (2.47)	7.1 (0.281)		
V510P8	3/4-16	1-1/16"	1-1/16"	100.6 (3.96)	149.4 (5.88)	80.5 (3.17)	65.5 (2.58)	10.7 (0.422)		
V510P12	1-1/16-12	1-1/4"	1-5/16"	100.6 (3.96)	163.6 (6.44)	102.4 (4.03)	71.4 (2.81)	16.7 (0.656)		
V510P16	1-5/16-12	1-1/2"	1-9/16"	100.6 (3.96)	166.6 (6.56)	108.7 (4.28)	78.2 (3.08)	22.2 (0.875)		
Locking Handle	, Straight Thre	ad O-Ring P	ort VP510P	(Shown abov	re)					
VP510P4	7/16-20	15/16"	15/16"	100.6 (3.96)	142.5 (5.61)	72.4 (2.85)	62.7 (2.47)	4.8 (0.188)		
VP510P6	9/16-18	15/16"	15/16"	100.6 (3.96)	144.3 (5.68)	74.2 (2.92)	62.7 (2.47)	7.1 (0.281)		
VP510P8	3/4-16	1-1/16"	1-1/16"	100.6 (3.96)	149.4 (5.88)	80.5 (3.17)	65.5 (2.58)	10.7 (0.422)		



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Model VV510P and VVP510P





Part	Straight	В	С		Dimensions mm (in)						
Number	Thread	Hex	Hex	J	K	L	M	N	- D Flow Ø		
Vented, Strai	ght Thread O-R	ing Port VV	510P								
VV510P4	7/16-20	15/16"	15/16"	100.6 (3.96)	46.2 (1.82)	142.5 (5.61)	72.4 (2.85)	62.7 (2.47)	4.8 (0.188)		
VV510P6	9/16-18	15/16"	15/16"	100.6 (3.96)	48.0 (1.89)	144.3 (5.68)	74.2 (2.92)	62.7 (2.47)	7.1 (0.281)		
VV510P8	3/4-16	1-1/16"	1-1/16"	100.6 (3.96)	53.8 (2.12)	149.4 (5.88)	80.5 (3.17)	65.5 (2.58)	10.7 (0.422)		
VV510P12	1-1/16-12	1-1/4"	1-5/16"	100.6 (3.96)	67.1 (2.64)	163.6 (6.44)	102.4 (4.03)	71.4 (2.81)	16.7 (0.656)		
OSHA 29 CF Vented, Lock	R Part 1910 ing Handle, Ma	le-Female, \$	Straight Thr	ead O-Ring	Port VV51	0P (Shown	above)				
VVP510P4	7/16-20	15/16"	15/16"	100.6 (3.96)	46.2 (1.82)	142.5 (5.61)	72.4 (2.85)	62.7 (2.47)	4.8 (0.188)		
VVP510P6	9/16-18	15/16"	15/16"	100.6 (3.96)	48.0 (1.89)	144.3 (5.68)	74.2 (2.92)	62.7 (2.47)	7.1 (0.281)		
VVP510P8	3/4-16	1-1/16"	1-1/16"	100.6 (3.96)	53.8 (2.12)	149.4 (5.88)	80.5 (3.17)	65.5 (2.58)	10.7 (0.422)		

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Technical Information



General Description

Series 520 low pressure ball valves provide total shutoff capability for services up to 41 Bar (600 PSI). This economical ball valve is available in female pipe sizes.

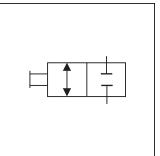
Operation

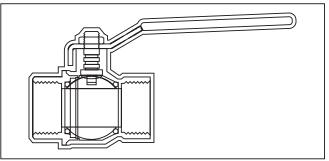
A quarter turn of the handle is on or off. Ball valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

Features

- Ball valve bodies are machined forgings which provide extended service life and resist failure caused by severe temperature conditions.
- Full flow design assures maximum system efficiency.
- Highly inert PTFE seats provide resistance to chemical corrosion.
- Two fluorocarbon o-rings at the stem provide maximum safety with no maintenance.
- Blowout proof stem design, chrome plated brass ball and a special design handle enable increased turn and leverage for ease of opening and closing.





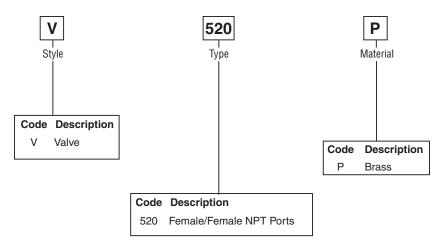


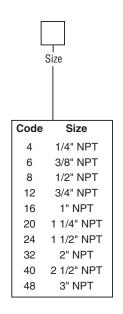
Specifications

Maximum
Working
Pressure

Sizes 1/4" - 2" 41 Bar (600 PSI) Sizes 2 1/2" - 3" 31 Bar (450 PSI) Saturated Steam up to 10 Bar (150 PSI) and 177°C (350°F) Vacuum service to 29 in. Hg

Ordering Information





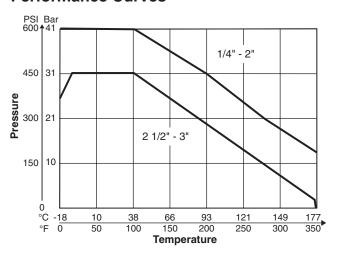
Design
Series
NOTE:
Not required
when ordering.



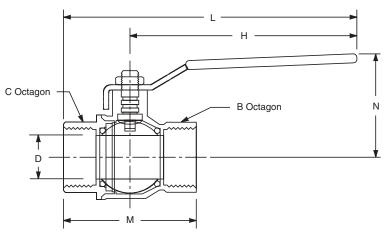
Technical Information



Performance Curves



Dimensions





Part	Pipe	В	С		Dimensions mm (in)					
Number	Thread	Octagon	Octagon	Н	L	М	N	D Flow Ø		
Brass Ball Valve	Brass Ball Valve V520P									
V520P4	1/4-18	20.1 (0.79)	20.1 (0.79)	100.1 (3.94)	122.7 (4.83)	45.0 (1.77)	38.1 (1.50)	7.9 (0.310)		
V520P6	3/8-18	20.1 (0.79)	20.1 (0.79)	100.1 (3.94)	122.7 (4.83)	45.0 (1.77)	38.1 (1.50)	10.2 (0.400)		
V520P8	1/2-14	24.9 (0.98)	24.9 (0.98)	100.1 (3.94)	129.5 (5.10)	58.9 (2.32)	42.9 (1.69)	15.2 (0.600)		
V520P12	3/4-14	31.0 (1.22)	31.0 (1.22)	119.9 (4.72)	151.9 (5.98)	64.0 (2.52)	50.0 (1.97)	20.1 (0.790)		
V520P16	1 -11.5	39.9 (1.57)	39.9 (1.57)	119.9 (4.72)	160.5 (6.32)	81.0 (3.19)	54.1 (2.13)	25.4 (1.000)		
V520P20	1 1/4	49.0 (1.93)	49.0 (1.93)	158.0 (6.22)	204.5 (8.05)	93.0 (3.66)	71.6 (2.82)	31.8 (1.250)		
V520P24	1 1/2	54.1 (2.13)	54.1 (2.13)	158.0 (6.22)	209.0 (8.23)	102.1 (4.02)	77.7 (3.06)	39.9 (1.570)		
V520P32	2	68.3 (2.69)	68.3 (2.69)	158.0 (6.22)	217.9 (8.58)	120.9 (4.76)	84.6 (3.33)	50.8 (2.000)		
V520P40	2 1/2	85.1 (3.35)	85.1 (3.35)	255.0 (10.04)	333.0 (13.11)	156.0 (6.14)	132.1 (5.20)	64.0 (2.520)		
V520P48	3	98.8 (3.89)	98.8 (3.89)	255.0 (10.04)	343.4 (13.52)	177.0 (6.97)	140.0 (5.51)	76.2 (3.000)		





General Description

Series 500CS low pressure carbon steel ball valves provide total shut-off capability for services up to 138 Bar (2000 PSI).

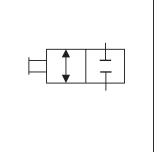
Operation

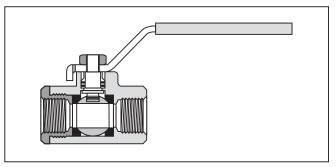
A quarter turn of the handle is on or off. Ball valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

Features

- Ball valve bodies are machined from high quality carbon steel and phosphate coated forgings providing superior corrosion resistance.
- Highly inert PTFE seats and seals provide resistance to chemical corrosion.
- Blowout proof stem design, chrome plated brass ball and a special design handle enable increased turn and leverage for ease of opening and closing.
- Padlocking handle options provides lock-out capability where required.
- In-line or panel mount options provide installation flexibility.



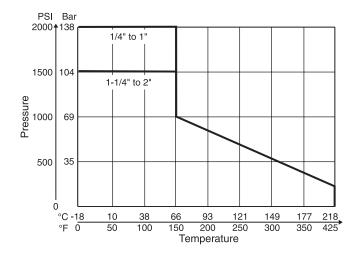




Specifications

Maximum Working Pressure		138 Bar (2000 PSI) 103 Bar (1500 PSI) up to 10 Bar (150 PSI)					
Body Material	Carbon Steel, Phosphate Coated						

Performance Curves



Flow Data

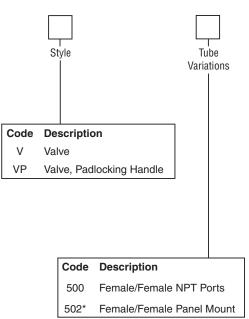
Type 500CS, 502CS						
Valve Size	C _v					
1/4"	6.0					
3/8"	12.0					
1/2"	15.0					
3/4"	23.0					
1"	36.0					
1-1/4"	44.0					
1-1/2"	64.0					
2"	114.0					



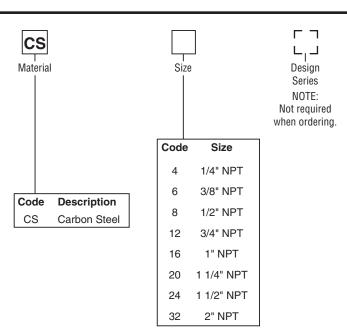
Ordering Information

Ball Valves Series 500CS





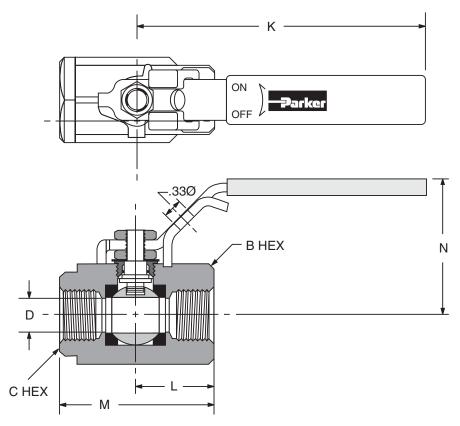
⁵⁰² Panel mount is only available in sizes 20 – 32.







Model V500CS and VP500CS



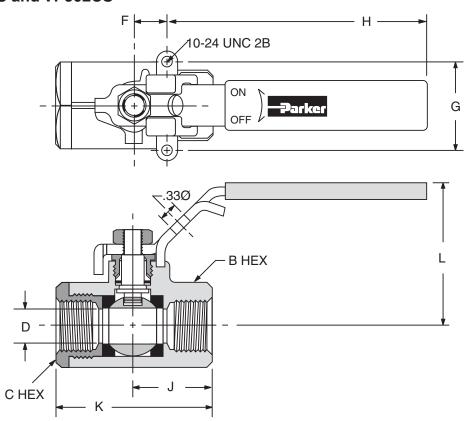


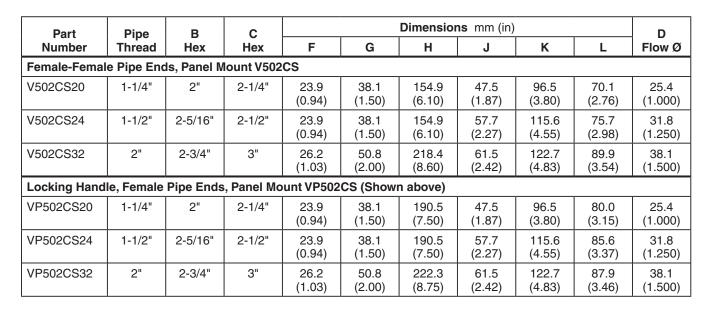
Part	Pipe	В	С			D		
Number			K	L	М	N	Flow Ø	
Female-Female	Pipe Ends V5	00CS	•	,	•	,	•	1
V500CS4	1/4"	1-1/16"	15/16"	96.0 (3.78)	25.4 (1.00)	50.8 (2.00)	41.4 (1.63)	10.2 (0.400)
V500CS6	3/8"	1-1/16"	15/16"	96.0 (3.78)	25.4 (1.00)	50.8 (2.00)	41.4 (1.63)	10.2 (0.400)
V500CS8	1/2"	1-1/4"	1-1/16"	96.0 (3.78)	31.8 (1.25)	60.2 (2.37)	43.9 (1.73)	13.7 (0.540)
V500CS12	3/4"	1-5/8"	1-3/8"	129.5 (5.10)	38.1 (1.50)	73.7 (2.90)	52.8 (2.08)	17.3 (0.680)
V500CS16	1"	2"	1-5/8"	129.5 (5.10)	44.7 (1.76)	86.6 (3.41)	58.4 (2.30)	22.4 (0.880)
Locking Handle	, Female Pipe	Ends VP500	CS (Shown	above)				
VP500CS4	1/4"	1-1/16"	15/16"	104.9 (4.13)	25.4 (1.00)	50.8 (2.00)	56.6 (2.23)	10.2 (0.400)
VP500CS6	3/8"	1-1/16"	15/16"	104.9 (4.13)	25.4 (1.00)	50.8 (2.00)	56.6 (2.23)	10.2 (0.400)
VP500CS8	1/2"	1-1/4"	1-1/16"	104.9 (4.13)	31.8 (1.25)	60.2 (2.37)	56.6 (2.23)	13.7 (0.540)
VP500CS12	3/4"	1-5/8"	1-3/8"	127.0 (5.00)	38.1 (1.50)	73.7 (2.90)	71.1 (2.80)	17.3 (0.680)
VP500CS16	1"	2"	1-5/8"	127.0 (5.00)	44.7 (1.76)	86.6 (3.41)	75.4 (2.97)	22.4 (0.880)





Model V502CS and VP502CS







Technical Information



General Description

Series 50*SS low pressure, stainless steel ball valves provide total shut-off capability for services up to 138 Bar (2000 PSI).

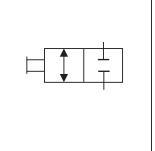
Operation

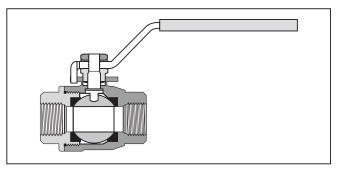
A quarter turn of the handle is on or off. Ball Valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

Features

- Ball valve bodies are machined from CF-8M stainless steel castings, equivalent of 316 stainless steel which is suited for corrosive environments.
- Highly inert PTFE seats and seals provide resistance to chemical corrosion.
- Blowout proof stem design, 316 stainless ball and a special design handle enable increased turn and leverage for ease of opening and closing.
- Padlocking handle option provides lock-out capability where required.
- Style 502 allows panel mounting for installation flexibility.



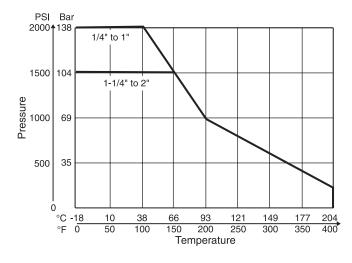




Specifications

Maximum Working Pressure	Sizes 1/4" - 1" 138 Bar (2000 PSI) Sizes 1 1/4" - 2" 103 Bar (1500 PSI) Saturated Steam up to 10 Bar (150 PSI) and 177°C (350°F) Vacuum service to 29 in. Hg
Body Material	CF-8M Stainless Steel 316 SS Cast Equivalent
Ball Material	Stainless Steel

Performance Curves



Flow Data

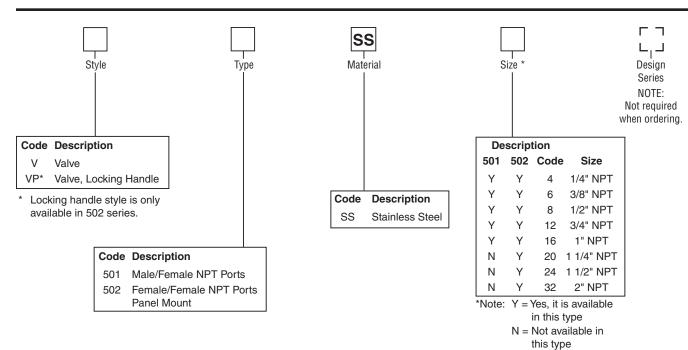
Type :	501SS	Type 502SS			
Valve Size	C _v	Valve Size	C _v		
1/4"	4.0	1/4"	4.0		
3/8"	6.0	3/8"	6.0		
1/2"	14.0	1/2"	14.0		
3/4"	35.0	3/4"	35.0		
1"	54.0	1"	54.0		
		1-1/4"	74.0		
		1-1/2"	120.0		
		2"	226.0		



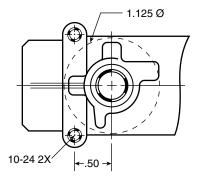
Ball Valves Series 50*SS

Ordering Information



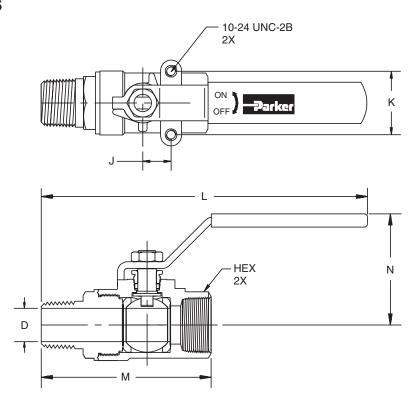


Mounting Detail





Model V501SS

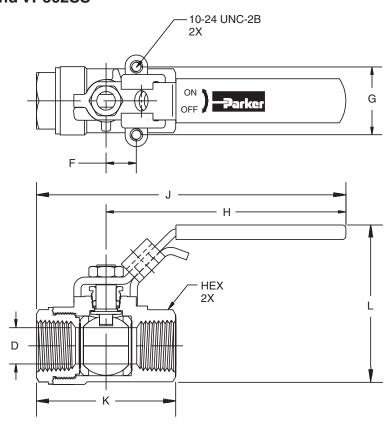




Part	Pipe		Dimensions mm (in)							
Number	Thread	Hex	J	K	L	M	N	D Flow Ø		
Male-Female Pipe Ends V501SS										
V501SS4	1/4"	15/16"	12.7 (0.50)	28.4 (1.12)	142.2 (5.60)	67.3 (2.65)	50.0 (1.97)	7.1 (0.280)		
V501SS6	3/8"	15/16"	12.7 (0.50)	28.4 (1.12)	142.2 (5.60)	67.3 (2.65)	50.0 (1.97)	9.5 (0.375)		
V501SS8	1/2"	1-1/16"	12.7 (0.50)	28.4 (1.12)	148.6 (5.85)	77.5 (3.05)	50.8 (2.00)	12.7 (0.500)		
V501SS12	3/4"	1-3/8"	22.4 (0.88)	34.8 (1.37)	184.7 (7.27)	97.8 (3.85)	64.8 (2.55)	18.3 (0.720)		
V501SS16	1"	1-5/8"	22.4 (0.88)	34.8 (1.37)	190.0 (7.48)	108.0 (4.25)	68.1 (2.68)	23.9 (0.940)		



Model V502SS and VP502SS





Part	Pipe		Dimensions mm (in)							Panel Mount
Number	Thread	Hex	F	G	Н	J	K	L	D Flow Ø	Thread
Female to Female Panel Mount										
V*502SS4	1/4"	15/16"	12.7 (0.50)	28.6 (1.13)	101.6 (4.00)	127.8 (5.03)	52.6 (2.07)	64.0 (2.52)	9.5 (0.38)	10-24 UNC
V*502SS6	3/8"	15/16"	12.7 (0.50)	28.6 (1.13)	101.6 (4.00)	127.8 (5.03)	52.6 (2.07)	64.0 (2.52)	9.5 (0.38)	10-24 UNC
V*502SS8	1/2"	1-1/16"	12.7 (0.50)	28.6 (1.13)	101.6 (4.00)	130.3 (5.13)	57.7 (2.27)	67.3 (2.65)	12.7 (0.50)	10-24 UNC
V*502SS12	3/4"	1-3/8"	22.2 (0.88)	34.9 (1.38)	127.0 (5.00)	169.4 (6.67)	85.1 (3.35)	87.9 (3.46)	20.1 (0.79)	10-24 UNC
V*502SS16	1"	1-5/8"	22.2 (0.88)	34.9 (1.38)	127.0 (5.00)	172.0 (6.77)	89.9 (3.54)	95.0 (3.74)	25.4 (1.00)	10-24 UNC
V*502SS20	1-1/4"	2"	25.4 (1.00)	38.1 (1.50)	177.8 (7.00)	228.6 (9.00)	101.6 (4.00)	115.6 (4.55)	31.8 (1.25)	1/4-20 UNC
V*502SS24	1-1/2"	2-3/8"	25.4 (1.00)	38.1 (1.50)	177.8 (7.00)	182.6 (7.19)	111.3 (4.38)	137.7 (5.42)	38.1 (1.50)	1/4-20 UNC
V*502SS32	2"	3"	25.4 (1.00)	38.1 (1.50)	177.8 (7.00)	247.7 (9.75)	139.7 (5.50)	144.3 (5.68)	50.8 (2.00)	1/4-20 UNC

Locking handle parts: For use with 5/16" diameter shank lock



Technical Information



General Description

Series 590 low pressure 90° ball valves provide total shut-off capability for services up to 17 Bar (250 PSI).

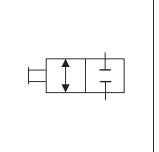
Operation

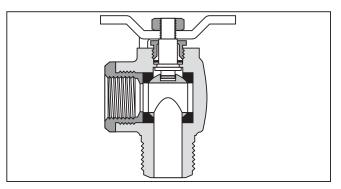
A quarter turn of the handle is on or off. Ball valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

Features

- Ball Valve bodies are machined from high quality CA377 forgings which provide extended service life and resist failure caused by severe temperature conditions.
- Highly inert PTFE seats and seals provide resistance to chemical corrosion.
- Blowout proof stem design, chrome plated brass ball and a special design handle enable increased turn and leverage for ease of opening and closing.



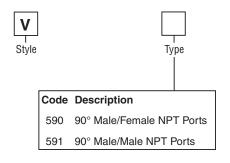


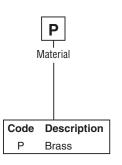


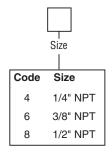
Specifications

Working Pressure	17 Bar (250 PSI)
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Ordering Information

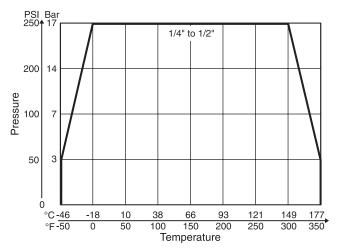






C T
Design
Series
NOTE:
Not required
when ordering.

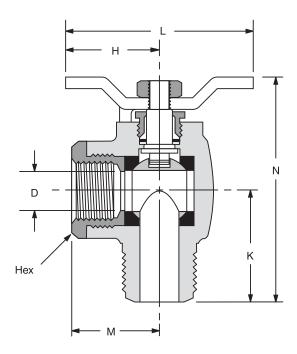
Performance Curve







Model V590P

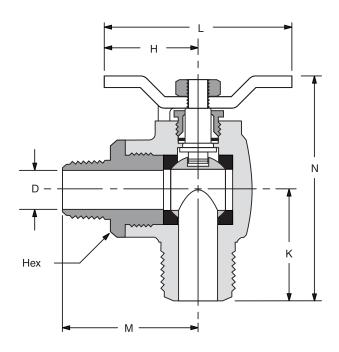




Part	Pipe			D					
Number	Thread	Hex	Н	K	L	М	N	Flow Ø	
90° Flow, Male-Female Pipe Ends V590P									
V590P-4	1/4"	15/16"	31.8 (1.25)	27.4 (1.08)	63.5 (2.50)	25.4 (1.00)	61.5 (2.42)	9.5 (0.375)	
V590P-6	3/8"	15/16"	31.8 (1.25)	27.7 (1.09)	63.5 (2.50)	25.4 (1.00)	61.7 (2.43)	9.5 (0.375)	
V590P-8	1/2"	1-1/16"	31.8 (1.25)	33.0 (1.30)	63.5 (2.50)	27.4 (1.08)	67.8 (2.67)	12.7 (0.500)	



Model V591P





Part	Pipe Thread Dimensions mm (in)							D	
Number	(PTF)	Hex	Н	K	L	M	N	Flow Ø	
90° Flow, Male-Female Pipe Ends V591P									
V591P-4	1/4"	15/16"	31.8 (1.25)	27.4 (1.08)	63.5 (2.50)	39.6 (1.56)	61.5 (2.42)	9.5 (0.375)	
V591P-6	3/8"	15/16"	31.8 (1.25)	27.7 (1.09)	63.5 (2.50)	39.6 (1.56)	61.7 (2.43)	9.5 (0.375)	
V591P-8	1/2"	1-1/16"	31.8 (1.25)	33.0 (1.30)	63.5 (2.50)	46.7 (1.84)	67.8 (2.67)	12.7 (0.500)	

Terms of Sale with Warranty Limitations



Offer of Sale

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- 3. <u>Delivery Dates; Title and Risk; Shipment</u>. All delivery dates are approximate and Seller shall not be responsible for any damages resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage shall pass to Buyer upon placement of the products with the shipment carrier at Seller's facility. Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyers' request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.
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- 6. <u>LIMITATION OF LIABILITY</u>. UPON NOTIFICATION, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE A DEFECTIVE PRODUCT, OR REFUND THE PURCHASE PRICE. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, EVEN IF SELLER HAS BEEN NEGLIGENT, WHETHER IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE OF THE PRODUCTS.
- 7. User Responsibility. The user, through its own analysis and testing, is solely responsible for making the final selection of the system and Product and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application and follow applicable industry standards and Product information. If Seller provides Product system options, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products or systems.
- 8. <u>Loss to Buyer's Property</u>. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, will be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer ordering the items manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Special Tooling. A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- 10. <u>Buyer's Obligation</u>; <u>Rights of Seller</u>. To secure payment of all sums due or otherwise, Seller shall retain a security interest in the goods delivered and this agreement shall be deemed a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.
- 11. Improper Use and Indemnity. Buyer shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including attorney fees), whether for personal injury, property damage, patent, trademark or copyright 3300-ballvalves.indd, ddp

- infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, improper application or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Product; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.
- 12. <u>Cancellations and Changes</u>. Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.
- 13. <u>Limitation on Assignment</u>. Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.
- 14. <u>Force Majeure</u>. Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
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- 16. <u>Termination</u>. Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appointments a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.
- 17. Governing Law. This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.
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- 19. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.
- 20. Compliance with Law, U. K. Bribery Act and U.S. Foreign Corrupt Practices Act. Buyer agrees to comply with all applicable laws and regulations, including both those of the United Kingdom and the United States of America, and of the country or countries of the Territory in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA") and the U.S. Anti-Kickback Act (the "Anti-Kickback Act"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that they are familiar with the provisions of the U. K. Bribery Act, the FCPA and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer shall not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase products or otherwise benefit the business of Seller.

02/12







-Parker

Parker Safety Guide for Selecting and Using Hydraulic Valves and Related Accessories

WARNING: Failure or improper selection or improper use of Parker Hydraulic Valve Division (HVD) Valves or related accessories ("Products") can cause death, personal injury and property damage. Possible consequences of failure or improper use of these Products include but are not limited to:

- Valves or parts thereof thrown off at high speed
- High velocity fluid discharge
- Explosion or burning of the conveyed fluid
- Contact with suddenly moving or falling objects controlled by the Valve
- Injections by high-pressure fluid discharge

- Contact with fluid that may be hot, cold, toxic or otherwise injurious
- Injuries resulting from injection, inhalation or exposure to fluids
- Injury from handling a heavy item (dropped, awkward lift)
- Electric shock from improper handling of solenoid connections
- Injury from slip or fall on spilled or leaked fluid

Before selecting or using any of these Products, it is important that you read and follow the instructions below. In general, the Products are not approved for in-flight aerospace applications. Consult the factory for the few that are FAA approved.

1.0 GENERAL INSTRUCTIONS

- 1.1 Scope: This safety guide provides instructions for selecting and using (including assembling, installing and maintaining) these Products. For convenience all items in this guide are called "Valves". This safety guide is a supplement to and is to be used in conjunction with the specific Parker catalogs for the specific Valves and/or accessories being considered for use. See item 1.6 below for obtaining those catalogs.
- 1.2 Fail-Safe: Valves can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the Valve or Valve Assembly will not endanger persons or property.
- 1.3 Safety Devices: Never disconnect, override, circumvent or otherwise disable any safety lockout on any system whether powered by HVD Valves or any motion control system of any manufacturer. (e.g. Automatic shut-off on a riding lawn mower should the operator get out of the seat).
- 1.4 Distribution: Provide a copy of this safety guide to each person that is responsible for selecting or using HVD Valve Products. Do not select HVD Valves without thoroughly reading and understanding this safety guide as well as the specific Parker catalogs for the Products considered or selected.
- 1.5 User Responsibility: Due the wide variety of operating conditions and applications for Valves, HVD and its distributors do not represent or warrant that any particular Valve is suitable for any specific system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing is solely responsible for:
 - Making the final selection of the Valve
 - Assuring that the user's requirements are met and that the application presents no health or safety hazards.
 - Providing all appropriate health and safety warnings on the equipment on which the Valves are used.
 - Assuring compliance with all applicable government and industry standards.
- 1.6 Additional Questions: Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for the telephone numbers of the appropriate technical service department. For additional copies of this or any other Parker Safety Guide go to www.parker.com and click on the safety button on the opening page. Catalogs and/or catalog numbers for the various HVD Valve Products can be obtained by calling HVD at 440-366-5100. Phone numbers and catalog information is also available on the Parker website, www.parker.com.

2.0 <u>VALVE SELECTION INSTRUCTIONS</u>

- 2.1 Pressure: Valve selection must be made so that the maximum working pressure of the Valve is equal to or greater than the maximum system pressure. Surge, impulse or peak transient pressures in the system must be below the maximum working pressure of the Valve. Surge, impulse and peak pressures can usually be determined by sensitive electrical instrumentation that measures and indicates pressures at millisecond intervals. Mechanical pressure gauges indicate only average pressure and cannot be used to determine surge, impulse or peak transient pressures. Burst pressure ratings if given or known are for manufacturing purposes only and are not an indication that the Product can be used in applications at the burst pressure or otherwise above the maximum working pressure.
- 2.2 Temperature: The fluid temperature must be regulated or controlled so that the operating viscosity of the fluid is maintained at a level specified for the particular Valve product. Such ranges are given in the product catalogs or can be obtained from the appropriate customer service department for the particular Valve product.
- 2.3 Fluid Compatibility: The fluid conveyed in Valves has direct implications on the Valve selection. The fluid must be chemically compatible with the Valve component materials. Elastomer seals, brass, cast iron, aluminum for example all are potentially affected by certain fluids. Additionally, fluid selection affects the performance of various Valves. Considerations relative to fluid selection are outlined in the specific HVD Valve product catalog. Of particular importance is that the fluid be for hydraulic use, contain the proper additives and wear inhibitors. See 1.6 "Additional Questions" above for information to obtain such HVD catalogs.
- 2.4 Changing Fluids: If a system requires a different fluid, it should be done with the guidance in number 2.3 above. Additionally, it may be necessary to flush the system (including the Valves) to remove any of the previous fluid. Consult the Parker Valve Division for guidance.
- 2.5 **Size:** Transmission of power by means of pressurized fluid varies with pressure and rate of flow. The size of the components must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.
- 2.6 Placement: Installation of Valves must take into account the orientation of the Valve and the proximity of the Valve to other parts of the system. This includes but is not limited to closeness to hot and cold areas, access for servicing and operation as well as orientation for proper connectors.
- 2.7 Ports: Connection of Valves in systems can be by threaded ports, sub-base surfaces, flanges and manifolds. In all cases, the proper fitting, surface or mounting hardware must be selected to properly seal and contain the system fluid so as to avoid the adverse conditions listed in the initial warning box above. Specifically, if using threaded ports, the designer must make sure that the mating fitting is of the compatible thread. Also, the instructions provided by the connector hardware supplier must be read and understood so as to properly assemble the connector. The Parker Safety Guide for using Hose, Tubing and Fittings and Related Accessories is but one reference to this end.
- 2.8 **Environment:** Care must be taken to insure that the Valve and Valve Assemblies are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions including but not limited to ultraviolet radiation, sunlight, heat, ozone, moisture, water, salt water, chemicals and air pollutants can cause degradation and premature failure.
- 2.9 Electric Power: For Valves requiring electric power for control, it is imperative that the electricity be delivered at the proper voltage, current and wattage requirements. To obtain the proper control requirements please refer to the respective Parker product catalog for the specific Valve that is intended for use. If further guidance is required, call the appropriate technical service department identified in the respective Parker product catalog.
- 2.10 Specifications and Standards: When selecting Valves, government, industry and Parker specifications and recommendations must be reviewed and followed as applicable.
- 2.11 Accessories: All accessories used in conjunction with any Parker Valve product must be rated to the same requirements of the Valve including but not limited to pressure, flow, material compatibility, power requirements. All of these items must be examined as stated in the "VALVE INSTALLATION INSTRUCTIONS" paragraph 3.0.

- 3.0 VALVE INSTALLATION INSTRUCTIONS Component Inspection: Prior to use, a careful examination of the Valve(s) must be performed. The Valve intended for use must be checked for correct style, size, catalog number and external condition. The Valve must be examined for cleanliness, absence of external defects or gouges, cracked or otherwise deformed parts or missing items. The mounting surface or port connections must be protected and free of burrs, scratches, corrosion or other imperfections. Do NOT use any item that displays any signs of nonconformance. In addition, any accessory including but not limited to fittings, bolt kits, hoses, sub bases, manifolds, and electrical connectors must be subjected to the same examination.
- Handling Valves: Many Valves whether HVD Valves or of another manufacturer can be large, bulky or otherwise difficult to handle. Care must be taken to use proper lifting techniques, tools, braces, lifting belts or other aids so as not to cause injury to the user, any other person or to property.
- Filtration: Fluid cleanliness is a necessity in any hydraulic system. Fluid filters must be installed and maintained in the system to provide the required level of fluid cleanliness. Filters can be placed in the inlets, pressure lines and return lines. The level of cleanliness required is specified in the HVD product catalog for the specific Valve(s) selected or intended for use. For additional information on Filter selection contact Parker Filter Division at 800-253-1258 or 419-644-4311.
- Servo Valves: Application of Servo Valves in general requires knowledge and awareness of "closed loop control theory" and the use of electronic controls for successful and safe operation. Individuals who do not have such experience or knowledge must gain training before use of such Products. Parker offers both classroom training as well as manuals to assist in gaining this knowledge. These aids can be obtained by contacting Hydraulic Valve Division at 440-366-5100, calling the general Parker help line 800-CPARKER or going to the Parker web site at www.parker.com.
- Accessory Ratings: All accessories used in combination with the selected or intended Valve product must be rated and compatible with the selected Valve. Specifically, the items must be of equal or greater rating including but not limited to pressure, flow, power, size, port style, thread connectors and material.
- Connection Styles: It is the responsibility of the user of the Parker product to properly select connectors and accessories that match the connections on the sub plate, Valve, flange or threaded connection or manifold. It is also the responsibility of the installer to possess adequate skill and knowledge including but not limited to thread preparation, torque technique, hose assembly and inspection, tube preparation and assembly, and fitting installation. Parker Tube Fitting Division (www.parker. com/tfd) catalog 4300 and Parker Hose Products (www.parkerhose.com) catalog 4400 describe some basic technical information relative to proper fitting assembly.
- Electrical Connections: All electrical connections must be made to the applicable codes and local safety requirements.
- 3.8 Gauges and Sensors: The user must install sufficient gauges and sensors in the system so as to be able to determine the condition of the system. This includes but is not limited to pressure gauges, flow meters, temperature sensors and site gauges. These are of utmost importance should removal or disassembly of a Valve, portion of a Valve or portion of the system become necessary. Refer to "VALVE MAINTENANCE AND REPLACEMENT INSTRUCTIONS" for details and especially item
- System Checkout: Once installed, the Valve installation must be tested to insure proper operation and that no external leakage exists. All safety equipment must be in place including but not limited to safety glasses, helmets, ear protection, splash guards, gloves, coveralls and any shields on the equipment. All air entrapment must be eliminated and the system pressurized to the maximum system pressure (at or below the Valve maximum working pressure) and checked for proper function and freedom from leaks. Personnel must stay out of potentially hazardous areas while testing and using.

4.0 <u>VALVE MAINTENANCE AND REPLACEMENT INSTRUCTIONS</u>

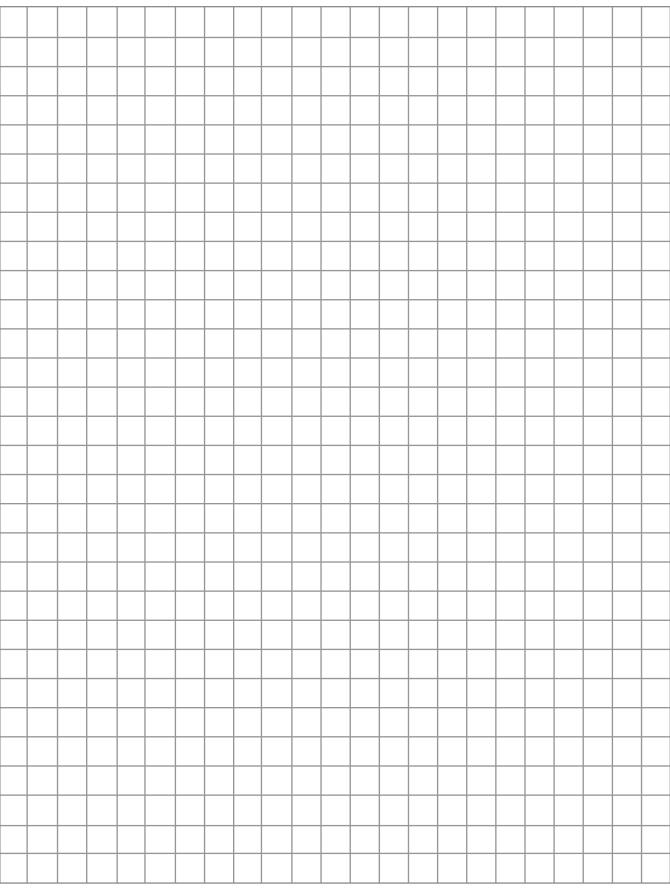
- Maintenance Program: Even with proper installation, Valves and Valve System life may be significantly reduced without a continuing maintenance program. The severity of the application and risk potential must determine the frequency of the inspection and the replacement of the Products so that Products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at a minimum, must include instructions 4.2 through 4.10. An FMEA (Failure Mode and Effects Analysis) is recommended in determining maintenance requirements.
- Visual Inspection-Valves: Any of the following conditions require immediate shut down and replacement of the Valve.
 - Evidence that the Valve is in partial dis-assembly.
 - Visible crack or suspicion of a crack in the Valve housing or bent, cracked or otherwise damaged solenoid.
 - Missing or partially extending drive pin on a flow control knob.
 - Missing, loose components, obstructions or other condition impeding the motion or function of the manual knob, lever, foot pedal or other mechanical operator of a hydraulic Valve.
 - Any evidence of burning or heat induced discoloration.
 - Blistered, soft, degraded or loose cover of any kind.
 - Loose wire or electrical connector.
- Visual Inspection-Other: The following conditions must be tightened, repaired, corrected or replaced as required.
 - Fluid on the ground must be cleaned immediately. Also, the source of the fluid must be determined prior to running the equipment again.
 - Leaking port or excessive external dirt build-up.
 - System fluid level is too low or air is entrapped or visible in the reservoir.
 - Equipment controlled by the Valve or Valve assembly has been losing power, speed, efficiency
- Filter Maintenance: System filters must be maintained and kept in proper working order. The main service requirement is periodic replacement of the filter element or screen. Contact Parker Filter Division at 800-253-1258 or 419-644-4311 for further filter maintenance details.
- Functional Test: See "System Checkout" number 3.9 above in "VALVE INSTALLATION INSTRUCTIONS".
- 4.6 Replacement Intervals: Valves and Valve Systems will eventually age and require replacement. Seals especially should be inspected and replaced at specific replacement intervals based on previous experience, government or industry recommendations, or when failures could result in unacceptable downtime, damage or injury risk. At a minimum seals must be replaced whenever service is rendered to a Valve product.
- Adjustments, Control Knobs, and Other Manual Controls: System Pressure and Flow are typically adjusted by knobs and/or handles. A set-screw or lock-nut secures the adjustment device so as to maintain the desired setting. This set-screw or lock-nut must first be loosened prior to making any adjustments and re-tightened after adjustment on the HVD Valve. All adjustments must be made in conjunction with pressure gauges and/or flow meters (or by watching the speed of the actuator in the case of setting flow only). See paragraph "Gauges and Sensors" above in the section "VALVE INSTALLATION INSTRUCTIONS'. Under no circumstances should any control knob, adjustment stem, handle, foot pedal or other actuating device be forced beyond the mechanical stop(s) on the Valve. For example, the Parker Safety Notice Bulletin HY14-3310-B1/US for HVD Colorflow Valves specifically restricts the adjustment torque to "hand adjust" or "less than 10 ft/lbs" if it cannot be adjusted by hand. Failure to adhere to this may force the knob beyond the stop point allowing it to be ejected at high speed resulting in death, personal injury and property damage. For complete safety instructions on HVD Colorflow Valves, copies of Safety Notice Bulletin HY14-3310-B1/US can be obtained directly from the Hydraulic Valve Division at 440-366-5100 or from the Parker web site at www.parker.com by selecting the "Safety" button. Parker help line 800-CPARKER is on call 24/7 as well should there be any question about the use of a HVD Valve. Additionally, when making adjustments, always adjust the Valve with all parts of your body to the side of the Valve (that is, the knob is not pointing toward you or anyone else).
- High pressure Warning: Hydraulic power is transmitted by high-pressure fluids through hoses, fittings and valves, pumps and actuators. This condition can be dangerous and potentially lethal and, therefore, extreme caution must be exercised when working with fluids under pressure. From time to time, hoses, Valves, tubes or fittings fail if they are not replaced at proper time intervals. Typically these failures are the result of some form of misapplication, abuse, wear, or failure to perform proper maintenance. When such failure occurs, generally the high pressure fluid inside escapes in a stream which may or may not be visible to the user. Under no circumstances should the user attempt to locate the leak by "feeling" with their hands or any other part of their body. High-pressure fluids can and will penetrate the skin and cause severe tissue damage and possible loss of limb or life. Even seemingly minor hydraulic fluid injection injuries must be treated immediately by a physician with knowledge of the tissue damaging properties of hydraulic fluid.

If a hose, tube, fitting or Valve failure occurs, immediately shut down the equipment and leave the area until pressure has been completely released from the system. Simply shutting down the pump may or may not eliminate the pressure in the system. It may take several minutes or even hours for the pressure to be relieved so that the leak area can be examined safely. Once the pressure has been reduced to zero, the suspected leaking item can be taken off the equipment and examined. It must always be replaced if a failure has occurred. Never attempt to patch or repair a connector (especially a hose) or Valve that has failed. Consult the nearest Parker distributor or the appropriate Parker division for component replacement information. Never touch or examine a failed hydraulic component unless it is obvious that SG HY14-1000, 2/12/07 the item no longer contains fluid under pressure.

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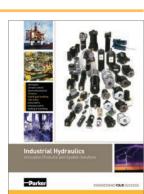
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